

# ORIENTAL MOTOR GENERAL CATALOG



## *Gearheads*

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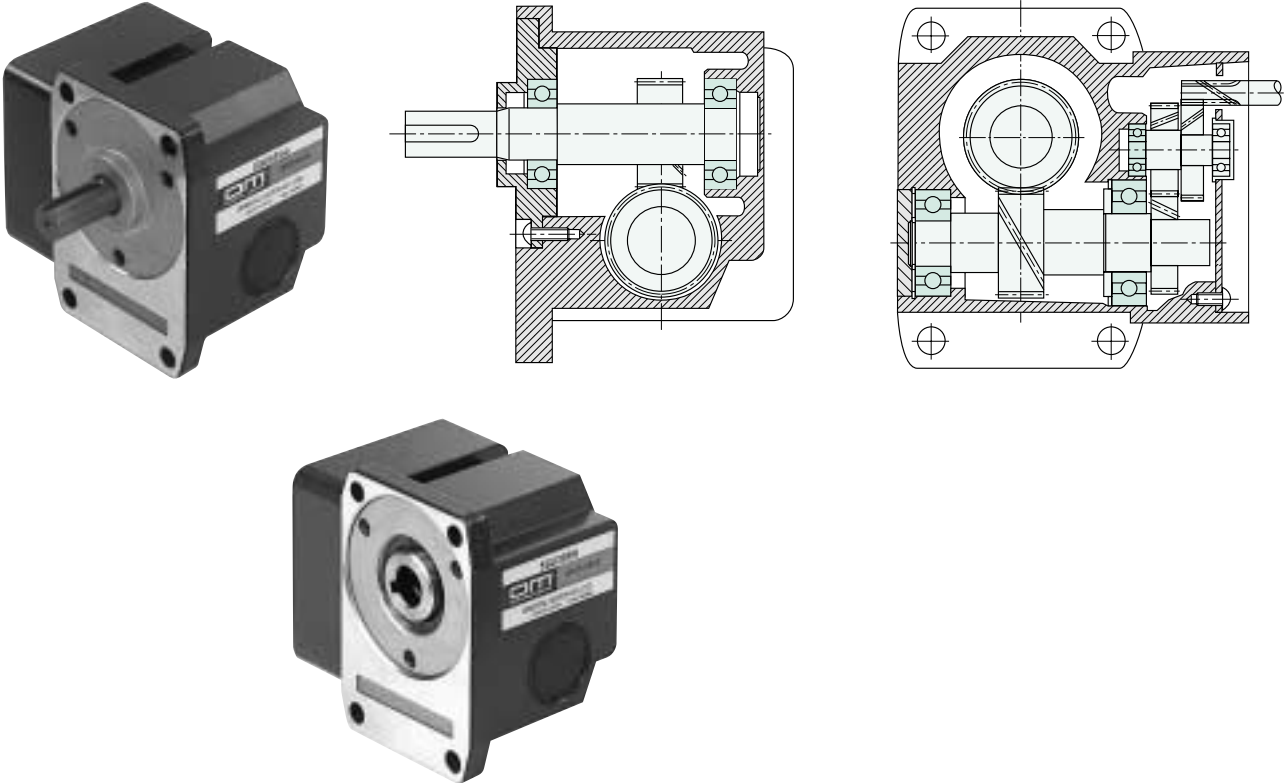
# Features and Types of Gearheads

Oriental Motor gearheads are specially designed for easy and direct attachment to our AC motors that have a pinion shaft. The gearhead reduces the motor speed which increases the torque. A large number of gear ratios are available for many applications.

## ● Parallel Shaft Type



## ● Right Angle Type



## ■ Parallel Shaft Type Gearheads

Application	Gearhead Model	Gear Ratios	Decimal Gearheads
Light Load	<b>2GB□KA</b>	<b>3~360</b> 23 ratios	<b>2GB10XK</b>
	<b>4GB□KA</b>	<b>3~360</b> 23 ratios	<b>4GB10XK</b>
Normal Load	<b>0GN□KA</b>	<b>3~180</b> 20 ratios	—
	<b>2GN□KA</b>	<b>3~180</b> 20 ratios	<b>2GN10XK</b>
	<b>3GN□KA</b>	<b>3~180</b> 20 ratios	<b>3GN10XK</b>
	<b>4GN□KA</b>	<b>3~180</b> 20 ratios	<b>4GN10XK</b>
	<b>5GN□KA</b>	<b>3~180</b> 20 ratios	<b>5GN10XK</b>
Heavy Load	<b>5GU□KA</b>	<b>3~180</b> 20 ratios	<b>5GU10XKB</b>
	<b>BH6G2-□</b>	<b>3.6~180</b> 11 ratios	—
Brake Motor (Clutch & Brake Motor)	<b>5GC□KA</b>	<b>3.6~180</b> 11 ratios	—
	<b>5GCH□KA</b>		
High Speed ( <b>FBLII</b> Series)	<b>FBL575AW, CW, SW-□</b> (combination type)	<b>5~200</b> 8 ratios	—
	<b>FBL5120AW, CW, SW-□</b> (combination type)		

- Enter the gear ratio in the box(□) within the model number.
- Specifications for gearheads with motors can be found on the individual motor's page.
- See Gearhead Selection on page A-19 for more information on the gear ratios.
- Gearheads in this catalog are shown with inch-sized output-shafts. Metric-sized output shafts are also available. Contact your local sales office or distributor for more information.

## ■ Right-Angle Type Gearheads

Gear Frame Size	Type of shaft	Gearhead Model	Gear Ratios	Maximum Permissible Torque
3.15in. sq. for 25W	Hollow shaft	<b>4GNRH</b>	3.6~180 11 ratios	69 lb-in 8 N·m
	Solid shaft	<b>4GN□RAA</b>	3.6~180 11 ratios	
3.54in. sq. for 40W	Hollow shaft	<b>5GN□RH</b>	3.6~180 11 ratios	87 lb-in 10 N·m
	Solid shaft	<b>5GN□RAA</b>	3~180 20 ratios	
3.54in. sq. for 60W and 90W	Hollow shaft	<b>5GU□RH</b>	3.6~180 11 ratios	174 lb-in 20 N·m
	Solid shaft	<b>5GU□RAA</b>	3~180 20 ratios	

- Enter the gear ratio in the box(□) within the model name.
- Features and specifications for right angle gearheads are shown on page A-216.
- Gearheads in this catalog are shown with inch-sized output-shafts. Metric-sized output shafts are also available. Contact your local sales office or distributor for more information.

# Right-Angle Gearheads

Right-Angle gearheads are flange-mounted gearheads that use worm gears and special helical gears. They allow motors to be installed at right angles to the axis of equipment such as belt conveyors. They are available in hollow shaft **RH** and solid shaft **RA** models and are ideal for keeping equipment compact.

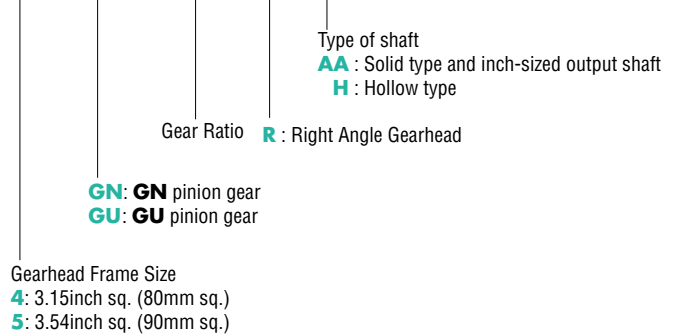


## ■ Features

- Right angle gearheads with mounting sizes of 3.15 inch square (for 25W) or 3.54 inch square (for 40 W) are available for the **GN** pinion mounting sizes of 3.54 inch (for 60 or 90 W) are available for the **GU** pinion. They can be connected to all Oriental Motor AC motors with the exception of clutch and brake and **FPW** washdown motors.
- The output shaft is perpendicular to the motor shaft, so the motor can be installed perpendicular to the axis being driven.
- Eleven gear ratios are available from 3.6:1 to 180:1. The optimum gear ratio can be selected just as with ordinary gearheads. The maximum permissible torques are also the same as for ordinary gearheads.
- Hollow shaft gearheads allow additional space savings and simpler mechanism designs since they do not require couplings for mounting. Usually, hollow shaft gearheads are locked with a torque arm when mounted so the gearhead does not rotate from the reactive force of the load. When mounted with a torque arm, no centering is needed, so it is faster to mount the gearhead on the device.

