Oriental motor



RoHS RoHS-Compliant

Brushless DC Motor and Driver Package

BLH Series

24 VDC Input 15W (1/50HP) / 30W (1/25HP) / 50W (1/15HP) / 100W (1/8HP)

The Brushless DC Motor and Driver Package **BLH** Series is a 24 VDC Power supply input type, offering a wide speed range of 100 to 3000 r/min. The series consists of four models offering a motor-output power range of 15 to 100 W (1/50 to 1/8 HP). You can choose from a wide variety that meets your specific application.



BLH Series: 24 VDC Input, Speed-Control

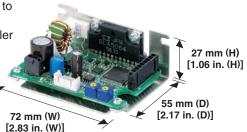
The **BLH** Series combines a slim, high-power brushless DC motor with a compact, needs. Choose from a wide variety offering different outputs of 15 to 100 W (1/50 to The **BLH** Series is also available with a long-life, high-strength gearhead.



■Compact Board-Type Driver

The models with an output of 15 to 50 W (1/50 to 1/15 HP) adopt a compact, board-type driver smaller than the size of a business card. This will certainly help to reduce the size of your equipment.

The 100 W (1/8 HP) driver has dimensions of 71 mm (D) \times 131 mm (W) \times 37.5 mm (H) [2.80 in. (D) \times 5.16 in. (W) \times 1.48 in. (H)]



Full Range of Driver Functions

The compact driver is packed with a full range of functions.

- Instantaneous stop Speed control via potentiometer
- Speed control by DC voltage
 Acceleration/deceleration time setting
- Alarm output

Wide Variety

The series offers a wide range of models from compact packages with a motor output of 15 W (1/50 HP), to larger ones producing a high output of 100 W (1/8 HP). Choose one that best suits your specific requirements.

Long Life Gearhead Rating of 10000 Hours*

The high-strength gearhead is designed to withstand high-speed operation. The rated life of the gearhead is 10000 hours, which is twice as long as that of a conventional gearhead.

*5000 hours for gearhead equipped with 15 W (1/50 HP) geared motor.

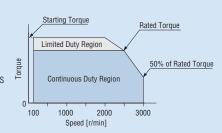
Features of Brushless DC Motor

Excellent Speed Stability

The driver adjusts the current flow to the motor by comparing the feedback signals of motor speed versus the set speed, in order to stabilize the motor speed. This mechanism ensures stable driving speeds from low to high, even in situations where the load condition fluctuates. With the **BLH** Series, the speed regulation is $\pm 0.5\%$.

Wide Speed Control Range

In addition to feedback control, the **BLH** Series adopts a unique motor structure design to realize a wide speed variation range. The motor in the **BLH** Series can be operated at varying speeds of 100 to 3000 r/min (speed ratio 1:30).



Energy-Saving

The brushless DC motor has a permanent magnet assembled into the rotor, so it produces low secondary loss. The **BLH** will contribute to the energy-saving operation of your equipment.



Motor

board-type driver to meet your space-saving 1/8 HP) to meet your specific application.

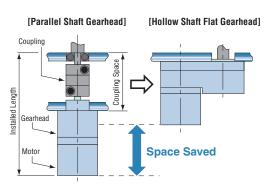


Features of Hollow Shaft Flat Gearhead

Space-Saving and Low-Cost

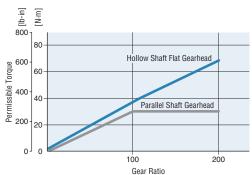
The output shaft can be coupled directly to your drive shaft without using a coupling. The flexible installation modes, such as installation on either the front or rear face or by using the center shaft, allows you to reduce the

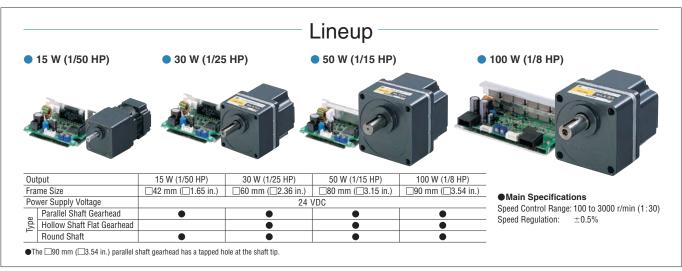
size and installation space of your equipment. Since no shaft-coupling parts are needed, the parts cost and assembly man-hours will also decrease.



High Permissible Torque

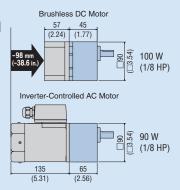
While the parallel shaft gearhead exhibits a saturation of permissible torque at high gear ratios, the hollow shaft flat gearhead enables the motor torque to be fully utilized.





Slim, Yet Powerful

A permanent magnet is assembled into the rotor, so the brushless DC motor can produce high power from its slim body. The compact unit fits perfectly in your small equipment.



• (RoHS) RoHS-Compliant

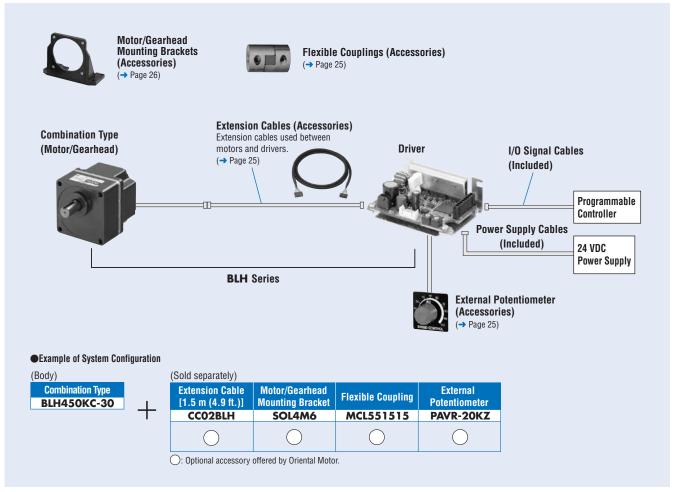
The **BLH** Series conforms to the RoHS Directive that prohibits the use of six chemical substances including lead and cadmium.

RoHS (Restriction of Hazardous Substances) Directive:

Directive on restriction of the use of certain hazardous substances in electrical and electronic equipment (2002/95/EC). The RoHS Directive prohibits the use of six chemical substances in electrical and electronic products sold in the EU member states. The six controlled substances are: lead, hexavalent chromium, cadmium, mercury and two specific brominated flame-retardants (PBB and PBDE).

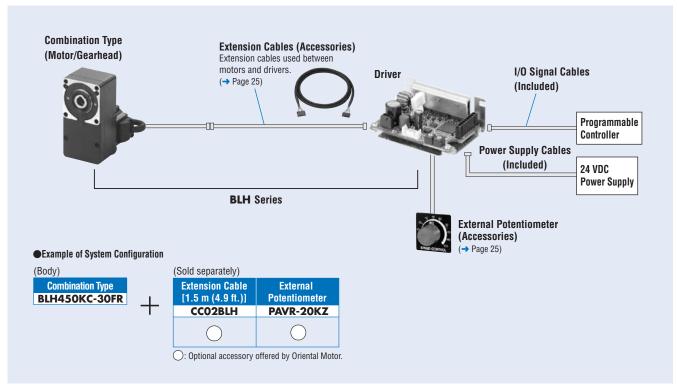
■System Configuration

● Geared Type/Combination Type – Parallel Shaft Gearhead/Round Shaft Type



^{*}The system configuration shown above is an example. Other combinations are available.

Combination Type-Hollow Shaft Flat Gearhead



^{*}The system configuration shown above is an example. Other combinations are available.

■Safety Standards and CE Marking

	Standards	Certification Body	Standards File No.	CE Marking	
Motor	UL 60950-1		E208200		
	CSA C22.2 No.60950-1	UL	E2U02UU	EMC Directives	
Driver	UL 60950-1	UL	E208200	EIVIO DITECTIVES	
Dilvei	CSA C22.2 No.60950-1	UL	EZU0ZUU		

[■]When the system is approved under various safety standards, the model names on the motor and driver nameplates are the approved model names.
List of Motor and Driver Combinations → Page 24

The EMC value changes according to the wiring and layout. Therefore, the final EMC level must be checked with the motor/driver incorporated in the user's equipment.

