



OPERATING MANUAL

Brushless Motor

BLM Motor Connector Type

Foot Mount Gearhead JB Gearhead

Parallel Shaft Gearhead JV Gearhead

Introduction

■ Before using the motor

Only qualified and educated personnel should work with the product. Use the product correctly after thoroughly reading the section "Safety precautions." Should you require the inspection or repair of internal parts, contact the Oriental Motor office where you purchased the product. The product described in this manual has been designed and manufactured to be incorporated in general industrial equipment. Do not use for any other purpose. Oriental Motor Co., Ltd. is not responsible for any damage caused through failure to observe this warning.

■ Operating manuals for the product

Operating manuals for this product are listed below. Refer to the operating manuals supplied with the driver for details about connections and operations.

- **BLM Motor Connector type Foot mount · Parallel shaft OPERATING MANUAL (this document)**
- **OPERATING MANUAL for each Series (supplied with the driver)**
- **QUICK START GUIDE for each Series (supplied with the driver)**

■ Hazardous substances

The products do not contain the substances exceeding the restriction values of RoHS Directive (2011/65/EU).

Safety precautions

The precautions described below are intended to prevent danger or injury to the user and other personnel through safe, correct use of the product. Please read and understand these precautions thoroughly before using the product.

Warning

Handling the product without observing the instructions that accompany a "Warning" symbol may result in serious injury or death.

Caution

Handling the product without observing the instructions that accompany a "Caution" symbol may result in injury or property damage.

Note

The items under this heading contain important handling instructions that the user should observe to ensure safe use of the product.

Description of graphic symbols

: Indicates "prohibited" actions that must not be performed.

: Indicates "compulsory" actions that must be performed.

Warning



- Do not use the product in explosive or corrosive environments, in the presence of flammable gases or near combustibles. Doing so may result in fire, electric shock or injury.
- Do not transport, install the product, perform connections or inspections when the power is on. Always turn the power off before carrying out these operations. Failure to do so may result in electric shock or equipment damage.
- Do not use a motor in a vertical application. If the driver protective function is activated, the motor will stop and the moving part of the equipment may drop. This may cause injury or damage to equipment.
- Do not machine or modify the connection cable. Doing so may result in fire, electric shock or damage to equipment.
- Do not apply any excessive force to the motor connector. Doing so may result in fire, electric shock or damage to equipment.
- Do not forcibly bend, pull or pinch the cables. Doing so may result in fire, electric shock or damage to equipment.
- Do not remove the connector cap until the connection cable is connected so that the O-ring of the connector connection on the motor is not damaged. Doing so may result in fire, electric shock or damage to equipment.

Thank you for purchasing an Oriental Motor product. This Operating Manual describes product handling procedures and safety precautions.

- Please read it thoroughly to ensure safe operation.
- Always keep the manual where it is readily available.

Warning



- Do not touch the motor or driver when conducting insulation resistance measurement or dielectric strength test. Accidental contact may result in electric shock.
- Do not disassemble or modify the motor and gearhead. Doing so may result in electric shock, injury or damage to equipment. Refer all such internal inspections and repairs to the branch or sales office from which you purchased the product.



- Only qualified and educated personnel should be allowed to perform installation, connection, operation and inspection/troubleshooting of the product. Handling by unqualified and uneducated personnel may result in fire, electric shock, injury or equipment damage.
- A motor and gearhead are heavy in weight. When transporting or installing, make sure two persons work together to carry out the necessary tasks. Failure to do so may cause injury.
- The motor is Class I equipment. When installing the motor and driver, ground their Protective Earth Terminals. Failure to do so may result in electric shock.
- Use a motor, gearhead, and driver only in the specified combination. An incorrect combination may result in fire, electric shock or damage to equipment.
- Always turn off the power before performing maintenance/inspection. Failure to do so may result in electric shock.