## ■ Product Number Code

**5 GU 18 R AA**



## ■ Types

Type of shaft	Gearhead Model
	<b>4GN3.6RH~4GN180RH</b>
Hollow shaft	<b>5GN3.6RH~5GN180RH</b> <b>5GU3.6RH~5GU180RH</b>
	<b>4GN3.6RAA~4GN180RAA</b>
Solid shaft	<b>5GN3RAA~5GN180RAA</b> <b>5GU3RAA~5GU180RAA</b>

## Specifications

Gearhead Model	Gear Ratio	Maximum Permissible Torque lb-in (N · m)	Permissible Overhung Load		Permissible Thrust Load	
			lb (N)	0.4" from shaft end	0.8" from shaft end	lb (N)
<b>4GN□RH</b>	<b>3.6~180</b>	69 (8)	55 (250)*	44 (220)*	22 (100)	
<b>5GN□RH</b>	<b>3.6~180</b>	87 (10)	77 (350)*	68 (310)*	44 (200)	
<b>5GU□RH</b>	<b>3.6~180</b>	174 (20)	123 (560)*	110 (500)*	55 (250)	
<b>4GN□RAA</b>	<b>3.6~18</b>	69 (8)	22 (100)	33 (150)	22 (100)	
	<b>30~180</b>		44 (200)	66 (300)		
<b>5GN□RAA</b>	<b>3~18</b>	87 (10)	55 (250)	77 (350)	44 (200)	
	<b>25~180</b>		66 (300)	99 (450)		
	<b>3~9</b>		88 (400)	110 (500)		
<b>5GU□RAA</b>	<b>12.5~25</b>	174 (20)	99 (450)	132 (600)	55 (250)	
	<b>30~180</b>		110 (500)	154 (700)		

\* Overhung load values for hollowshaft models are distances from the flange mounting surface.

• Enter the gear ratio in the box(□) within the model name.

• **Caution:** Unlike most worm gear mechanisms, the right-angle gear does not have self-locking capabilities.

## Calculating permissible overhung load for hollowshaft models

When the end of the shaft being driven is supported as in the figure below, calculate the permissible overhung load using the following equations.  
(This mechanism is the most demanding in terms of overhung load.)

### 4GN□RH

$$\text{Permissible overhung load } W \text{ [lb]} = \frac{2.34}{2.34 + L_p} \times 65 \text{ [lb]}^*$$

\* 65 (lb) : Permissible overhung load at flange mounting surface

### 5GN□RH

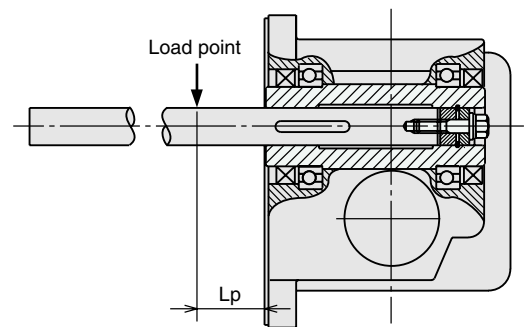
$$\text{Permissible overhung load } W \text{ [lb]} = \frac{2.76}{2.76 + L_p} \times 88 \text{ [lb]}^*$$

\* 88 (lb) : Permissible overhung load at flange mounting surface

### 5GU□RH

$$\text{Permissible overhung load } W \text{ [lb]} = \frac{2.70}{2.70 + L_p} \times 142 \text{ [lb]}^*$$

\* 142 (lb) : Permissible overhung load at flange mounting surface



Lp [inch] : Distance from flange mounting surface to overhung load point

## Gearhead Efficiency

The permissible torques shown on the following page cover most motor combinations. For motor combinations not covered, use the efficiency value in the table below for your calculations.

When making a selection, remember that the transfer efficiency at startup is lower than at the rated speed.

Gear Ratio		3.6	6	9	15	18	30	36	60	90	120	180
Gearhead Model	Rating	40%		50%					60%			
	Startup	40%		50%					54%			
<b>5GN□RH</b>	Rating	50%			68%					60%		
	Startup	50%			60%					54%		
<b>5GU□RH</b>	Rating	50%			68%				60%		50%	
	Startup	50%			60%				54%		45%	
<b>4GN□RAA</b>	Rating		50						60%			
	Startup		50						54%			

Gear Ratio		3	3.6	5	6	7.5	9	12.5	15	18	25	30	36	50	60	75	90	100	120	150	180
Gearhead Model	Rating					68%									60%						
	Startup					60%									54%						
<b>5GN□RAA</b>	Rating					68%									60%					50%	
	Startup					60%									54%					45%	

## ■ Gearmotor — Torque Table

- The speed is calculated by dividing the motor's synchronous speed (60Hz: 1800 r/min) by the gear ratio. The actual speed is 2 ~ 20% less than the listed value, depending on the size of the load.
- The efficiency of the gear assembly at startup is lower than the rating, so output torque is lower.
- All output shafts rotate opposite to the direction of motor shaft rotation.

### Induction Motors

Hollow shaft (All output shafts rotate opposite to the direction of motor shaft rotation.)

Unit = Upper values:lb-in/Lower values:N·m

Model	Speed r/min	500	300	200	120	100	60	50	30	20	15	10
	Gear Ratio	<b>3.6</b>	<b>6</b>	<b>9</b>	<b>15</b>	<b>18</b>	<b>30</b>	<b>36</b>	<b>60</b>	<b>90</b>	<b>120</b>	<b>180</b>
<b>4IK25GN-AWU</b> / <b>4GN□RH</b>	Rating	2.1	3.5	6.6	13	16	27	32	53	69	69	69
	Startup	0.24	0.41	0.77	1.5	1.8	3.1	3.7	6.1	8	8	8
<b>5IK40GN-AWU</b> / <b>5GN□RH</b>	Rating	1.5	2.5	4.7	8.5	10	17	20	34	51	68	69
	Startup	0.17	0.29	0.54	0.97	1.2	1.9	2.3	3.9	5.8	7.8	8
<b>5IK60GU-AWU</b> / <b>5GU□RH</b>	Rating	4.1	6.8	14	23	28	41	49	81	87	87	87
	Startup	0.47	0.78	1.6	2.7	3.2	4.7	5.6	9.4	10	10	10
<b>5IK90GU-AWU</b> / <b>5GU□RH</b>	Rating	3.1	5.2	9.4	16	19	28	34	56	84	87	87
	Startup	0.36	0.6	1.1	1.8	2.2	3.2	3.9	6.5	9.7	10	10
<b>5IK60GU-AWU</b> / <b>5GU□RH</b>	Rating	6.3	11	21	36	43	63	76	126	174	174	174
	Startup	0.73	1.2	2.5	4.1	5	7.3	8.7	15	20	20	20
<b>5IK90GU-AWU</b> / <b>5GU□RH</b>	Rating	5	8.3	15	25	30	45	54	90	135	150	174
	Startup	0.58	0.96	1.7	2.9	3.5	5.2	6.2	10	16	17	20
<b>5IK90GU-AWU</b> / <b>5GU□RH</b>	Rating	9.1	15	31	52	62	91	110	174	174	174	174
	Startup	1.1	1.8	3.6	6	7.2	11	13	20	20	20	20
<b>5IK90GU-AWU</b> / <b>5GU□RH</b>	Rating	7	12	21	35	42	63	76	127	174	174	174
	Startup	0.81	1.4	2.4	4.1	4.9	7.3	8.7	15	20	20	20

Solid shaft (All output shafts rotate opposite to the direction of motor shaft rotation.)