Product Number Code

BLH 2 30 K C - 5 FR (6) 7

1	Series	BLH: BLH Series
2	Motor Frame Size	0 : 42 mm (1.65 in.) 2 : 60 mm (2.36 in.) 4 : 80 mm (3.15 in.) 5 : 90 mm (3.54 in.)
3	Output Power (W)	(Example) 30: 30 W (1/25 HP)
4	Power Supply Voltage	K : 24 VDC
5		C: Cable Type
6	Gear Ratio/Shaft Type	Number: Gear ratio for combination types: 8 types from 5 to 200 Gear ratio for geared types: 7 types from 5 to 100 A: Round Shaft Type GFS: GFS Type Pinion Shaft
7		Blank: Combination Type-Parallel Shaft Gearhead FR: Combination Type-Hollow Shaft Flat Gearhead

Product Line

Combination Type The combination type comes with the motor and its dedicated gearhead already pre-assembled, which simplifies

installation in equipment. Motors and gearheads are also available separately to facilitate changes or repairs. The geared type has an integrated motor and gearhead. The combination of motor and gearhead cannot be **Geared Type**

changed.

Geared Type/Combination Type-Parallel Shaft Gearhead

Type	Output Power	Package Model	Gear Ratio
Geared Type	15 W (1/50 HP)	BLH015K-□	5, 10, 15, 20, 30, 50, 100
Combination Type	30 W (1/25 HP)	BLH230KC-□	5, 10, 15, 20, 30, 50, 100, 200
	50 W (1/15 HP)	BLH450KC-□	5, 10, 15, 20, 30, 50, 100, 200
	100 W (1/8 HP)	BLH5100KC-□	5, 10, 15, 20, 30, 50, 100, 200

■Enter the gear ratio in the box (□) within the model name.

Round Shaft Type

Output Power	Package Model
15 W (1/50 HP)	BLH015K-A
30 W (1/25 HP)	BLH230KC-A
50 W (1/15 HP)	BLH450KC-A
100 W (1/8 HP)	BLH5100KC-A

Pinion Shaft Type

(Gearheads are sold separately)

•	
Output Power	Package Model
30 W (1/25 HP)	BLH230KC-GFS
50 W (1/15 HP)	BLH450KC-GFS
100 W (1/8 HP)	BLH5100KC-GFS

Gearhead

○Parallel Shaft Gearhead

V - 4.14.1101 0114.11	0.00	
Output Power of Applicable Motor (Pinion Shaft Type)	Gearhead Model	Gear Ratio
30 W (1/25 HP)	GF\$2G□	5, 10, 15, 20, 30, 50, 100, 200
50 W (1/15 HP)	GF\$4G□	5, 10, 15, 20, 30, 50, 100, 200
100 W (1/8 HP)	GFS5G□	5, 10, 15, 20, 30, 50, 100, 200

lacktriangle Enter the gear ratio in the box (\Box) within the model name.

Combination Type-Hollow Shaft Flat Gearhead

Output Power	Package Model	Gear Ratio
30 W	BLH230KC-□FR	5, 10, 15, 20, 30,
(1/25 HP)	DLIIZJUKCFK	50, 100, 200
50 W	BLH450KC-□FR	5, 10, 15, 20, 30,
(1/15 HP)	BLH43UKCFK	50, 100, 200
100 W	DILLE 100KC DED	5, 10, 15, 20, 30,
(1/8 HP)	BLH5100KC-□FR	50, 100, 200

lacktriangle Enter the gear ratio in the box (\Box) within the model name.

○Hollow Shaft Flat Gearhead

Output Power of Applicable Motor (Pinion Shaft Type)	Gearhead Model	Gear Ratio
30 W (1/25 HP)	GFS2G□FR	5, 10, 15, 20, 30, 50, 100, 200
50 W (1/15 HP)	GF\$4G□FR	5, 10, 15, 20, 30, 50, 100, 200
100 W (1/8 HP)	GFS5G□FR	5, 10, 15, 20, 30, 50, 100, 200

lacktriangle Enter the gear ratio in the box (\Box) within the model name.

Specifications

●15 W (1/50 HP), 30 W (1/25 HP), 50 W (1/15 HP), 100 W (1/8 HP) RoHS



Davis	Geared Type/Combination Type	e-Parallel Shaft Gear	head	BLH01	I5K-□	BLH230	KC-□	BLH450	KC-□	BLH510	OKC-□
Package Model	Combination Type – Hollow Shaft Flat Gearhead			_		BLH230KC-□FR		BLH450KC-□FR		BLH5100KC-□FR	
Model	Round Shaft Type			BLH01	BLH015K-A		BLH230KC-A		KC-A	BLH5100KC-A	
Rated Outpu	t Power (Continuous)	W	HP	15	1/50	30	1/25	50	1/15	100	1/8
Davier	Rated Voltage						24 VD0	±10%			
Power Source	Rated Input Current		Α	1.	.0	2	.1	3	.1	6.	.0
Source	Maximum Input Current		Α	2.	2.4 3.7		5	.4	9.8		
Rated Torque)	N⋅m	oz-in	0.05	7.1	0.12	17	0.2	28	0.4	56
Starting Tord	ue*	N⋅m	oz-in	0.075	10.6	0.15	21	0.24	34	0.5	71
Rated Speed			r/min	3000 2500							
Variable Spe	ed Range		r/min	100~3000							
Round Shaft Type Permissible Load Inertia J ×10 ⁻⁴ kg·m ² oz		oz-in ²	0.5	2.7	1.8	9.8	3.3	18.1	5.6	31	
Rotor Inertia J ×10 ⁻⁴ kg·m ² oz-in ²		0.032	0.18	0.086	0.47	0.234	1.28	0.611	3.3		
0	Load			$\pm 0.5\%$ max. (0~Rated torque, at rated speed, at rated voltage, at normal ambient temperature)							
Speed Regulation	Voltage			$\pm 0.5\%$ max. (Rated voltage $\pm 10\%$, at rated speed, with no load, at normal ambient temperature)						e)	
- I TEYUIALIUII	Temperature			±0.5% max	. [0°C~+50°C	C(+32°F~+1	22°F), at rated	l speed, with n	o load, at rate	d voltage]	

 $^{{\}bf *The\ time\ during\ which\ the\ starting\ torque\ is\ effective\ is\ no\ more\ than\ 5\ seconds\ and\ at\ 2000\ r/min\ or\ below.}$

■Common Specifications

Item	Specifications
Speed Setting Method	Select one of the following methods: Set using the internal potentiometer Set using an optional external potentiometer: PAVR-20KZ (20 kΩ, 1/4 W) Set using external DC voltage: 0~5 VDC, 1 mA or more (Input impedance 47 kΩ)
Acceleration/Deceleration Time	0.5~10 sec. BLH015: at 3000 r/min with no load BLH230, BLH450, BLH5100: at 2500 r/min with no load (The actual speed may change by load condition.) A common value is set using the acceleration/deceleration time potentiometer.
Multi-Speed Setting Method	Switching between 2 speeds One speed is set by the internal potentiometer (1 pc), while another speed is set by an external potentiometer (optional PAVR-20KZ) or by external DC voltage (0~5 VDC).
Input Signal	C-MOS Negative Logic Input Operated by internal power supply Common to Start/Stop Input, Run/Brake Input, Direction of Rotation Input, Speed Control Method Input and Alarm Reset Input
Output Signal	Open Collector Output External Use Condition 26.4 VDC, 10 mA max. Common to Alarm Output and Speed Output
Protection Functions*	When the following are activated, the ALARM output will be OFF and the motor will come to a stop. The alarm LED on the driver will blink for the corresponding number of times shown in (). Overload Protection (2): Activated when the motor load exceeds rated torque for a minimum of 5 seconds. Motor Sensor Error (3): Activated when the sensor wire inside the motor cable is disconnected during motor operation. Overvoltage Protection (4): Activated when the voltage applied to the driver exceeds 24 VDC by a minimum of 15%, a gravitational operation was performed or a load exceeding the allowable load inertia was driven. Undervoltage Protection (5): Activated when the voltage applied to the driver falls below 24 VDC by a minimum of 25%. Overspeed Protection (6): Activated when the motor speed exceeds 3500 r/min.
Maximum Extension Distance	Motor/Driver Distance: 2 m (6.6 ft.) (when an optional extension cable is used)
Rating	Continuous

^{*}With the **BLH** Series, the motor speed cannot be controlled in a gravitational operation or other application where the motor shaft is turned by the load. When a load exceeding the allowable load inertia is driven or a gravitational operation is performed, the overvoltage protection function will actuate to cause the motor to decelerate to a stop.