Caution



- Do not use the motor and gearhead beyond the specifications. Doing so may result in fire, electric shock, injury or damage to equipment.
- Do not touch the motor and gearhead while operating or immediately after stopping. The surfaces of the motor and gearhead are hot, and it may cause a skin burn(s).
- Do not leave anything around the motor that would obstruct ventilation. Doing so may result in damage to equipment.
- Do not carry the product by holding the output shaft for the motor and gearhead, as well as any of the cables. Doing so may result in injury.
- Do not touch the output shaft (end of shaft) for the motor and gearhead with bare hands. Doing so may result in injury.
- When assembling the motor with the gearhead, exercise caution not to pinch your fingers or other parts of your body between the motor and gearhead. Injury may result.
- When installing the motor and gearhead in equipment, exercise caution not to pinch your fingers or other parts of your body between the product and equipment. Injury may result.
- Do not touch the rotating part (output shaft) when operating the motor. Doing so may result in injury.
- Do not step on the motor and gearhead or hang from them. Doing so may result in injury or damage to equipment.



- Securely install the motor and gearhead to the mounting plate. Inappropriate installation may cause the motor and gearhead to detach and fall, resulting in injury or equipment damage.
- When installing a load on the output shaft, make sure the alignment of shafts, the tension of belts, and the parallelism of pulleys. Also, securely tighten the clamping screws for pulleys and couplings before operation. Failure to do so may cause injury or damage to equipment due to broken parts.
- Provide a cover over the rotating part (output shaft). Failure to do so may cause injury.
- Securely install a load on the output shaft. Failure to do so may cause injury.
- Be sure to ground the product to prevent it from being damaged by static electricity. Failure to do so may result in damage to equipment.
- The motor surface temperature may exceed 70 °C (158 °F) even under normal operating conditions. If the operator is allowed to approach a running motor, attach a warning label as shown in the figure in a conspicuous position. Failure to do so may result in skin burn(s).
- To dispose of the motor and gearhead, disassemble them into parts and components as much as possible and dispose of individual parts/components as industrial waste.



Warning label

Precautions for use

Be sure to match the motor output power with the driver output power.

● Connecting the motor and driver

To connect the motor and driver, always use the dedicated connection cable (sold separately).

Limit the number of times so that attaching/detaching between the connection cable and the motor or driver will not exceed 100 times.

● Connection cable

Do not apply a strong force on the locking lever of the connector for motor connection. Applying a strong force on the locking lever may cause damage. Refer to p.5 for details.

● Grease measures

On rare occasions, grease may ooze out from the gearhead. If there is concern over possible environmental damage resulting from the leakage of grease, check for grease stains during regular inspections. Alternatively, install an oil pan or other device to prevent leakage from causing further damage. Grease leakage may lead to problems in the customer's equipment or products.

● Caution when using under low temperature environment

When an ambient temperature is low, since the load torque may increase by the oil seal or viscosity increment of grease used in the gearhead, the output torque may decrease or an overload alarm may generate. However, as time passes, the oil seal or grease is warmed up, and the motor can be driven without generating an overload alarm.




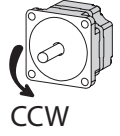


● Do not conduct the insulation resistance measurement or dielectric strength test with the motor and driver connected

Conducting the insulation resistance measurement or dielectric strength test with the motor and driver connected may result in damage to the product.

● Rotation direction of the output shaft

The relations of the motor output shaft and gearhead output shaft are described in the figure below.

The figure shows the foot mount gearhead. The parallel shaft gearhead also rotates in the same direction.

Motor output shaft *	Gearhead output shaft	
	Gear ratio: 5 to 30 300 to 1200	Gear ratio: 50 to 200
		
		

* Check the operating manual supplied with the driver for the rotation direction of the motor output shaft and the setting method.

About rotation speed and gear ratio

● Maximum rotation speed 3600 r/min

Use the motor in conditions where the motor rotation speed is 3600 r/min or lower.

● Gear ratio and actual reduction ratio

The gear ratio in the model name differs from the actual reduction ratio of the gearhead. Check the actual reduction ratio in the table below.

Gear ratio	5	10	20	30	50	100
Actual reduction ratio	4.97	10.12	20.08	30.86	49.09	104.1
Gear ratio	200	300	450	600	1200	
Actual reduction ratio	196.4	300.5	450.8	588.9	1178	

Checking the product

This section explains the items you should check, as well as the names and functions of each part.

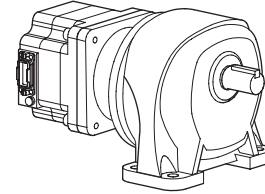
■ Package contents

Verify that the items listed below are included.