Unit = Upper values:lb-in/Lower values:N·m

Model	Speed r/min	500	300	200	120	100	60	50	30	20	15	10
	Gear Ratio	<b>3.6</b>	<b>6</b>	<b>9</b>	<b>15</b>	<b>18</b>	<b>30</b>	<b>36</b>	<b>60</b>	<b>90</b>	<b>120</b>	<b>180</b>
<b>4IK25GN-AWU</b> / <b>4GN□RAA</b>	Rating	2.7	4.4	6.6	13	16	27	32	53	69	69	69
	Startup	0.31	0.51	0.77	1.5	1.8	3.1	3.7	6.1	8	8	8
<b>4IK25GN-AWU</b> / <b>4GN□RAA</b>	Rating	1.9	3.1	4.7	8.5	10	17	20	34	51	68	69
	Startup	0.22	0.36	0.54	0.97	1.2	1.9	2.3	3.9	5.8	7.8	8

Unit = Upper values : lb-in/Lower values : N·m

Model	Speed r/min	600	500	360	300	240	200	144	120	100	72	60	50	36	30	24	20	18	15	12	10	
	Gear Ratio	<b>3</b>	<b>3.6</b>	<b>5</b>	<b>6</b>	<b>7.5</b>	<b>9</b>	<b>12.5</b>	<b>15</b>	<b>18</b>	<b>25</b>	<b>30</b>	<b>36</b>	<b>50</b>	<b>60</b>	<b>75</b>	<b>90</b>	<b>100</b>	<b>120</b>	<b>150</b>	<b>180</b>	
<b>5IK40GN-AWU</b> / <b>5GN□RAA</b>	Rating	4.6	5.5	7.7	9.2	12	14	19	23	28	34	41	49	68	81	87	87	87	87	87	87	87
	Startup	0.53	0.64	0.88	1.1	1.3	1.6	2.2	2.7	3.2	3.9	4.7	5.6	7.8	9.4	10	10	10	10	10	10	10
<b>5IK60GU-AWU</b> / <b>5GU□RAA</b>	Rating	3.1	3.8	5.2	6.3	7.8	9.4	13	16	19	23	28	34	47	56	70	84	87	87	87	87	87
	Startup	0.36	0.43	0.6	0.72	0.9	1.1	1.5	1.8	2.2	2.7	3.2	3.9	5.4	6.5	8.1	9.7	10	10	10	10	10
<b>5IK60GU-AWU</b> / <b>5GU□RAA</b>	Rating	7.2	8.6	12	14	18	21	30	36	43	60	63	76	105	126	158	174	174	174	174	174	174
	Startup	0.83	0.99	1.4	1.7	2.1	2.5	3.4	4.1	5	6.9	7.3	8.7	12	15	18	20	20	20	20	20	20
<b>5IK90GU-AWU</b> / <b>5GU□RAA</b>	Rating	5	6	8.3	10	12	15	21	25	30	42	45	54	75	90	112	135	150	150	174	174	174
	Startup	0.58	0.69	0.96	1.2	1.4	1.7	2.4	2.9	3.5	4.8	5.2	6.2	8.6	10	13	16	17	17	20	20	20
<b>5IK90GU-AWU</b> / <b>5GU□RAA</b>	Rating	10	12	17	21	26	31	43	52	62	86	91	110	152	174	174	174	174	174	174	174	174
	Startup	1.2	1.4	2	2.4	3	3.6	5	6	7.2	9.9	11	13	18	20	20	20	20	20	20	20	20
<b>5IK90GU-AWU</b> / <b>5GU□RAA</b>	Rating	7	8.4	12	14	18	21	29	35	42	59	63	76	105	127	158	174	174	174	174	174	174
	Startup	0.81	0.97	1.4	1.6	2	2.4	3.4	4.1	4.9	6.8	7.3	8.7	12	15	18	20	20	20	20	20	20

### Reversible Motors

Hollow shaft (All output shafts rotate opposite to the direction of motor shaft rotation.)

Unit = Upper values:lb-in/Lower values:N·m

Model	Speed r/min	500	300	200	120	100	60	50	30	20	15	10
	Gear Ratio	<b>3.6</b>	<b>6</b>	<b>9</b>	<b>15</b>	<b>18</b>	<b>30</b>	<b>36</b>	<b>60</b>	<b>90</b>	<b>120</b>	<b>180</b>
<b>4RK25GN-AWU</b> / <b>4GN□RH</b>	Rating	2.1	3.5	6.6	13	16	27	32	53	69	69	69
	Startup	0.24	0.41	0.77	1.5	1.8	3.1	3.7	6.1	8	8	8
<b>5RK40GN-AWU</b> / <b>5GN□RH</b>	Rating	1.7	2.9	5.5	9.8	12	20	24	39	59	69	69
	Startup	0.2	0.34	0.63	1.1	1.4	2.3	2.7	4.5	6.8	8	8
<b>5RK40GN-AWU</b> / <b>5GN□RH</b>	Rating	4.2	7	14	24	29	42	51	84	87	87	87
	Startup	0.49	0.81	1.7	2.8	3.3	4.9	5.8	9.7	10	10	10
<b>5RK60GU-AWU</b> / <b>5GU□RH</b>	Rating	4.1	6.8	12	20	24	37	44	73	87	87	87
	Startup	0.47	0.78	1.4	2.3	2.8	4.2	5.1	8.4	10	10	10
<b>5RK60GU-AWU</b> / <b>5GU□RH</b>	Rating	6.3	11	21	36	43	63	76	126	174	174	174
	Startup	0.73	1.2	2.5	4.1	5	7.3	8.7	15	20	20	20
<b>5RK90GU-AWU</b> / <b>5GU□RH</b>	Rating	5.9	9.9	18	30	36	53	64	107	160	174	174
	Startup	0.68	1.1	2.1	3.4	4.1	6.2	7.4	12	18	20	20
<b>5RK90GU-AWU</b> / <b>5GU□RH</b>	Rating	9.1	15	31	52	62	91	110	174	174	174	174
	Startup	1.1	1.8	3.6	6	7.2	11	13	20	20	20	20
<b>5RK90GU-AWU</b> / <b>5GU□RH</b>	Rating	7	12	21	35	42	63	76	127	174	174	174
	Startup	0.81	1.4	2.4	4.1	4.9	7.3	8.7	15	20	20	20

Solid shaft (All output shafts rotate opposite to the direction of motor shaft rotation.)

Unit = Upper values:lb-in/Lower values:N·m

Model	Speed r/min	500	300	200	120	100	60	50	30	20	15	10
	Gear Ratio	<b>3.6</b>	<b>6</b>	<b>9</b>	<b>15</b>	<b>18</b>	<b>30</b>	<b>36</b>	<b>60</b>	<b>90</b>	<b>120</b>	<b>180</b>
<b>4RK25GN-AWU</b> / <b>4GN□RAA</b>	Rating	2.7 0.31	4.4 0.51	6.6 0.77	13 1.5	16 1.8	27 3.1	32 3.7	53 6.1	69 8	69 8	69 8
	Startup	2.2 0.25	3.6 0.42	5.5 0.63	9.8 1.1	12 1.4	20 2.3	24 2.7	39 4.5	59 6.8	70 8	69 8