[■]Enter the gear ratio in the box (□) within the model name.

The values in the specifications are for the motor only.

■General Specifications

Ite	em	Motor	Driver				
Insulation Resistance	1	100 M Ω or more when 500 VDC megger is applied between the windings and the frame after continuous operation under normal ambient temperature and humidity. 100 M Ω or more when 500 VDC megger is applied power supply terminal and heat radiation plate af operation under normal ambient temperature and					
Dielectric Strength		Sufficient to withstand 0.5 kVAC at 50 Hz applied between the windings and the frame for 1 minute after continuous operation under normal ambient temperature and humidity.	Sufficient to withstand 0.5 kVAC at 50 Hz applied between the power supply terminal and heat radiation plate for 1 minute after continuous operation under normal ambient temperature and humidity.				
Temperature Rise		50°C (90°F) or less in the windings, and 40°C (72°F) or less in the frame*1, as measured by the thermocouple method after continuous operation under normal ambient temperature and humidity.	50°C (90°F) or less in the heat radiation plate, as measured by the thermocouple method after continuous operation under normal ambient temperature and humidity.				
	Ambient Temperature	0°C~+50°C (+32°F~	+122°F) (nonfreezing)				
	Humidity	85% max. (noncondensing)					
	Altitude	1000 m max.					
Operating Environment	Atmosphere	No corrosive gases or dust. Cannot be used in a radioactive area, magnetic field, vacuum or other special environment					
Condition	Vibration	Not subject to continuous vibration or excessive impact In conformance with JIS C 60068-2-6, "Sine-Wave Vibration Test Method" Frequency Range: 10~55 Hz Pulsating Amplitude: 0.15 mm Sweep Direction: 3 directions (X, Y, Z) Number of Sweeps: 20 times					
	Ambient Temperature	$-25^{\circ}\text{C} \sim +70^{\circ}\text{C} (-13^{\circ}\text{F} \sim +158^{\circ}\text{F}) \text{ (nonfreezing)}$					
Storage Condition*2	Humidity	85% max. (no	ncondensing)				
-	Altitude	3000 n	n max.				
Insulation Class		UL, CSA: Class A [105°C (221°F)] EN: Class E [120°C (248°F)]	_				
Degree of Protection		15 W (1/50 HP): IP40 30 W (1/25 HP)~100 W (1/8 HP): IP65 (Excluding the round shaft type mounting surface and connectors)	IP00				

^{*1} For round shaft types, please attach to the following sizes of heat radiation plate (material: aluminum) to maintain a maximum motor frame temperature of 90°C (194°F). (Except for

 $\textbf{BLH230KC-A:} \ 115 \ \text{mm} \times 115 \ \text{mm} \ (4.53 \ \text{in.} \times 4.53 \ \text{in.}), 5 \ \text{mm} \ (0.20 \ \text{in.}) \ \text{thick} \\ \textbf{BLH450KC-A:} \ 135 \ \text{mm} \times 135 \ \text{mm} \ (5.31 \ \text{in.} \times 5.31 \ \text{in.}), 5 \ \text{mm} \ (0.20 \ \text{in.}) \ \text{thick} \\ \textbf{Mathematical model} \ \text{Mathematical model} \ \text{Math$ **BLH5100KC-A**: 200 mm × 200 mm (7.87 in. × 7.87 in.), 5 mm (0.20 in.) thick

 $*2$ The storage condition applies to a short period such as a period during transportation.

Do not measure insulation resistance or perform the dielectric strength test while the motor and driver are connected.

■Gearmotor – Torque Table for Geared Type/Combination Type

■Geared Type/Combination Type - Parallel Shaft Gearbead

Gear	Unit = Upper values: N-m/L								values: N·m/Lo	wer values: lb-in
Deelere	Ge	ear Ratio	5	10	15	20	30	50	100	200
Package Model	Speed Range	100~2500 r/min	20~500	10~250	6.7~167	5~125	3.3~83	2~50	1~25	0.5~12.5
Model	Speed Hallye	3000 r/min	600	300	200	150	100	60	30	15
BLH015	K- □	100~3000 r/min	0.23 2.0	0.45 3.9	0.68 6.0	0.86 7.6	1.3 11.5	2 17.7	2 17.7	_
BLH230KC-□		100~2500 r/min	0.54 4.7	1.1 9.7	1.6 14.1	2.2 19.4	3.1 27	5.2 46	6 53	6 53
BLHZ30	KC-	3000 r/min	0.27 2.3	0.54 4.7	0.81 7.1	1.1 9.7	1.5 13.2	2.6 23	5.2 46	6 53
BLH450	VC-	100~2500 r/min	0.9 7.9	1.8 15.9	2.7 23	3.6 31	5.2 46	8.6 76	16 141	16 141
ВЕП430	KC-	3000 r/min	0.45 3.9	0.9 7.9	1.4 12.3	1.8 15.9	2.6 23	4.3 38	8.6 76	16 141
BLH5100KC-□		100~2500 r/min	1.8 15.9	3.6 31	5.4 47	7.2 63	10.3 91	17.2 152	30 260	30 260
BLH310		3000 r/min	0.9 7.9	1.8 15.9	2.7 23	3.6 31	5.2 46	8.6 76	17.2 152	30 260

lacksquare Enter the gear ratio in the box (\Box) within the model name.

A colored background indicates gear shaft rotation in the same direction as the motor shaft; a white background indicates rotation in the opposite direction.

Combination Type-Hollow Shaft Flat Gearhead

Unit = Upper values: N·m/Lower values: Ib-in

Deelees	G	ear Ratio	5	10	15	20	30	50	100	200
Package Model	Speed Range	100~2500 r/min	20~500	10~250	6.7~167	5~125	3.3~83	2~50	1~25	0.5~12.5
IVIOUEI	Speed Range	3000 r/min	600	300	200	150	100	60	30	15
		100~2500 r/min	0.48 4.2	1 8.8	1.5 13.2	2 17.7	3.1 27.4	5.1 45	10.2 90	17 150
BLH230KC-□FR	3000 r/min	0.24 2.1	0.51 4.5	0.77 6.8	1 8.8	1.5 13.2	2.6 23	5.1 45	10.2 90	
BLH450	V¢ □ED	100~2500 r/min	0.85 7.5	1.7 15	2.6 23	3.4 30	5.1 45	8.5 75	17 150	34 300
віп430	KC-⊔FK	3000 r/min	0.43 3.8	0.85 7.5	1.3 11.5	1.7 15	2.6 23	4.3 38	8.5 75	17 150
BLH5100KC-□FR	100~2500 r/min	1.7 15	3.4 30	5.1 45	6.8 60	10.2 90	17 150	34 300	68 600	
	3000 r/min	0.85 7.5	1.7 15	2.6 23	3.4 30	5.1 45	8.5 75	17 150	34 300	

[■]Enter the gear ratio in the box (□) within the model name.

Permissible Overhung Load and Permissible Thrust Load

● Geared Type/Combination Type – Parallel Shaft Gearhead

			Permissible C		Permissible Thrust Load		
Package Model	Gear Ratio	10 mm (0.39 in.) from shaft end		20 mm (0.79 in.) from shaft end		N	lb.
		N	lb.	N	lb.		10.
BLH015K-□	5, 10, 15, 20, 30, 50, 100	50	11.2	_	_	30	6.7
BLH230KC-□	5	100	22	150	33		
	10, 15, 20	150	33	200	45	40	9
	30, 50, 100, 200	200	45	300	67		
	5	200	45	250	56		
BLH450KC-□	10, 15, 20	300	67	350	78	100	22
	30, 50, 100, 200	450	101	550	123		
	5	300	67	400	90		
BLH5100KC-□	10, 15, 20	400	90	500	112	150	33
	30, 50, 100, 200	500	112	650	146		

 $[\]blacksquare$ Enter the gear ratio in the box (\square) within the model name.