Report any missing or damaged items to the branch or sales office from which you purchased the product.

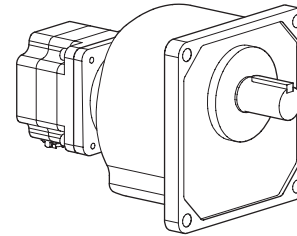
Foot Mount

Motor 1 unit OPERATING MANUAL 1 copy (this document)



Parallel Shaft

Motor 1 unit OPERATING MANUAL 1 copy (this document)



■ Model

Verify the model number of the purchased product against the number shown on the package label.

Check the model number of the motor and gearhead against the number shown on their nameplates, respectively.

Enter the code (A, C, E, D, K, S) representing the gearhead size in the box (■) within the model name.

Enter the gear ratio in the box (□) within the model name.

● Foot mount

Output power	Model *	Motor model	Gearhead model
200 W	BLM5200HPK-5■B□A-L	BLM5200HPK	5■B□A
400 W	BLM5400HPK-5■B□A-L	BLM5400HPK	

* The code (-L) at the end of the model name is changed for the product that the motor connector position has been changed against the output shaft.

● Parallel shaft

Output power	Model *	Motor model	Gearhead model
200 W	BLM5200HPK-5KV□C	BLM5200HPK	5KV□C
400 W	BLM5400HPK-5■V□C	BLM5400HPK	5■V□C

* A code is added to the end of the model name for the product that the motor connector position has been changed against the mounting surface.

Type of gear ratio

Type	Gear ratio*
Foot mount	5, 10, 20, 30, 50, 100, 200, 300, 450, 600, 1200
Parallel shaft	100, 200, 300, 450

* The lineup of the gear ratio varies depending on the motor output power.

■ Connection cable (sold separately)

To connect the motor and driver, the dedicated connection cable (sold separately) is needed. The connection cables are provided up to 20 m (65.6 ft.). The cable length that can be connected varies depending on the driver used. Check the operating manual supplied with the driver.

Cable model and type

CC 005 HBL F

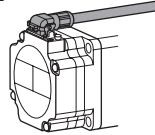
Cable length

005 : 0.5 m (1.6 ft.)
 010 : 1 m (3.3 ft.)
 015 : 1.5 m (4.9 ft.)
 020 : 2 m (6.6 ft.)
 025 : 2.5 m (8.2 ft.)
 030 : 3 m (9.8 ft.)
 040 : 4 m (13.1 ft.)
 050 : 5 m (16.4 ft.)
 070 : 7 m (23.0 ft.)
 100 : 10 m (32.8 ft.)
 150 : 15 m (49.2 ft.)
 200 : 20 m (65.6 ft.)

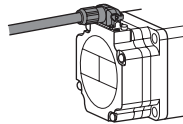
Cable leading direction

F : In direction of output shaft
B : In opposite direction of output shaft

In direction of output shaft :
CC_HBLF



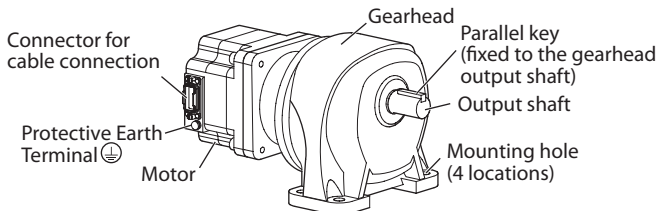
In opposite direction of output shaft :
CC_HBLB



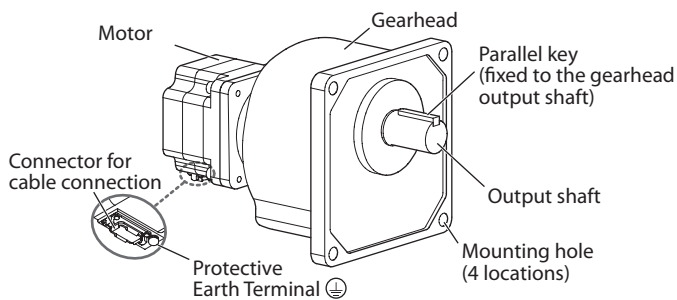
■ Names and functions of parts

Motor

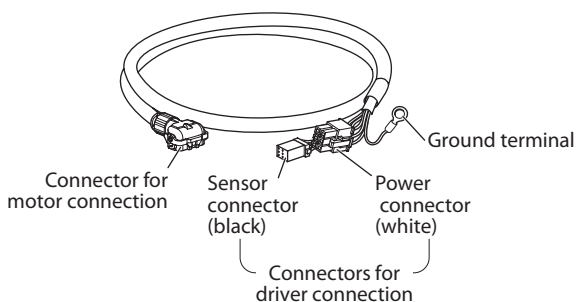
● Foot mount



● Parallel shaft



Connection cable (sold separately)