Unit = Upper values : lb-in/Lower values : N·m

Model	Speed r/min	600	500	360	300	240	200	144	120	100	72	60	50	36	30	24	20	18	15	12	10	
	Gear Ratio	<b>3</b>	<b>3.6</b>	<b>5</b>	<b>6</b>	<b>7.5</b>	<b>9</b>	<b>12.5</b>	<b>15</b>	<b>18</b>	<b>25</b>	<b>30</b>	<b>36</b>	<b>50</b>	<b>60</b>	<b>75</b>	<b>90</b>	<b>100</b>	<b>120</b>	<b>150</b>	<b>180</b>	
<b>5RK40GN-AWU</b> / <b>5GN□RAA</b>	Rating	4.8 0.55	5.7 0.66	8 0.92	9.6 1.1	12 1.4	14 1.7	20 2.3	24 2.8	29 3.3	35 4.1	42 4.9	51 5.8	70 8.1	84 9.7	87 10	87 10	87 10	87 10	87 10	87 10	87 10
	Startup	4.1 0.47	4.9 0.56	6.8 0.78	8.1 0.94	10 1.2	12 1.4	17 2	20 2.3	24 2.8	30 3.5	37 4.2	44 5.1	61 7	73 8.4	87 10	87 10	87 10	87 10	87 10	87 10	87 10
<b>5RK60GU-AWU</b> / <b>5GU□RAA</b>	Rating	7.2 0.83	8.6 0.99	12 1.4	14 1.7	18 2.1	21 2.5	30 3.4	43 4.1	60 5	63 6.9	76 7.3	105 8.7	126 12	158 15	174 18	174 20	174 20	174 20	174 20	174 20	174 20
	Startup	5.9 0.68	7.1 0.82	9.9 1.1	12 1.4	15 1.7	18 2.1	25 2.9	30 3.4	36 4.1	50 5.7	53 6.2	64 7.4	89 10	107 12	134 15	160 18	174 20	174 20	174 20	174 20	174 20
<b>5RK90GU-AWU</b> / <b>5GU□RAA</b>	Rating	10 1.2	12 1.4	17 2	21 2.4	26 3	31 3.6	43 5	62 6	86 7.2	91 9.9	110 11	138 13	152 18	174 20	174 20	174 20	174 20	174 20	174 20	174 20	174 20
	Startup	9.2 1.1	11 1.3	15 1.8	18 2.1	23 2.7	28 3.2	38 4.4	46 5.3	55 6.4	77 8.9	83 9.6	100 11	138 16	166 19	174 20	174 20	174 20	174 20	174 20	174 20	174 20

Electromagnetic Brake Motors

Hollow shaft (All output shafts rotate opposite to the direction of motor shaft rotation.)

Unit = Upper values:lb-in/Lower values:N·m

Model	Speed r/min	500	300	200	120	100	60	50	30	20	15	10
	Gear Ratio	<b>3.6</b>	<b>6</b>	<b>9</b>	<b>15</b>	<b>18</b>	<b>30</b>	<b>36</b>	<b>60</b>	<b>90</b>	<b>120</b>	<b>180</b>
<b>4RK25GN-AWMU</b> / <b>4GN□RH</b>	Rating	2.1 0.24	3.5 0.41	6.6 0.77	13 1.5	16 1.8	27 3.1	32 3.7	53 6.1	69 8	69 8	69 8
	Startup	1.7 0.2	2.5 0.34	5.5 0.63	9.8 1.1	12 1.4	20 2.3	24 2.7	39 4.5	59 6.8	69 8	69 8
<b>5RK40GN-AWMU</b> / <b>5GN□RH</b>	Rating	4.2 0.49	7 0.81	14 1.7	24 2.8	29 3.3	42 4.9	51 5.8	84 9.7	87 10	87 10	87 10
	Startup	4.1 0.47	6.8 0.78	12 1.4	20 2.3	24 2.8	37 4.2	44 5.1	73 8.4	87 10	87 10	87 10
<b>5RK60GU-AWMU</b> / <b>5GU□RH</b>	Rating	6.3 0.73	11 1.2	21 2.5	36 4.1	43 5	63 7.3	76 8.7	126 15	174 20	174 20	174 20
	Startup	5.9 0.68	9.9 1.1	18 2.1	30 3.4	36 4.1	53 6.2	64 7.4	107 12	160 18	174 20	174 20
<b>5RK90GU-AWMU</b> / <b>5GU□RH</b>	Rating	9.1 1.1	15 1.8	31 3.6	52 6	62 7.2	91 11	110 13	174 20	174 20	174 20	174 20
	Startup	9.2 1.1	15 1.8	28 3.2	46 5.3	55 6.4	83 9.6	100 11	166 19	174 20	174 20	174 20

Solid shaft (All output shafts rotate opposite to the direction of motor shaft rotation.)

Unit = Upper values:lb-in/Lower values:N·m

Model	Speed r/min	500	300	200	120	100	60	50	30	20	15	10
	Gear Ratio	<b>3.6</b>	<b>6</b>	<b>9</b>	<b>15</b>	<b>18</b>	<b>30</b>	<b>36</b>	<b>60</b>	<b>90</b>	<b>120</b>	<b>180</b>
<b>4RK25GN-AWMU</b> / <b>4GN□RAA</b>	Rating	2.7 0.31	4.4 0.51	6.6 0.77	13 1.5	16 1.8	27 3.1	32 3.7	53 6.1	69 8	69 8	69 8
	Startup	2.2 0.25	3.6 0.42	5.5 0.63	9.8 1.1	12 1.4	20 2.3	24 2.7	39 4.5	59 6.8	69 8	69 8

Unit = Upper values : lb-in/Lower values : N·m

Model	Speed r/min	600	500	360	300	240	200	144	120	100	72	60	50	36	30	24	20	18	15	12	10	
	Gear Ratio	<b>3</b>	<b>3.6</b>	<b>5</b>	<b>6</b>	<b>7.5</b>	<b>9</b>	<b>12.5</b>	<b>15</b>	<b>18</b>	<b>25</b>	<b>30</b>	<b>36</b>	<b>50</b>	<b>60</b>	<b>75</b>	<b>90</b>	<b>100</b>	<b>120</b>	<b>150</b>	<b>180</b>	
<b>5RK40GN-AWMU</b> / <b>5GN□RAA</b>	Rating	4.8 0.55	5.7 0.66	8 0.92	9.6 1.1	12 1.4	14 1.7	20 2.3	24 2.8	29 3.3	35 4.1	42 4.9	51 5.8	70 8.1	84 9.7	87 10	87 10	87 10	87 10	87 10	87 10	87 10
	Startup	4.1 0.47	4.9 0.56	6.8 0.78	8.1 0.94	10 1.2	12 1.4	17 2	20 2.3	24 2.8	30 3.5	37 4.2	44 5.1	61 7	73 8.4	87 10	87 10	87 10	87 10	87 10	87 10	87 10
<b>5RK60GU-AWMU</b> / <b>5GU□RAA</b>	Rating	7.2 0.83	8.6 0.99	12 1.4	14 1.7	18 2.1	21 2.5	30 3.4	43 4.1	60 5	63 6.9	76 7.3	105 8.7	126 12	158 15	174 18	174 20	174 20	174 20	174 20	174 20	174 20
	Startup	5.9 0.68	7.1 0.82	9.9 1.1	12 1.4	15 1.7	18 2.1	25 2.9	30 3.4	36 4.1	50 5.7	53 6.2	64 7.4	89 10	107 12	134 15	160 18	174 20	174 20	174 20	174 20	174 20
<b>5RK90GU-AWMU</b> / <b>5GU□RAA</b>	Rating	10 1.2	12 1.4	17 2	21 2.4	26 3	31 3.6	43 5	62 6	86 7.2	91 9.9	110 11	138 13	152 18	174 20	174 20	174 20	174 20	174 20	174 20	174 20	174 20
	Startup	9.2 1.1	11 1.3	15 1.8	18 2.1	23 2.7	28 3.2	38 4.4	46 5.3	55 6.4	77 8.9	83 9.6	100 11	138 16	166 19	174 20	174 20	174 20	174 20	174 20	174 20	174 20

## Speed Control Motors **US Series**

Hollow shaft (All output shafts rotate opposite to the direction of motor shaft rotation.)