Combination Type-Hollow Shaft Flat Gearhead

			Permissible 0				
Package Model	Gear Ratio) from mounting v shaft gearhead lb.) from mounting v shaft gearhead lb.	Permissible N	Thrust Load lb.
DILLOZOKO DED	5, 10	450	101	370	83	200	45
BLH230KC-□FR	15, 20, 30, 50, 100, 200	500	112	400	90	200	40
DILLAFONC DED	5, 10	800	180	660	148	400	00
BLH450KC-□FR	15, 20, 30, 50, 100, 200	1200	270	1000	220	400	90
	5, 10	900	200	770	173		
BLH5100KC-□FR	15, 20	1300	290	1110	240	500	112
	30, 50, 100, 200	1500	330	1280	280		

 $[\]bullet$ Enter the gear ratio in the box (\square) within the model name.

Round Shaft Type

		Permissible 0				
Package Model	10 mm (0.39 in.) from shaft end		20 mm (0.79 in.) from shaft end	Permissible Thrust Load	
	Ň	lb.	Ň	lb.		
BLH015K-A	50	11.2	_	_		
BLH230KC-A	70	15.7	100	22	The permissible thrust load	
BLH450KC-A	120	27	140	31	shall be no greater than half the motor mass.	
BLH5100KC-A	160	36	170	38	the motor made.	

[■]The flat gearhead rotates in the opposite direction to the motor when viewed from the front of the gearhead. It rotates in the same direction as the motor when viewed from the rear (motor mounting surface) of the gearhead. Rotation Direction of Hollow Shaft Flat Gearhead → Page 22

Permissible Load Inertia J for Geared Type/Combination Type

Geared Type/Combination Type-Parallel Shaft Gearhead

Unit = Upper values: $\times 10^{-4} \text{ kg} \cdot \text{m}^2/\text{Lower values: oz-in}^2$

Package Model Gear Ratio	5	10	15	20	30	50	100	200
BLH015K-□	0.4 2.2	1.7 9.3	3.9 21	7 38	15.7 86	43.7 240	43.7 240	_
BLH230KC-□	1.55	6.2	14	24.8	55.8	155	155	155
	8.5	34	77	136	310	850	850	850
BLH450KC-□	5.5	22	49.5	88	198	550	550	550
	30	120	270	480	1080	3000	3000	3000
BLH5100KC-□	25	100	225	400	900	2500	2500	2500
	137	547	1230	2188	4923	13675	13675	13675

■Enter the gear ratio in the box (□) within the model name.

Combination Type-Hollow Shaft Flat Gearhead

Unit = Upper values: $\times 10^{-4} \text{ kg} \cdot \text{m}^2/\text{Lower values: oz-in}^2$

- /1								
Gear Ratio Package Model	5	10	15	20	30	50	100	200
BLH230KC-□FR	1.55	6.2	14	24.8	55.8	155	155	155
	8.5	34	77	136	310	850	850	850
BLH450KC-□FR	5.5	22	49.5	88	198	550	550	550
	30	120	270	480	1080	3000	3000	3000
BLH5100KC-□FR	25	100	225	400	900	2500	2500	2500
	137	547	1230	2188	4923	13675	13675	13675

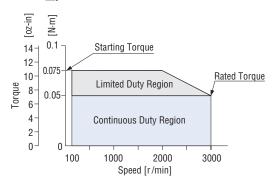
■Enter the gear ratio in the box (□) within the model name.

■Speed – Torque Characteristics

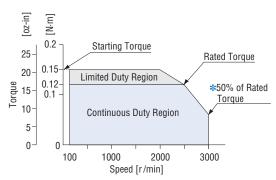
Continuous Duty Region: Continuous operation is possible in this region.

This region is used primarily when accelerating. When a load that exceeds the rated torque is applied continuously Limited Duty Region: for approximately 5 seconds, the overload protection function is activated and the motor comes to a stop.

BLH015K-\(\subseteq\)/BLH015K-A

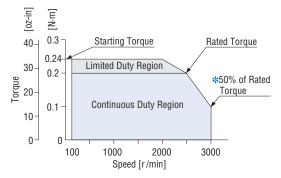


BLH230KC-\(\textit{\BLH230KC-\(\textit{\BLH230KC-A}\)



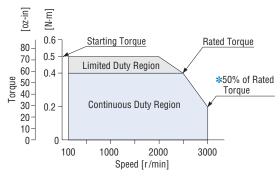
*Value for 24 VDC with no extension cable

BLH450KC-\(\subseteq\)/BLH450KC-\(\subseteq\)FR/BLH450KC-\(\text{A}\)



- *Value for 24 VDC with no extension cable
- For geared types and combination types, the values are for the motor only.
- lacktriangle Enter the gear ratio in the box (\Box) within the model name.

BLH5100KC-\(\subseteq /BLH5100KC-\(\subseteq FR/BLH5100KC-A \)



*Value for 24 VDC with no extension cable

Dimensions Unit = mm (inch)

•Mounting screws are included with the combination type.

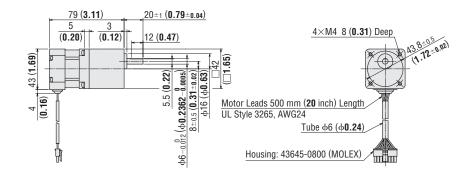
●15 W (1/50 HP)

♦Geared Type

BLH015K-

Geared Motor: BLHM015K
Mass: 0.5 kg (1.1 lb.)

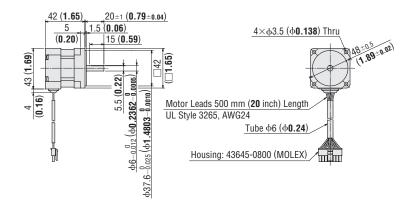
GAD A428



◇Round Shaft Type в∟но15к-а

Motor: BLHM015K-A Mass: 0.25 kg (0.55 lb.)

CAD A429

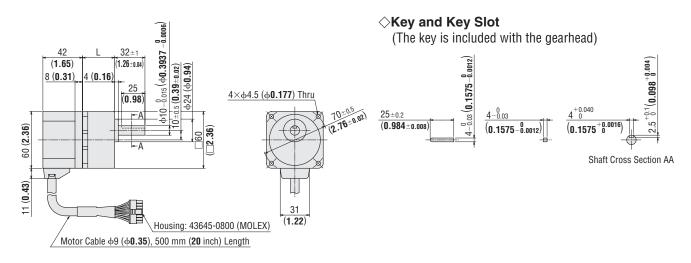


30 W (1/25 HP)

♦ Motor/Parallel Shaft Gearhead

Package Model	Motor Model	Gearhead Model	Gear Ratio	L	CAD
BLH230KC-□	BLHM230KC-GFS		5~20	34 (1.34)	A430AU
		GFS2G□	30~100	38 (1.50)	A430BU
			200	43 (1.69)	A430CU

Mass: 1.0 kg (2.2 lb.) (Including Gearhead)



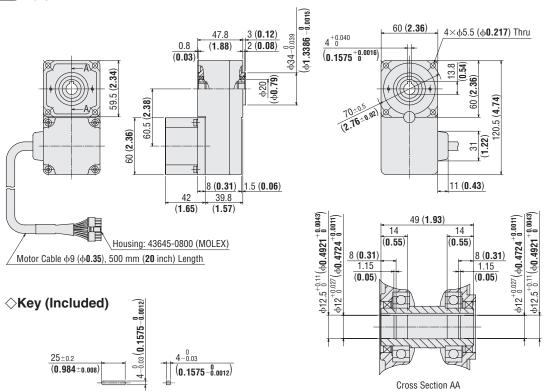
♦ Motor/Hollow Shaft Flat Gearhead

BLH230KC-□FR

Motor: BLHM230KC-GFS Gearhead: GFS2G□FR

Mass: 1.3 kg (2.9 lb.) (Including Gearhead)

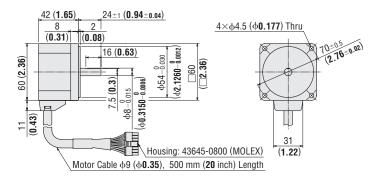
CAD A431U



lacktriangle Enter the gear ratio in the box (\Box) within the model name.

