Thank you for purchasing an Oriental Motor product.
This Operating Manual describes product handling procedures and safety precautions.

- Please read it thoroughly to ensure safe operation.
- Always keep the manual where it is readily available.

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The precautions described below are intended to prevent danger or injury to the user and other personnel through safe, correct use of the product. Use the product only after carefully reading and fully understanding these instructions.

Also read the “Safety precautions” sections in the operating manuals that came with the product you are combining with the OPX-2A.

### Warning
- Handling the product without observing the instructions that accompany a “Warning” symbol may result in serious injury or death.

### Caution
- Handling the product without observing the instructions that accompany a “Caution” symbol may result in injury or property damage.

### Note
- The items under this heading contain important handling instructions that the user should observe to ensure safe use of the product.

### Warning

**General**
- Do not use the product in explosive or corrosive environments, in the presence of flammable gases, locations subjected to splashing water, or near combustibles. Doing so may result in fire, electric shock or injury.
- Assign qualified personnel the task of installing, wiring, operating/controlling, inspecting and troubleshooting the product. Failure to do so may result in fire, electric shock or injury.
- When the applicable product’s protection function is triggered, first remove the cause and then clear the protection function. Continuing the operation without removing the cause of the problem may cause malfunction of the applicable product, leading to injury or damage to equipment.

**Repair, disassembly and modification**
- Do not disassemble or modify the data setter. This may cause electric shock or injury. Refer all such internal inspections and repairs to the branch or sales office from which you purchased the product.

### Caution

**General**
- Do not use the applicable product beyond their specifications, or electric shock, injury or damage to equipment may result.

**Operation**
- Provide an emergency stop device or emergency stop circuit external to the equipment so that the entire equipment will operate safely in the event of a system failure or malfunction. Failure to do so may result in injury.

**Disposal**
- To dispose of the data setter, disassemble it into parts and components as much as possible and dispose of individual parts/components as industrial waste.
Only qualified personnel should work with the product. Use the product correctly after thoroughly reading the section “1 Safety precautions” on p.2. The product described in this manual has been designed and manufactured for use in general industrial machinery, and must not be used for any other purpose. Oriental Motor Co., Ltd. is not responsible for any damage caused through failure to observe this warning.

■ Structure of the manual
The OPX-2A comes with the manuals specified below.

• OPERATING MANUAL Before Use (this document)
Names and functions of parts of the OPX-2A, how to read the display area, overview of basic operations, and installation and connection, are explained, among others.

• OPERATING MANUAL for each applicable product
The screen transitions and setting items are explained, among others, for each product used in combination with the OPX-2A.

■ Overview of the product
The OPX-2A is a data setter that lets you set operating data and parameters, perform monitoring, etc. So that the OPX-2A is used correctly and safely, thoroughly read the operating manual that came with product you are using and understand the basic operating procedures and other details of the applicable product.

Note The setting items and screen transitions vary depending on the product used in combination with the OPX-2A.

■ Features of the OPX-2A
The OPX-2A can be used not only to set applicable product operating data and parameters, but it also serves as a storage location for applicable product data. Applicable product data is saved in the areas called “data banks”. Four data banks are provided.
2 Introduction

- Specifications

<table>
<thead>
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<th>Connection</th>
<th>Mini Din, 8 pins</th>
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<tr>
<td>External dimensions</td>
<td>96 (W)×72 (H)×21.5 (D) mm [3.78 (W)×2.83 (H)×0.85 (D) in.]</td>
</tr>
<tr>
<td>Cable length</td>
<td>5 m (16.4 ft.)</td>
</tr>
<tr>
<td>Mass</td>
<td>0.25 kg (8.8 oz)</td>
</tr>
</tbody>
</table>

- Applicable product

Refer to “Information” (HM-40108) for the products that can be used in combination with the OPX-2A. These products are referred to as an “applicable product” in this document.

- Hazardous substances

3 Preparation

This chapter explains the items you should know before using the OPX-2A.