Unit = Upper values:lb-in/Lower values:N-m

Model \ Gear Ratio		3.6	6	9	15	18	30	36	60	90	120	180
<b>US425-401U</b> / 4GN□RH	1200r/min	2.5 0.29	4.2 0.48	7.8 0.9	16 1.8	19 2.2	31 3.6	38 4.3	63 7.2	69 8	69 8	69 8
	90r/min	0.62 0.072	1 0.12	1.9 0.23	3.9 0.45	4.7 0.54	7.8 0.9	9.3 1.1	16 1.8	23 2.7	31 3.6	47 5.4
	Startup	1.3 0.15	2.2 0.25	4.1 0.47	7.4 0.85	8.9 1	15 1.7	18 2	30 3.4	44 5.1	59 6.8	69 8
<b>US540-401U</b> / 5GN□RH	1200r/min	4.1 0.47	6.8 0.78	14 1.6	23 2.7	28 3.2	41 4.7	49 5.6	81 9.4	87 10	87 10	87 10
	90r/min	1.1 0.13	1.8 0.21	3.7 0.43	6.2 0.71	7.4 0.86	11 1.3	13 1.5	22 2.5	33 3.8	44 5	65 7.6
	Startup	2.8 0.32	4.7 0.54	8.4 0.97	14 1.6	17 1.9	25 2.9	30 3.5	51 5.8	76 8.7	87 10	87 10
<b>US560-501U</b> / 5GU□RH	1200r/min	7.7 0.88	13 1.5	26 3	43 5	52 6	77 8.8	92 11	153 18	174 20	174 20	174 20
	90r/min	3.1 0.36	5.2 0.6	11 1.2	18 2	21 2.4	31 3.6	38 4.3	63 7.2	94 11	104 12	156 18
	Startup	4.5 0.51	7.4 0.86	13 1.5	22 2.6	27 3.1	40 4.6	48 5.5	80 9.2	120 14	134 15	174 20
<b>US590-501U</b> / 5GU□RH	1200r/min	11 1.3	19 2.2	39 4.5	65 7.4	78 8.9	114 13	137 16	174 20	174 20	174 20	174 20
	90r/min	3.1 0.36	5.2 0.6	11 1.2	18 2	21 2.4	31 3.6	38 4.3	63 7.2	94 11	104 12	156 18
	Startup	6.3 0.73	11 1.2	19 2.2	32 3.6	38 4.4	57 6.6	68 7.9	114 13	171 20	174 20	174 20

Solid shaft (All output shafts rotate opposite to the direction of motor shaft rotation.)

Unit = Upper values:lb-in/Lower values:N-m

Model \ Gear Ratio		3.6	6	9	15	18	30	36	60	90	120	180
<b>US425-401U</b> / 4GN□RAA	1200r/min	3.1 0.36	5.2 0.6	7.8 0.9	16 1.8	19 2.2	31 3.6	38 4.3	63 7.2	69 8	69 8	69 8
	90r/min	0.78 0.09	1.3 0.15	1.9 0.23	3.9 0.45	4.7 0.54	7.8 0.9	9.3 1.1	16 1.8	23 2.7	31 3.6	47 5.4
	Startup	1.6 0.19	2.7 0.32	4.1 0.47	7.4 0.85	8.9 1	15 1.7	18 2	30 3.4	44 5.1	59 6.8	69 8

Unit = Upper values : lb-in/Lower values : N-m

Model \ Gear Ratio		3	3.6	5	6	7.5	9	12.5	15	18	25	30	36	50	60	75	90	100	120	150	180
<b>US540-401U</b> / 5GN□RAA	1200r/min	4.6 0.53	5.5 0.64	7.7 0.88	9.2 1.1	12 1.3	14 1.6	19 2.2	23 2.7	28 3.2	34 3.9	41 4.7	49 5.6	68 7.8	81 9.4	87 10	87 10	87 10	87 10	87 10	87 10
	90r/min	1.2 0.14	1.5 0.17	2.1 0.24	2.5 0.29	3.1 0.36	3.7 0.43	5.2 0.6	6.2 0.71	7.4 0.86	9.1 1.1	11 1.3	13 1.5	18 2.1	22 2.5	27 3.2	33 3.8	36 4.2	44 5	55 6.3	65 7.6
	Startup	2.8 0.32	3.4 0.39	4.7 0.54	5.6 0.65	7 0.81	8.4 0.97	12 1.4	14 1.6	17 1.9	21 2.4	25 2.9	30 3.5	36 4.3	42 4.9	51 5.8	63 7.3	76 8.7	84 9.7	87 10	87 10
<b>US560-501U</b> / 5GU□RAA	1200r/min	8.7 1	10 1.2	14 1.7	17 2	22 2.5	26 3	36 4.2	43 5	52 6	72 8.3	77 8.8	92 11	128 15	153 18	174 20	174 20	174 20	174 20	174 20	174 20
	90r/min	3.5 0.41	4.3 0.49	5.9 0.68	7.1 0.82	8.9 1	11 1.2	15 1.7	18 2	21 2.4	30 3.4	31 3.6	38 4.3	52 6	63 7.2	78 9	94 11	104 12	104 12	130 15	156 18
	Startup	4.5 0.51	5.3 0.62	7.4 0.86	8.9 1	11 1.3	13 1.5	19 2.1	22 2.6	27 3.1	37 4.3	40 4.6	48 5.5	67 7.7	80 9.2	100 12	120 14	134 15	134 15	167 19	174 20
<b>US590-501U</b> / 5GU□RAA	1200r/min	13 1.5	16 1.8	22 2.5	26 3	32 3.7	39 4.5	54 6.2	65 7.4	78 8.9	108 12	114 13	137 16	174 20	174 20	174 20	174 20	174 20	174 20	174 20	174 20
	90r/min	3.5 0.41	4.3 0.49	5.9 0.68	7.1 0.82	8.9 1	11 1.2	15 1.7	18 2	21 2.4	30 3.4	31 3.6	38 4.3	52 6	63 7.2	78 9	94 11	104 12	104 12	130 15	156 18
	Startup	6.3 0.73	7.6 0.87	11 1.2	13 1.5	16 1.8	19 2.2	26 3	32 3.6	38 4.4	53 6.1	57 6.6	68 7.9	95 11	114 13	142 16	171 20	174 20	174 20	174 20	174 20



## Speed Control Motors **SC Series Induction Type**

Hollow shaft (All output shafts rotate opposite to the direction of motor shaft rotation.)

Unit = Upper values:lb-in/Lower values:N-m

Model \ Gear Ratio		3.6	6	9	15	18	30	36	60	90	120	180
<b>SC425-401WU</b> / <b>4GN□RH</b>	1200r/min	2 0.23	3.3 0.38	6.2 0.72	12 1.4	15 1.7	25 2.9	30 3.5	50 5.8	69 8	69 8	69 8
	90r/min	0.54 0.062	0.9 0.1	1.7 0.19	3.4 0.39	4.1 0.46	6.8 0.77	8.1 0.93	14 1.5	20 2.3	27 3.1	41 4.6
	Startup	1.3 0.14	2.1 0.24	3.9 0.45	7 0.81	8.4 0.97	14 1.6	17 1.9	28 3.2	42 4.9	56 6.5	69 8
<b>SC540-401WU</b> / <b>5GN□RH</b>	1200r/min	5 0.58	8.3 0.96	17 2	28 3.3	34 3.9	50 5.8	60 6.9	87 10	87 10	87 10	87 10
	90r/min	0.96 0.099	1.4 0.17	2.9 0.34	4.8 0.56	5.8 0.67	8.6 0.99	10 1.2	17 2	26 3	34 4	51 5.9
	Startup	2.7 0.31	4.4 0.51	8 0.92	13 1.5	16 1.8	24 2.8	29 3.3	48 5.5	72 8.3	87 10	87 10
<b>SC560-501WU</b> / <b>5GU□RH</b>	1200r/min	6.1 0.7	10 1.2	21 2.4	35 4	41 4.8	61 7	73 8.4	122 14	174 20	174 20	174 20
	90r/min	1.5 0.17	2.5 0.29	5 0.58	8.4 0.97	10 1.2	15 1.7	18 2.1	30 3.4	45 5.1	50 5.7	74 8.6
	Startup	5.5 0.63	9.1 1.1	16 1.9	27 3.2	33 3.8	49 5.7	59 6.8	98 11	148 17	164 19	174 20

Solid shaft (All output shafts rotate opposite to the direction of motor shaft rotation.)