◇Round Shaft Type BLH230KC-A

Motor: BLHM230KC-A Mass: 0.5 kg (1.1 lb.) CAD A432U

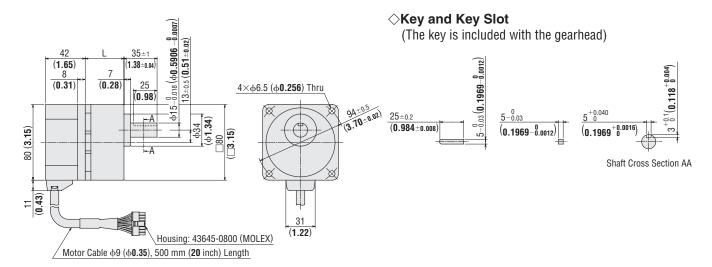


●50 W (1/15 HP)

♦ Motor/Parallel Shaft Gearhead

Package Model	Motor Model	Gearhead Model	Gear Ratio	L	CAD
			5~20	41 (1.61)	A433AU
BLH450KC-	BLHM450KC-GFS	GFS4G□	30~100	46 (1.81)	A433BU
			200	51 (2.01)	A433CU

Mass: 1.8 kg (4.0 lb.) (Including Gearhead)



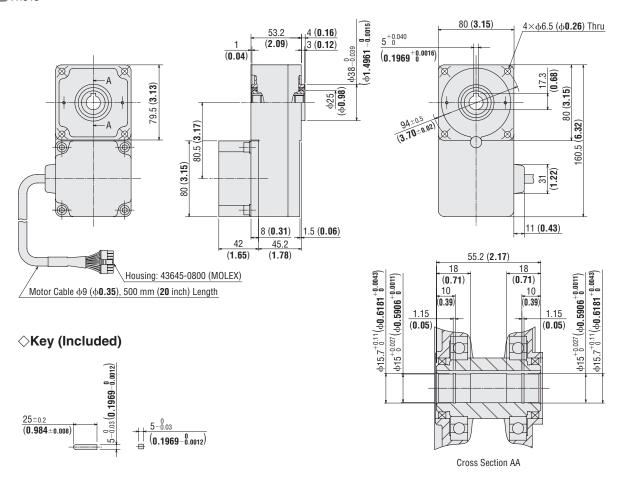
♦ Motor/Hollow Shaft Flat Gearhead

BLH450KC FR Motor: BLHM450KC-

Motor: BLHM450KC-GFS Gearhead: GFS4G□FR

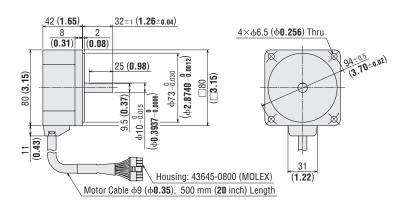
Mass: 2.4 kg (5.3 lb.) (Including Gearhead)

CAD A434U



◇Round Shaft Type BLH450KC-A

Motor: BLHM450KC-A Mass: 0.8 kg (1.76 lb.) GAD A435U



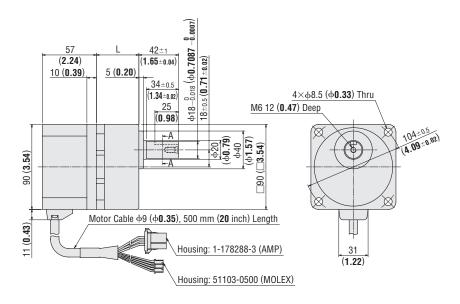
lacktriangle Enter the gear ratio in the box (\Box) within the model name.

●100 W (1/8 HP)

♦ Motor/Parallel Shaft Gearhead

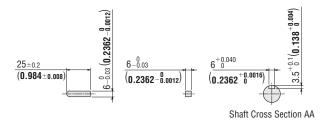
Package Model	Motor Model	Gearhead Model	Gear Ratio	L	CAD
			5~20	45 (1.77)	A436AU
BLH5100KC-□	BLHM5100KC-GFS	GFS5G□	30~100	58 (2.28)	A436BU
			200	64 (2.52)	A436CU

Mass: 2.9 kg (6.4 lb.) (Including Gearhead)



♦Key and Key Slot

(The key is included with the gearhead)

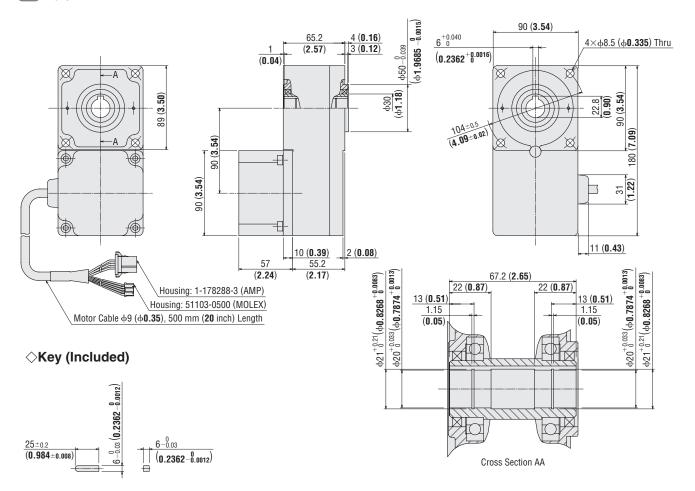


♦ Motor/Hollow Shaft Flat Gearhead

BLH5100KC-□**FR**Motor: BLHM5100KC-GFS
Gearhead: GFS5G□FR

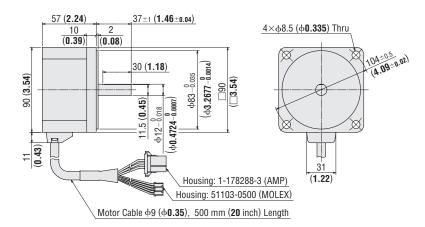
Mass: 3.6 kg (7.9 lb.) (Including Gearhead)

CAD A437U



◇Round Shaft Type BLH5100KC-A

Motor: BLHM5100KC-A Mass: 1.4 kg (3.1 lb.) CAD A438U

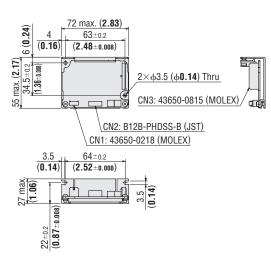


◇Driver

 $BLHD15K,\,BLHD30K,\,BLHD50K$

Mass: 0.1 kg (0.22 lb.)

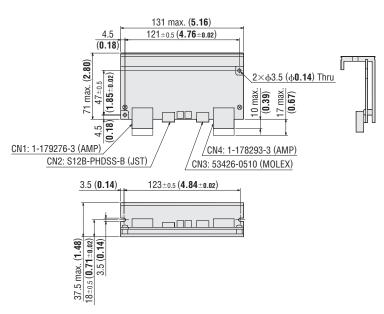
CAD A439



BLHD100K

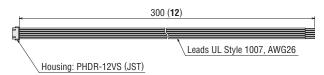
Mass: 0.3 kg (0.66 lb.)

CAD A440



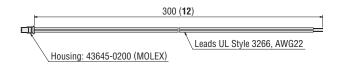
♦ Driver Input Signal Cable (Included)

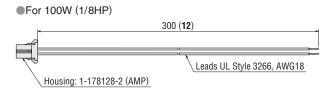
For 15W (1/50HP) / 30W (1/25HP) / 50W (1/15HP) / 100W (1/8HP)



◇Driver Power Supply Cable (Included)

•For 15W (1/50HP) / 30W (1/25HP) / 50W (1/15HP)





■Connection and Operation

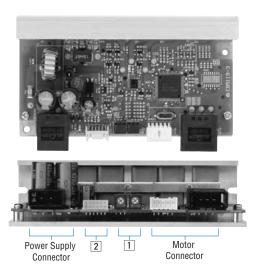
●Names and Functions of Driver ◇15W (1/50HP) / 30W (1/25HP) / 50W (1/15HP)

Motor Connector Power Supply 2 1 Connector

1 Speed Potentiometers

Display	Potentiometer Name	Function
VR1	Internal Potentiometer	Set and adjust the operating speed of the motor.
VR2	Acceleration/ Deceleration Time Potentiometer	Set a common acceleration/deceleration time in the range of 0.5 to 10 seconds.