3.1 Checking the product

Verify that the items listed below are included. Report any missing or damaged items to the branch or sales office from which you purchased the product.

- OPX-2A .......................................................... 1 unit
- OPERATING MANUAL (CD-ROM) ............. 1 pc.
- Information ...................................................... 1 copy

3.2 Names and functions of parts

Display
This area shows the motor position, operating data, parameters, alarms, etc.

LED indicators
These LED indicators are used to indicate the mode of the OPX-2A and the applicable product status.

Use this button to change the mode or move to the next upper level.

Use this button to select data or change the displayed item or move to the next lower level.

Use these buttons to change the selected item or set operating data and parameters.

Use these buttons to increase or decrease the value or change the selected item.

Use these buttons to navigate through each data or parameter to a desired digit.

Notation

In this manual, keys are denoted by symbols, such as "MODE ESC" [SET] [↑] [↓] [←] [→].

In figures, a simplified illustration of the display and LED indicators is used, as shown below.

[Diagram of display and buttons]
3.3 How to read the display

The display consists of 7-segment LEDs. (The number “5” and alphabet “S” are the same.)

- **Numbers**
  
<table>
<thead>
<tr>
<th></th>
<th>1</th>
<th>2</th>
<th>3</th>
<th>4</th>
<th>5</th>
<th>6</th>
<th>7</th>
<th>8</th>
<th>9</th>
<th>0</th>
</tr>
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- **Alphabet**

<table>
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<th></th>
<th>A</th>
<th>B</th>
<th>c</th>
<th>D</th>
<th>E</th>
<th>F</th>
<th>G</th>
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</table>

- **Signs**

  |   | + | - | - |
  |---|---|---|

3.4 How to read the LED indicators

When the operation mode is changed or an alarm or warning generates, a corresponding LED will be lit. While the motor is operating or the edit lock function is enabled, the condition is also indicated by the illumination of a corresponding LED.
3.5 Types of modes

The OPX-2A has multiple modes. The mode will change every time the \[MODE\] key is pressed. The display starts in the monitor mode when the power is turned on. Modes that can be selected vary depending on the applicable product.

Monitor mode (MON)
Copy mode (COPY)
Data mode (DATA)
Test mode (TEST)
Parameter mode (PAR)

The mode changes every time the key is pressed.

When the mode is changed, the LED indicator corresponding to the previous mode will turn off and the one corresponding to the new mode will be lit. Identify the current operation mode based on the LED indicator currently lit.

3.6 Edit lock function

Enable the edit lock function if you want to prevent operating data and parameters from being edited or cleared. Parameters cannot be changed or deleted while the edit lock function is enabled.

- Setting the edit lock function
  In the top screen of each mode, press the \[MODE\] key for at least 5 seconds.
  The display will show “LocK” and the edit lock function will be enabled.
  The “LOCK” LED in the LED indicator area will also be lit.

- Canceling the edit lock function
  Again in the top screen of each operation mode, press the \[MODE\] key for at least 5 seconds.
  The display will show “UnLocK” and the edit lock function will be cancelled.
  The “LOCK” LED in the LED indicator area will turn off.
3.7 Basic operations of the OPX-2A

Use the six keys [MODE] [SET] [↑] [↓] [←] [→] to set data and operate the motor.

Operation flow

The OPX-2A is operated according to the flow shown below.

1. Use the [MODE] key to select a desired mode appropriate for your intended operation. Example: If you want to use a function in the test mode, press the [MODE] key to select the test mode (indicated by a lit “TEST” LED). The top screen of the test mode is displayed.

2. Press the [SET] key to move to the next lower level.

3. Use the [↑] [↓] keys to select a desired item.

4. To move to the next lower level, press the [SET] key. To return to the previous level, press the [MODE] key.

As explained above, use the [SET] key to navigate through the levels and use the [↑] [↓] keys to select a desired item. This is the basic operation flow.