Unit = Upper values:lb-in/Lower values:N-m

Model \ Gear Ratio		3.6	6	9	15	18	30	36	60	90	120	180
<b>SC425-401WU</b> / <b>4GN□RAA</b>	1200r/min	2.5 0.29	4.2 0.48	6.2 0.72	12 1.4	15 1.7	25 2.9	30 3.5	50 5.8	69 8	69 8	69 8
	90r/min	0.68 0.077	1.1 0.13	1.7 0.19	3.4 0.39	4.1 0.46	6.8 0.77	8.1 0.93	14 1.5	20 2.3	27 3.1	41 4.6
	Startup	1.6 0.18	2.6 0.3	3.9 0.45	7 0.81	8.4 0.97	14 1.6	17 1.9	28 3.2	42 4.9	56 6.5	69 8

Unit = Upper values : lb-in/Lower values : N-m

Model \ Gear Ratio		3	3.6	5	6	7.5	9	12.5	15	18	25	30	36	50	60	75	90	100	120	150	180
<b>SC540-401WU</b> / <b>5GN□RAA</b>	1200r/min	5.7 0.65	6.8 0.78	9.4 1.1	11 1.3	14 1.6	17 2	24 2.7	28 3.3	34 3.9	42 4.8	50 5.8	60 6.9	83 9.6	87 10	87 10	87 10	87 10	87 10	87 10	87 10
	90r/min	0.97 0.11	1.2 0.13	1.6 0.19	1.9 0.22	2.4 0.28	2.9 0.34	4 0.47	4.8 0.56	5.8 0.67	7.1 0.83	8.6 0.99	10 1.2	14 1.7	17 2	21 2.5	26 3	29 3.3	34 4	43 5	51 5.9
	Startup	2.7 0.31	3.2 0.37	4.4 0.51	5.3 0.61	6.6 0.77	8 0.92	11 1.3	13 1.5	16 1.8	20 2.3	24 2.8	29 3.3	40 4.6	48 5.5	60 6.9	72 8.3	80 9.2	87 10	87 10	87 10
<b>SC560-501WU</b> / <b>5GU□RAA</b>	1200r/min	6.9 0.8	8.3 0.95	12 1.3	14 1.6	17 2	21 2.4	29 3.3	35 4	41 4.8	58 6.6	61 7	73 8.4	102 12	122 14	152 18	174 20	174 20	174 20	174 20	174 20
	90r/min	1.7 0.19	2 0.23	2.8 0.32	3.4 0.39	4.2 0.48	5 0.58	7 0.81	8.4 0.97	10 1.2	14 1.6	15 1.7	18 2.1	25 2.9	30 3.4	37 4.3	45 5.1	50 5.7	50 5.7	62 7.1	74 8.6
	Startup	5.5 0.63	6.6 0.76	9.1 1.1	11 1.3	14 1.6	16 1.9	23 2.6	27 3.2	33 3.8	46 5.3	49 5.7	59 6.8	82 9.5	98 11	123 14	148 17	164 19	164 19	174 20	174 20

## Speed Control Motors SC Series Reversible Type

Hollow shaft (All output shafts rotate opposite to the direction of motor shaft rotation.)

Unit = Upper values:lb-in/Lower values:N-m

Model \ Gear Ratio		3.6	6	9	15	18	30	36	60	90	120	180
<b>SC425-41 1WU</b> / 4GN□RH	1200r/min	2.6 0.3	4.3 0.49	8 0.92	16 1.8	19 2.2	32 3.7	38 4.4	64 7.4	69 8	69 8	69 8
	90r/min	1.2 0.14	2 0.23	3.7 0.43	7.4 0.86	8.9 1	15 1.7	18 2.1	30 3.4	45 5.1	59 6.8	69 8
	Startup	1.4 0.16	2.3 0.26	4.3 0.5	7.7 0.89	9.3 1.1	15 1.8	19 2.1	31 3.6	46 5.3	62 7.1	69 8
<b>SC540-41 1WU</b> / 5GN□RH	1200r/min	5 0.58	8.3 0.96	17 2	28 3.3	34 3.9	50 5.8	60 6.9	87 10	87 10	87 10	87 10
	90r/min	2 0.23	3.4 0.39	6.9 0.8	12 1.3	14 1.6	20 2.3	24 2.8	41 4.7	61 7	81 9.4	87 10
	Startup	3.3 0.38	5.5 0.63	9.9 1.1	16 1.9	20 2.3	30 3.4	35 4.1	59 6.8	87 10	87 10	87 10
<b>SC560-51 1WU</b> / 5GU□RH	1200r/min	6.2 0.72	10 1.2	21 2.4	35 4.1	42 4.9	62 7.2	75 8.6	125 14	174 20	174 20	174 20
	90r/min	1.9 0.22	3.1 0.36	6.4 0.73	11 1.2	13 1.5	19 2.2	23 2.6	38 4.3	56 6.5	63 7.2	94 11
	Startup	5.6 0.65	9.4 1.1	17 1.9	28 3.2	34 3.9	51 5.8	61 7	101 12	152 17	169 19	174 20

Solid shaft (All output shafts rotate opposite to the direction of motor shaft rotation.)

Unit = Upper values:lb-in/Lower values:N-m

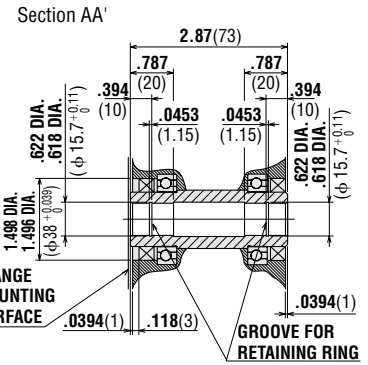
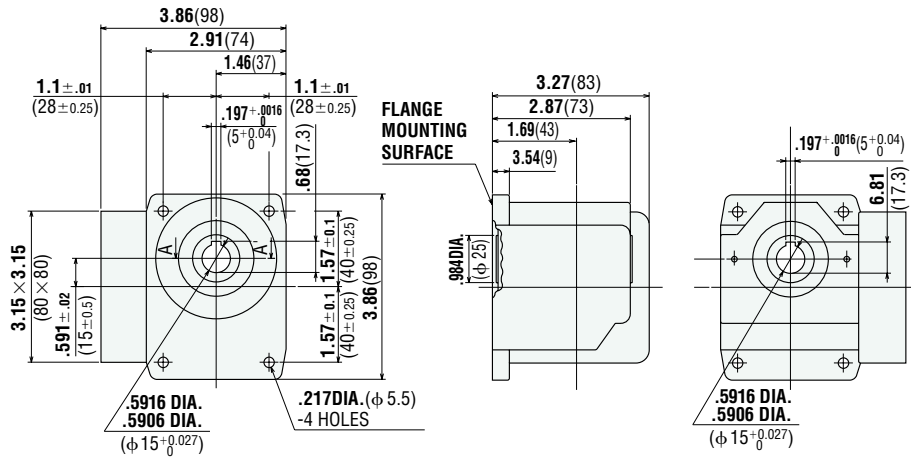
Model \ Gear Ratio		3.6	6	9	15	18	30	36	60	90	120	180
<b>SC425-41 1WU</b> / 4GN□RAA	1200r/min	3.2 0.37	5.3 0.62	8 0.92	16 1.8	19 2.2	32 3.7	38 4.4	64 7.4	69 8	69 8	69 8
	90r/min	1.5 0.17	2.5 0.29	3.7 0.43	7.4 0.86	8.9 1	15 1.7	18 2.1	30 3.4	45 5.1	59 6.8	69 8
	Startup	1.7 0.2	2.9 0.33	4.3 0.5	7 0.81	8.4 0.97	14 1.6	17 1.9	28 3.2	42 4.9	56 6.5	69 8