♦100W (1/8HP)

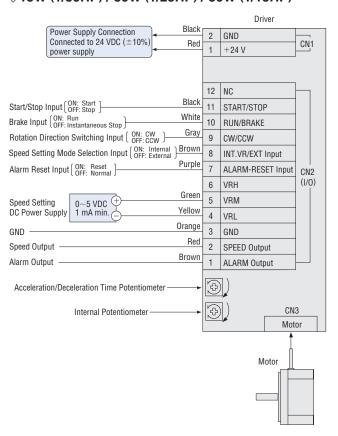


2 Input and Output Signals

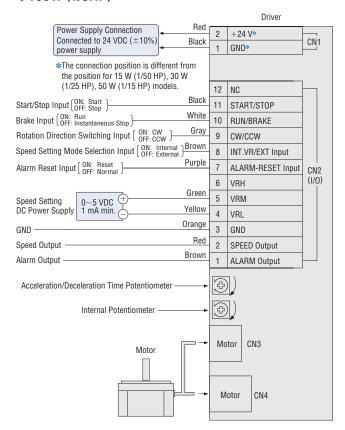
Display	Signal	Pin No.	Function
	Output	1	ALARM Output
	υμιραι	2	SPEED Output
	I/O Signal Common	3	GND
		4	VRL Input
	Analog Input	5	VRM Input
CN2		6	VRH Input
GNZ		7	ALARM-RESET Input
		8	INT.VR/EXT Input
	Input	9	CW/CCW Input
	прис	10	RUN/BRAKE Input
		11	START/STOP Input
		12	NC

Connection Diagrams

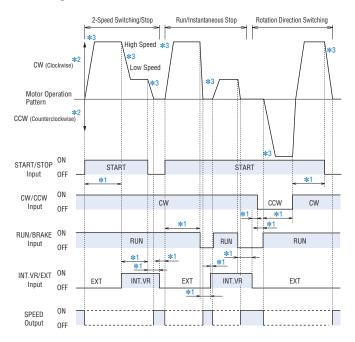
♦15W (1/50HP) / 30W (1/25HP) / 50W (1/15HP)



♦100W (1/8HP)



Timing Chart



- All operations of run/stop, instantaneous stop and rotation direction switching operations can be controlled with the START/STOP, RUN/BRAKE and CW/CCW signals.
- If both the START/STOP signal and the RUN/BRAKE signal are set to ON, the motor rotates. The motor will accelerate over the time set by the acceleration/deceleration time potentiometer. During this time, if the CW/CCW signal is set to ON, the motor rotates clockwise as viewed from the shaft end from the motor; if the CW/CCW signal is set to OFF, the motor rotates in the counterclockwise direction.
- If the RUN/BRAKE signal is set to OFF while the START/STOP signal is ON, the motor stops instantaneously. If the START/STOP signal is set to OFF while the RUN/BRAKE signal is ON, the motor will stop with deceleration time set by the acceleration/deceleration time potentiometer.
- The duration of each input signal must be 10 msec or longer.
- Do not operate (turn ON/OFF) two or more input signals simultaneously. There must be a minimum interval of 10 msec before another input signal can be operated, after a previous input signal has been operated.

- *1 At least 10 ms
- *2 The direction applies to the motor alone. The specific direction will vary depending on the gear ratio.
- *3 The motor will start/stop over the time set by the acceleration/deceleration time potentiometer.

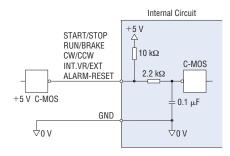
Input/Output Signal Circuits

♦Input Circuit

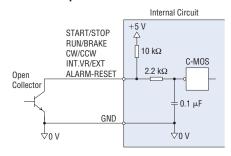
The driver's signal inputs use the C-MOS input method.

The signal status indicates a voltage level of 0 to 0.5 V when the signal is ON, or 4 to 5 V when it is OFF.

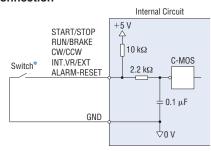
• 5V C-MOS output from controller



· Open collector output from controller

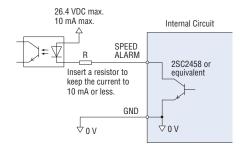


· Switch connection



*Use a switch capable of opening/closing the current flow at 5 VDC, 1 mA maximum.

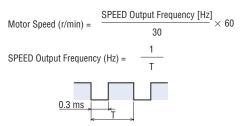
◇Output Circuit



♦SPEED Output

The system outputs pulse signals (with a width of 0.3 ms) at a rate of 30 pulses per revolution of the motor output shaft synchronized with the motor operation.

You can measure the SPEED output frequency and calculate the motor speed.



♦ ALARM Output

The ALARM output is normally ON and goes OFF when there is an alarm.

♦ ALARM-RESET

When the motor is stopped, setting this signal ON, then returning it to OFF resets the alarm.

Please return either the START/STOP input or the RUN/BRAKE input to OFF before inputting the ALARM-RESET. The ALARM-RESET is not accepted if both these signals are ON.

Notes:

Output signal is open collector output, so an external power supply (Vcc) is required.

•Use a power supply of no more than 26.4 VDC and connect a limit resistor (R) such that the output current does not exceed 10 mA.

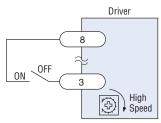
When using neither the speed output function nor the alarm output function, this connection is not required.

Speed Setting Method

⊘Internal Potentiometer

When INT.VR/EXT input is set to ON, the speed can be set with the internal potentiometer.

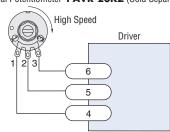
There is no need for this connection when the internal potentiometer is not used.

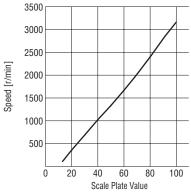


♦ External Potentiometer (Sold Separately)

When separating the motor speed setting from the driver, connect the optional external potentiometer as follows.

External Potentiometer **PAVR-20KZ** (Sold Separately)





External Potentiometer Scale – Speed Characteristics (Representative Values)

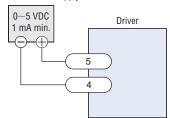
Note:

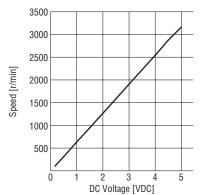
• The speed in the graph represents the speed of a motor alone. The gearhead output shaft speed of the combination type or geared type is calculated by dividing the graph speed by the gear ratio.

♦External DC Voltage

When setting the motor speed with an external DC voltage, do so in the following manner.

External DC Power Supply





External DC Voltage – Speed Characteristics (Representative Values)

Note:

• The speed in the graph represents the speed of a motor alone. The gearhead output shaft speed of the combination type or geared type is calculated by dividing the graph speed by the gear ratio.

Multi-Motor Control

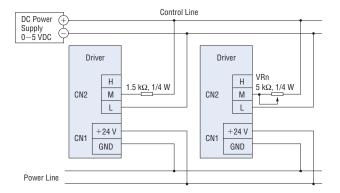
Two or more sets of motor and driver can be operated at the same speed by using a DC power supply or an external potentiometer.

♦ When External DC Power Supply is Used

Use a DC power supply with current capacity is equal to or greater than the value obtained by the following expression.

Current capacity (N is the number of drivers) $I=1\times N$ (mA) Example: When two drivers are used, current capacity should be at least 2 mA.

- The lines for other input/output signals should be connected to each driver individually.
- •Motor speed differences can be adjusted by connecting a resistor of 1.5 k Ω , 1/4 W to the M terminal of the first driver, and a 5 k Ω , 1/4 W variable resistor (VRn) to the M terminals of the other drivers.



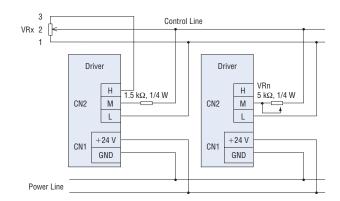
♦ When External Potentiometer is Used

As shown below, make the power line and the speed control line common to set the speed at VRx.