Note: If the [SET] key on the OPX-2A is pressed while internal processing is being performed, the top screen will not change to any of its sub-screens and “mEm-bUSY” will be shown on the display. Be sure to wait until all internal processing is completed, before pressing the [SET] key.
How to input values

As an example, how to change “+30” to “−100” is explained.

Basic operations

- Use the [↑] [↓] keys to increase/decrease the value or change the sign.
- Use the [←] [→] keys to move to the digit you want to edit.
- If positive and negative values are differentiated, each value is preceded by a sign.
- You can edit the digit currently blinking.

1. First, change the 10’s place from “3” to “0.”
   Press the [←] key once to move to the 10’s digit you want to edit.

2. Press the [↓] key three times to change the value to “0.”

3. Next, change the 100’s place from “0” to “1.”
   Press the [←] key once to move to the 100’s digit you want to edit.

4. Press the [↑] key to change the value to “1.”

5. Next, change the sign.
   Press the [←] key once to move to the sign digit you want to edit.

6. Press the [↑] or [↓] key once to change the sign to “−.”

7. After all digits have been changed, press the [SET] key to confirm the value.
   All digits comprising the value blink for approx. 2 seconds.

Note

If the value you have input is outside the setting range, “Error” will be displayed for 1 second.
If this error display appears, input a different value that falls within the allowable setting range.

3.8 Rewriting the data

Operating data and parameters saved in the memory of the applicable product can be rewritten up to approx. 100,000 times.
The saved data is rewritten when certain operations, such as those listed below, are performed (the specific operations vary depending on the applicable product):

- Change any operating data or parameter
- Download data from the OPX-2A to the applicable product
- Initialize operating data and parameters
- Preset the current position
- Preset Z-phase
- Offset the analog speed input
- Offset the analog torque input
4 Installation and connection of the OPX-2A

4.1 Location for installation

The OPX-2A is designed and manufactured for installation in equipment. Install it in a well-ventilated location that provides easy access for inspection. The location must also satisfy the following conditions:

- Inside an enclosure that is installed indoors (provide vent holes)
- Operating ambient temperature 0 to +40 °C (+32 to +104 °F) (non-freezing)
- Operating ambient humidity 85% or less (no condensation)
- Area that is free of explosive atmosphere or toxic gas (such as sulfuric gas) or liquid
- Area not exposed to direct sun
- Area free of excessive amount of dust, iron particles or the like
- Area not subject to splashing water (rain, water droplets), oil (oil droplets) or other liquids
- Area free of excessive salt
- Area not subject to continuous vibration or excessive shocks
- Area free of excessive electromagnetic noise (from welders, power machinery, etc.)
- Area free of radioactive materials, magnetic fields or vacuum
- 1000 m (3300 ft.) or less above sea level

4.2 Installation method

Using a metal plate of 1 to 3 mm (0.04 to 0.12 in.) in thickness, insert the OPX-2A into the mounting hole from the front side and securely affix the OPX-2A.
Removing method
Press all of the four hooks provided on top and bottom of the OPX-2A. In this condition, press the OPX-2A forward to release.

4.3 Connection method
Plug the connector attached to the end of the OPX-2A cable into the communication connector on the applicable product, and then turn on the power to the applicable product.

* The position of the communication connector varies depending on the applicable product.

- When operating data and parameters are set on the OPX-2A, they will be stored in the applicable product. Once stored in the applicable product, the data will not be cleared even after the OPX-2A is disconnected from the applicable product.
- Turning on the power to the applicable product will also turn on the power to the OPX-2A. Turning off the applicable product power will turn off the OPX-2A power.
- Turn off the applicable product power before connecting or disconnecting the OPX-2A cable. If 24 VDC power is being supplied, also turn off the 24 VDC power supply.

Have you installed and connected your data setter OPX-2A correctly?
The specific setting items and screen transitions vary depending on the product used. Refer to the OPX-2A operating manual for each applicable product you are combining with your OPX-2A, and follow the instructions.
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