Unit = Upper values : lb-in/Lower values : N-m

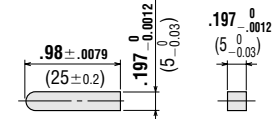
Model \ Gear Ratio		3	3.6	5	6	7.5	9	12.5	15	18	25	30	36	50	60	75	90	100	120	150	180
<b>SC540-41 1WU</b> / 5GN□RAA	1200r/min	5.7 0.65	6.8 0.78	9.4 1.1	11 1.3	14 1.6	17 2	24 2.7	28 3.3	34 3.9	42 4.8	50 5.8	60 6.9	83 9.6	87 10	87 10	87 10	87 10	87 10	87 10	87 10
	90r/min	2.3 0.27	2.8 0.32	3.8 0.44	4.6 0.53	5.8 0.66	6.9 0.8	9.6 1.1	12 1.3	14 1.6	17 2	20 2.3	24 2.8	34 3.9	41 4.7	51 5.9	61 7	68 7.8	81 9.4	87 10	87 10
	Startup	3.3 0.38	3.9 0.45	5.5 0.63	6.6 0.76	8.2 0.95	9.9 1.1	14 1.6	16 1.9	20 2.3	25 2.8	30 3.4	35 4.1	49 5.7	59 6.8	74 8.5	87 10	87 10	87 10	87 10	87 10
<b>SC560-51 1WU</b> / 5GU□RAA	1200r/min	7.1 0.82	8.5 0.98	12 1.4	14 1.6	18 2	21 2.4	29 3.4	35 4.1	42 4.9	59 6.8	62 7.2	75 8.6	104 12	125 14	156 18	174 20	174 20	174 20	174 20	174 20
	90r/min	2.1 0.24	2.6 0.29	3.5 0.41	4.3 0.49	5.3 0.61	6.4 0.73	8.9 1	11 1.2	13 1.5	18 2	19 2.2	23 2.6	31 3.6	38 4.3	47 5.4	56 6.5	63 7.2	72 7.2	78 9	94 11
	Startup	5.6 0.65	6.8 0.78	9.4 1.1	11 1.3	14 1.6	17 1.9	23 2.7	28 3.2	34 3.9	47 5.4	51 5.8	61 7	84 9.7	101 12	127 15	152 17	169 19	169 19	174 20	174 20

## ■ Dimensions Scale 1/4, Unit=inch (mm)

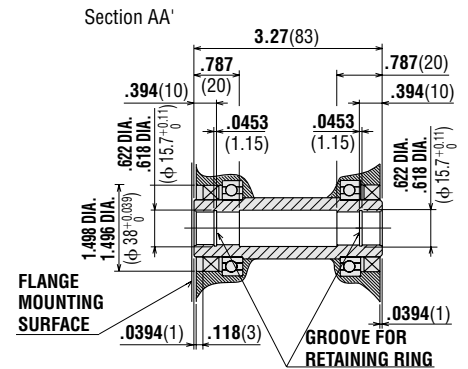
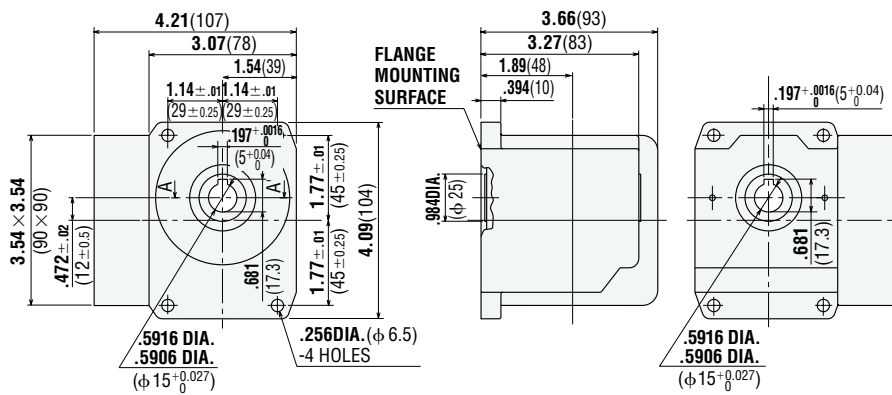
● **4GN**□RH Weight: 3.5 lb. (1.6 kg)



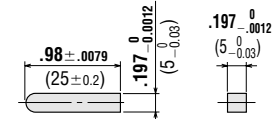
● Key Scale 1/2, Unit=inch (mm)



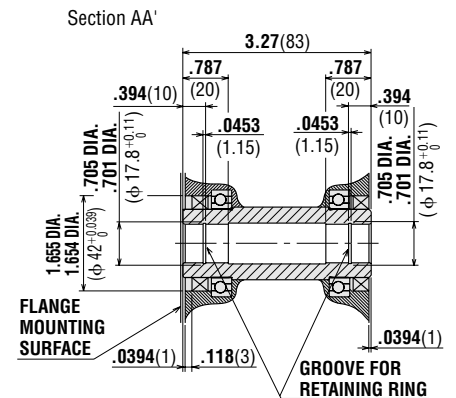
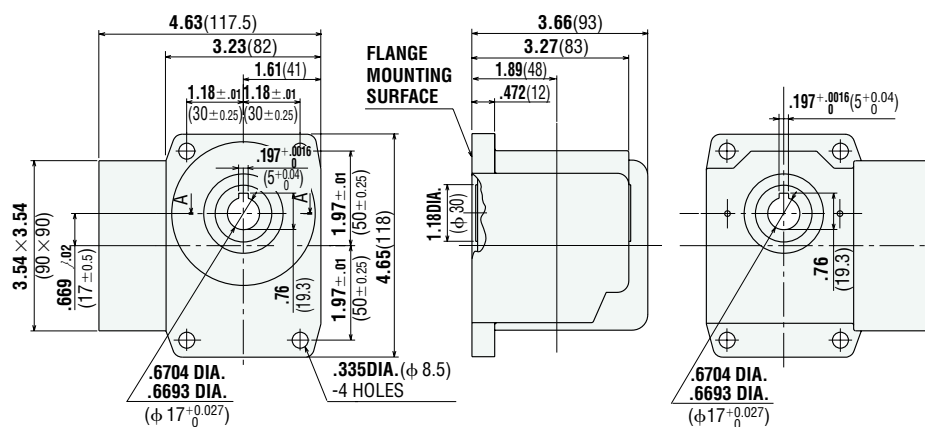
● **5GN**□RH Weight : 4.4 lb. (2.0 kg)



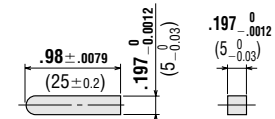
● Key Scale 1/2, Unit=inch (mm)



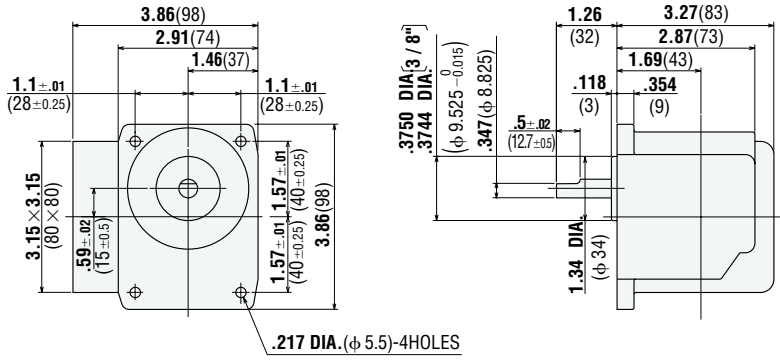
● **5GU**□RH Weight : 5.5 lb. (2.5 kg)



● Key Scale 1/2, Unit=inch (mm)