■The required resistance of the external potentiometer is calculated by the following expression.

Resistance value (N is the number of drivers) VRx=20/N (kΩ), N/4 (W) Example: When two drivers are used, the resistance is 10 k Ω , 1/2 W.

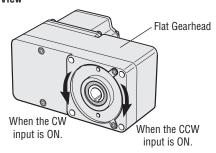
- Connect the other input/output lines to each driver individually.
- •Motor speed differences can be adjusted by connecting a resistor of 1.5 k Ω , 1/4 W to the M terminal of the first driver, and a 5 k Ω , 1/4 W variable resistor (VRn) to the M terminals of the other drivers.
- No more than five motors should be operated simultaneously when using the external potentiometer.



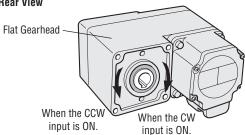
Rotation Direction of the Hollow Shaft Flat Gearhead

The hollow shaft flat gearhead of the combination type rotates in the direction as shown below, with respect to the direction input from the driver.

Front View







Installation of the Hollow Shaft Flat Gearhead

Installing the Load Shaft

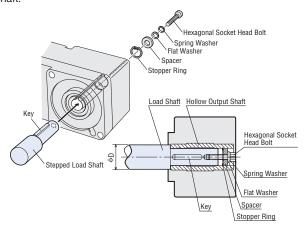
- •Install the load shaft to the hollow output shaft by aligning the center of the hollow shaft with that of the load shaft.
- •The hollow output shaft has a key slot. Machine a matching key slot on the load shaft and use the supplied key to affix the two shafts across the slots.
- ●The recommended tolerance of the load shaft is h7.
- •If the motor is intended to receive large impacts due to frequent instantaneous stops or carry a large overhung load, use a stepped load shaft.

Notes:

- When installing the load shaft to the hollow output shaft, be careful not to damage the hollow output shaft or bearing.
- To prevent seizure, apply a coat of molybdenum disulfide grease on the exterior surface of the load shaft and interior surface of the hollow output shaft.
- Do not attempt to modify or machine the hollow output shaft. Doing so may damage the bearing and cause the hollow shaft flat gearhead to break.

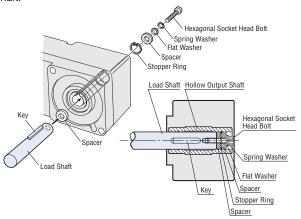
♦Stepped Load Shaft

Install a hexagonal socket head bolt over a stopper ring, spacer, flat washer and spring washer, and tighten the bolt to affix the load shaft.



♦Straight Load Shaft

Install a hexagonal socket head bolt over a stopper ring, spacer, flat washer and spring washer, with a spacer also inserted underneath the load shaft, and tighten the bolt to affix the load shaft.



Recommended Load Shaft Installation Dimensions

Unit = Upper value: mm/Lower value: inch

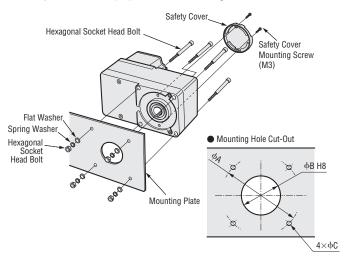
Model	BLH230	BLH450	BLH5100		
Inner Diameter	φ12 ^{+0.027} ₀	ф15 ^{+0.027}	ф20 ^{+0.033}		
of Hollow Shaft (H8)	φ0.4724 ^{+0.0011} ₀	ф0.5906 ^{+0.0011}	ф0.7874 ^{+0.0013}		
Recommended Tolerance of Load Shaft (h7)	$\phi 12 {}^{0}_{-0.018}$ $\phi 0.4724 {}^{0}_{-0.0007}$	$\phi 15_{-0.018}^{0.018}$ $\phi 0.5906_{-0.0007}^{0.0007}$	$\phi 20^{-0}_{-0.021}$ $\phi 0.7874^{-0}_{-0.0008}$		
Nominal Diameter of Stopper Ring	ф12, C-shaped	ф15, C-shaped	ф20, C-shaped		
	ф0.47	ф0.59	ф0.79		
Applicable Bolt	M4	M5	M6		
Spacer Thickness*	3	4	5		
	0.12	0.16	0.20		
Outer Diameter	20	25	30		
of Step Part ϕD	0.79	0.98	1.18		

^{*}Determine the spacer thickness in conformance with the table. If the spacer is thicker than the specified dimension, the bolt will project from the surface and interfere with the safety cover.

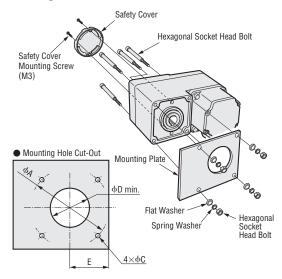
Installing the Hollow Shaft

♦Installing from the Front Face

The output shaft boss (h8) can be used to align the shaft.



♦Installing from the Rear Face



Mounting Hole Dimensions

Unit = Upper value: mm/Lower value: inch

Model	BLH230	BLH450	BLH5100
Nominal Bolt Size	M5	M6	M8
фА	70	94	104
	2.76	3.70	4.09
фВ Н8	34 +0.039	38 ^{+0.039}	50 ^{+0.039}
фв по	1.34 +0.0015	1.50 +0.0015	1.97 +0.0015
φС	5.5	6.5	8.5
	0.217	0.256	0.335
φD	25	30	35
	0.98	1.18	1.38
E	29	39	44
	1.14	1.54	1.73

Note:

When installing the hollow shaft flat gearhead from the rear face, provide dimension E to prevent the mounting plate from contacting the motor.

List of Motor and Driver Combinations

Geared Type

The geared type has an integrated motor and gearhead. The combination of motor and gearhead cannot be changed.

Output Power	Package Model	Geared Motor Model	Driver Model
15 W (1/50 HP)	BLH015K-□	BLHM015K-□	BLHD15K

lacktriangle Enter the gear ratio in the box (\Box) within the model name.

Combination Type-Parallel Shaft Gearhead

The combination type comes with the motor and parallel shaft gearhead already assembled.

	Output Power	Package Model	Motor Model	Gearhead Model	Driver Model
3	0 W (1/25 HP)	BLH230KC-□	BLHM230KC-GFS	GFS2G□	BLHD30K
5	0 W (1/15 HP)	BLH450KC-□	BLHM450KC-GFS	GFS4G□	BLHD50K
1	00 W (1/8 HP)	BLH5100KC-□	BLHM5100KC-GFS	GFS5G□	BLHD100K

 \bullet Enter the gear ratio in the box (\square) within the model name.

Combination Type-Hollow Shaft Flat Gearhead

The combination type comes with the motor and hollow shaft flat gearhead already assembled.

Output Power	Package Model	Motor Model	Gearhead Model	Driver Model
30 W (1/25 HP)	BLH230KC-□FR	BLHM230KC-GFS	GFS2G□FR	BLHD30K
50 W (1/15 HP)	BLH450KC-□FR	BLHM450KC-GFS	GFS4G□FR	BLHD50K
100 W (1/8 HP)	BLH5100KC-□FR	BLHM5100KC-GFS	GFS5G□FR	BLHD100K

 \bullet Enter the gear ratio in the box (\square) within the model name.

Round Shaft Type

Output Power	Package Model	Motor Model	Driver Model
15 W (1/50 HP)	BLH015K-A	BLHM015K-A	BLHD15K
30 W (1/25 HP)	BLH230KC-A	BLHM230KC-A	BLHD30K
50 W (1/15 HP)	BLH450KC-A	BLHM450KC-A	BLHD50K
100 W (1/8 HP)	BLH5100KC-A	BLHM5100KC-A	BLHD100K

Pinion Shaft Type

	Output Power	Package Model	Motor Model	Driver Model
	30 W (1/25 HP)	BLH230KC-GFS	BLHM230KC-GFS	BLHD30K
	50 W (1/15 HP)	BLH450KC-GFS	BLHM450KC-GFS	BLHD50K
	100 W (1/8 HP)	BLH5100KC-GFS	BLHM5100KC-GFS	BLHD100K

Accessories (Sold Separately)

● Extension Cables (RoHS)

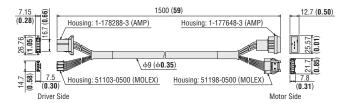
These cables are used to connect motor and driver. The maximum extension length is 2 meters.