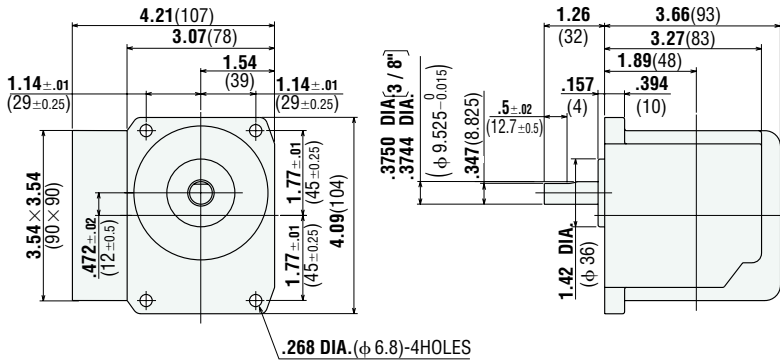


● **4GN** □ **RAA** Weight : 3.5lb. (1.6kg)



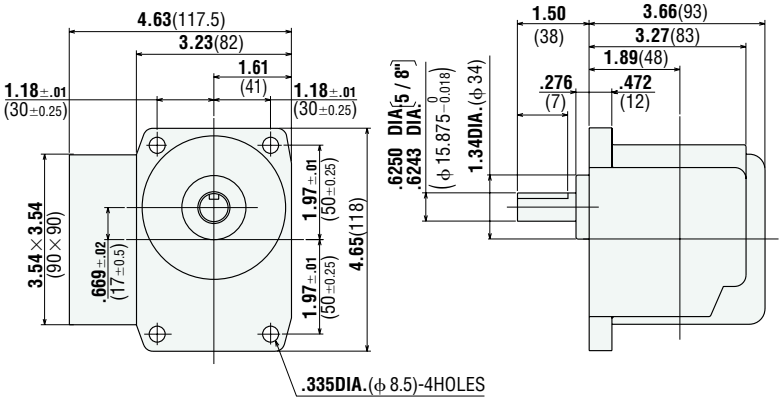
.217 DIA. (φ 5.5)-4HOLES

● **5GN** □ **RAA** Weight : 4.4lb. (2.0kg)



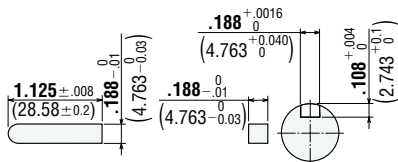
.268 DIA. (φ 6.8)-4HOLES

● **5GU** □ **RAA** Weight : 5.5lb. (2.5kg)



.335 DIA. (φ 8.5)-4HOLES

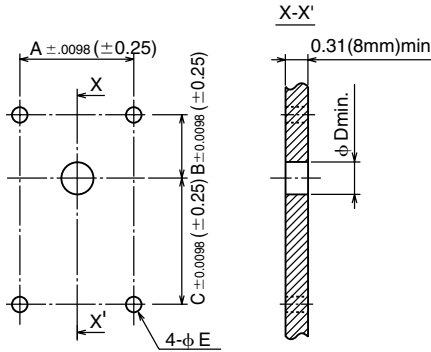
● **Key and Key Slot** Scale 1/2, Unit = inch ( mm )



## ● Dimensions of gearhead mount

Allow at least 0.31inch (8mm) for the thickness of the mounting plate and use screws of appropriate length.

### ● Cross Section Unit = inch (mm)



Unit = inch (mm)						
Type	Model	A	B	C	$\phi$ D	$\phi$ E
Hollow shaft	<b>4GN</b> □ <b>RH</b>	2.20 (56)	0.98 (25)	2.17 (55)	0.59DIA. ( $\phi$ 15)	0.22DIA. ( $\phi$ 5.5)
	<b>5GN</b> □ <b>RH</b>	2.28 (58)	1.30 (33)	2.24 (57)	0.59DIA. ( $\phi$ 15)	0.26DIA. ( $\phi$ 6.5)
	<b>5GU</b> □ <b>RH</b>	2.36 (60)	1.30 (33)	2.64 (67)	0.67DIA. ( $\phi$ 17)	0.33DIA. ( $\phi$ 8.5)
Solid shaft	<b>4GN</b> □ <b>RAA</b>	2.20 (56)	0.98 (25)	2.17 (55)	1.38DIA. ( $\phi$ 35)	0.22DIA. ( $\phi$ 5.5)
	<b>5GN</b> □ <b>RAA</b>	2.28 (58)	1.30 (33)	2.24 (57)	1.46DIA. ( $\phi$ 37)	0.27DIA. ( $\phi$ 6.8)
	<b>5GU</b> □ <b>RAA</b>	2.36 (60)	1.30 (33)	2.64 (67)	1.38DIA. ( $\phi$ 35)	0.33DIA. ( $\phi$ 8.5)

Enter the gear ratio in the box(□) within the model name.

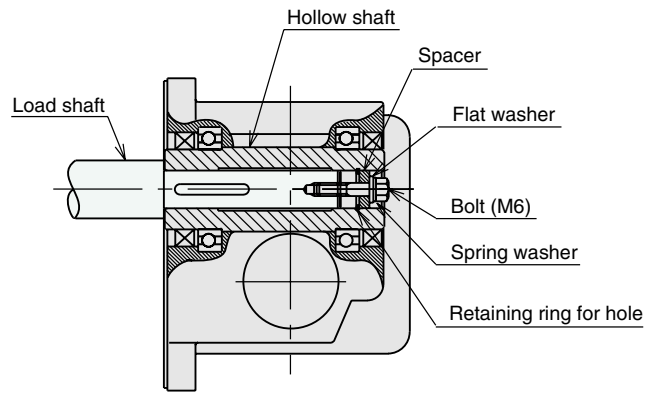
## ● Example of Mounting the Load

The diagrams below show how to mount loads depending on the shape of the shaft. Use the key provided with the product by fastening it to the shaft. Apply a coating of molybdenum disulfide or similar grease to the inner diameter of the load shaft to prevent binding. Recommended load shaft dimensions are shown below.

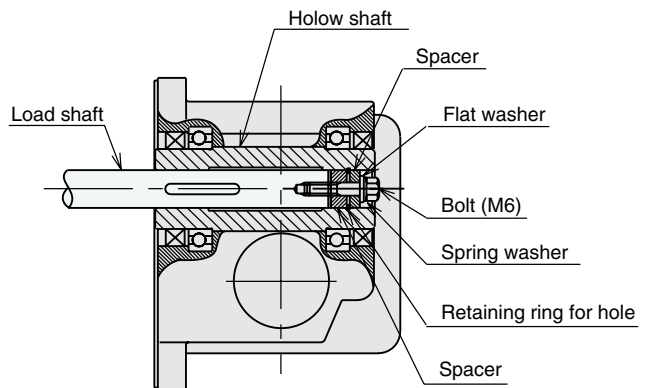
Unit = inch (mm)		
Model	Inner diameter of hollow-shaft	Recommended load shaft diameter
<b>4GN</b> □ <b>RH</b>	0.5906DIA. $^{+0.0011}_0$ ( $\phi$ 15 $^{+0.027}_0$ )	0.5906DIA. $^{0}_{-0.0007}$ ( $\phi$ 15 $^{0}_{-0.018}$ )
<b>5GN</b> □ <b>RH</b>	0.5906DIA. $^{+0.0011}_0$ ( $\phi$ 15 $^{+0.027}_0$ )	0.5906DIA. $^{0}_{-0.0007}$ ( $\phi$ 15 $^{0}_{-0.018}$ )
<b>5GU</b> □ <b>RH</b>	0.6693DIA. $^{+0.0011}_0$ ( $\phi$ 17 $^{+0.027}_0$ )	0.6693DIA. $^{0}_{-0.0007}$ ( $\phi$ 17 $^{0}_{-0.018}$ )

Enter the gear ratio in the box(□) within the model name.

### Stepped-down shafts



### Straight load shafts



**Note:** If the bolt extends out more than 0.157inch (4mm) from the end of the hollow shaft, no safety cover can be installed. (**RH** model hollow shaft gearheads include safety covers.)