○For 15W (1/50HP) / 30W (1/25HP) / 50W (1/15HP) CC02BLH [1.5 m (4.9 ft.)]

7.6 (0.30) 5.3 (0.21) 1500 (59) 3.86 (0.15) 2.5 (0.23) 5.8 (0.23) 3.86 (0.15) 3.86 (0.15) 4.9 (\phi 0.35) 4.9 (\phi 0.35)

◇For 100W (1/8HP)

CC02AXH2 [1.5 m (4.9 ft.)]



External Potentiometer (RoHS)

Motor speed can be set at a location away from the driver using an external potentiometer.

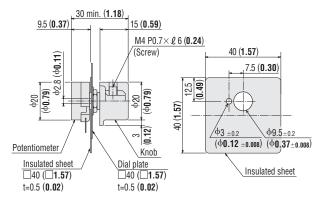


(20 k Ω , 1/4 W, with a linear resistance vs. angle curve)



Dimensions [Unit = mm (inch)]

Mass: 20 g (0.71 oz.)



Recommended thickness of a mounting plate is maximum 4.5 mm.

Flexible Couplings (RoHS)

These products are the clamping type couplings which connect between the shaft of the motor/gearhead and the shaft of the equipment to be connected. Couplings come with shaft holes and have standardized combinations for different diameter shaft holes.



Applicable Product	Shaft Diameter mm(in.)	Type of Load	Coupling Type
DILION EIV	10 (10 0000)	Regular Load	
BLH015K-□	ф6 (ф0.2362)	Shock Load	MCL20
BLH015K-A	10 (10 0000)	Regular Load	146100
BLHU13K-A	ф6 (ф0.2362)	Shock Load	MCL20
BLH230KC-□	ф10 (ф0.3937)	Regular Load	MCL30
BLH23UKC-	φτυ (φυ.3937)	Shock Load	MCL40
BLH230KC-A	ф8 (ф0.3150)	Regular Load	MCL20
BLH23UKC-A	φο (φυ.3130)	Shock Load	MCL30
BLH450KC-□	ф15 (ф0.5906)	Regular Load	MCL40
BLH43UKC-		Shock Load	MCL55
BLH450KC-A	140 (10 204)	Regular Load	MCL30
BLH43UKC-A	ф10 (ф0.394)	Shock Load MCL40	MCL40
BLH5100KC-	140 (10 7007)	Regular Load	MCL55
	ф18 (ф0.7087)	Shock Load	MCL33
BLH5100KC-A	110 (10 4704)	Regular Load	MCL30
	ф12 (ф0.4724)	Shock Load	MCL40

lacktriangle Enter the gear ratio in the box (\Box) within the model name.

Choose from a range of flexible couplings with various shaft hole diameters. These couplings can also be used with round-shaft motors having the corresponding shaft diameter.

● Motor/Gearhead Mounting Brackets (RoHS)

High-strength installation fittings are available for handling high-output motors and gearheads.



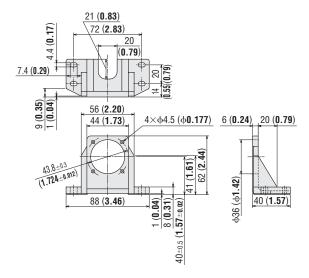
Model	Applicable Product
SOLOB	BLH015K-□
SOL0U04	BLH015K-A
SOL2M4	BLH230KC-□
30L2M4	BLH230KC-A
501444	BLH450KC-□
SOL4M6	BLH450KC-A
SOL5M8	BLH5100KC-□
	BLH5100KC-A

- ■Enter the gear ratio in the box (□) within the model name.
- These brackets come with tapped holes. To mount the motor and gearhead, simply fasten with the screws provided to the gearhead. To mount the motor alone, mounting screws must be provided separately.
- Please note that these mounting brackets cannot be used with hollow shaft flat gearheads.

Model: **SOLOB**

Mass: 85 g (3.0 oz.) Material: Aluminum

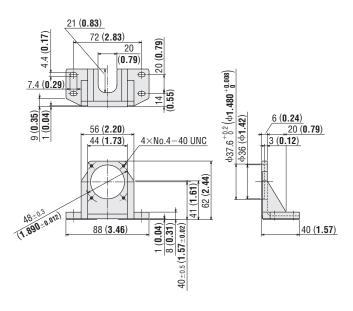
CAD B267



Model: SOLOU04

Mass: 85 g (3.0 oz.) Material: Aluminum

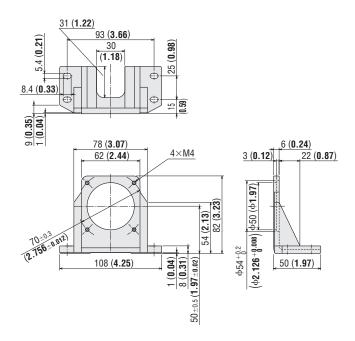
CAD A320U



Model: SOL2M4

Mass: 135 g (4.8 oz.) Material: Aluminum

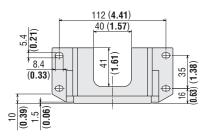
CAD A321

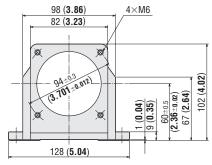


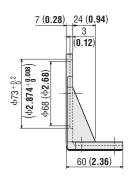
Model: SOL4M6

Mass: 210 g (7.4 oz.) Material: Aluminum

CAD A237



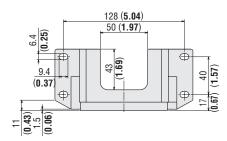


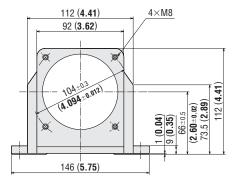


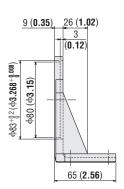
Model: SOL5M8

Mass: 270 g (9.5 oz.) Material: Aluminum

CAD A239







Oriental Motor's Brushless DC Motor and Driver Packages Meet All Your Motion Control Needs

Built-In Digital Operator

Brushless DC Motor and Driver Package

BLF Series

This unit combines a brushless DC motor with a maximum speed of 4000 r/min with a driver offering built-in digital setting/display functions.

Output: 30 to 120 W (1/25 to 1/6 HP)

Speed Control Range: 80 to 4000 r/min





Easy-Wiring, Easy-Operation

Brushless DC Motor and Driver Package

BLU Series

An easy-wiring, easy-operation unit combining a brushless DC motor with a panel-installation type driver.



- Output: 20 to 90 W (1/37 to 1/8 HP)
- Speed Control Range: 100 to 2000 r/min

This product is manufactured at a plant certified with the

international standards **ISO 9001** (for quality assurance) and **ISO 14001** (for systems of environmental management).

Specifications are subject to change without notice.

This catalog was published in June, 2007.

ORIENTAL MOTOR U.S.A. CORP.

Western Sales and Customer Service Center Tel: (310) 715-3301 Fax: (310) 225-2594

Dallas

Tel: (214) 432-3386

Denver

Tel: (303) 202-5111 Los Angeles Tel: (310) 715-3301

San Jose

Tel: (408) 392-9735

Midwest Sales and Customer Service Center Tel: (847) 285-5100 Fax: (847) 843-4121

Chicago

Tel: (847) 285-5100

Toronto

Tel: (905) 502-5333

Eastern Sales and Customer Service Center Tel: (781) 848-2426 Fax: (781) 848-2617

Boston

Tel: (781) 848-2426

Charlotte

Tel: (704) 696-1036

New York

Tel: (973) 359-1100

Technical Support

Tel: (800) 468-3982 / 8:30 a.m. to 5:00 p.m., P.S.T. (M–F) / 7:30 a.m. to 5:00 p.m., C.S.T. (M–F)

E-mail: techsupport@orientalmotor.com

Obtain Specifications, Online Training and Purchase Products at: www.orientalmotor.com

Copyright ©2006-2007 ORIENTAL MOTOR U.S.A. CORP.



Printed in Japan 07T 3K 20867G #378