Installation

This section explains the installation method of a load in addition to the installation location and installation method of the product.

■ Installation location

Install the product in a well-ventilated location that provides easy access for inspection.

[Common conditions]

- Indoors
- Operating ambient temperature: 0 to +40 °C (+32 to +104 °F) (non-freezing)
- Operating ambient humidity: 85% or less (non-condensing)
- Area that is free of explosive atmosphere or toxic gas (such as sulfuric gas) or liquid
- Area not exposed to direct sun
- Area free of excessive amount of dust, iron particles or the like
- Area free of excessive salt
- Area not subject to continuous vibration or excessive shocks
- Area free of excessive electromagnetic noise (from welders, power machinery, etc.)
- Area free of radioactive materials, magnetic fields or vacuum
- Altitude Up to 1000 m (3300 ft.) above sea level

[Foot mount]

- Area not subject to splashing water (rain, water droplets), oil (oil droplets) or other liquids

[Parallel shaft]

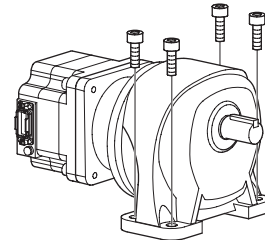
- Area not subject to oil (oil droplets) or chemicals
- The motor can be used in an environment that is splashed with water (excluding the part of the connector for driver connection). However, do not use it underwater or under high water-pressure.

■ Installation method

Secure the motor onto a flat and smooth mounting plate having excellent vibration resistance with 4 bolts. Do not leave a gap between the motor and mounting plate.

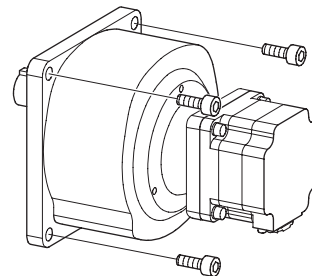
Bolts for mounting the product are not supplied. Provide them separately.

● Foot mount



Gear ratio	Screw size	Tightening torque (lb-in)
5, 10, 20	5/16-18UNC	115
30, 50, 100, 200	3/8-16UNC	220
300, 450	7/16-14UNC	380
600, 1200	9/16-12UNC	610

● Parallel shaft



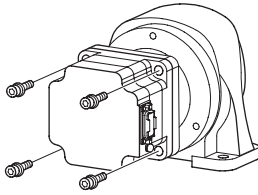
Gear ratio	Screw size	Tightening torque (lb-in)
100, 200	3/8-16UNC	220
300, 450	7/16-14UNC	380

● **Removing/assembling the gearhead**

This is the procedure for when the gearhead is removed and replaced.

1. **Removing the gearhead from the motor**

Remove the hexagonal socket head screws (4 pieces) assembling the motor and gearhead, and detach the gearhead from the motor.



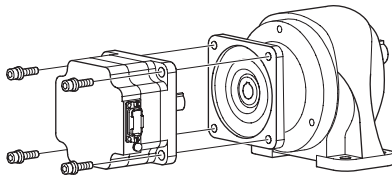
2. **Assembling the gearhead to the motor**

Combine the gearhead with the motor and tighten the hexagonal socket head screws. Check the key is fitted to the motor output shaft before assembling them.

When assembling, apply anti-seizing agent such as molybdenum disulfide grease on the surface of the motor shaft and on the bore of the motor shaft input part in the gearhead.

Also, confirm that no gaps remain on the mating face of the motor and gearhead.

Screw size	Material	Tightening torque [N·m (lb-in)]
M6	Stainless steel	5 (44)



Note

- Do not forcibly assemble the motor and gearhead. The motor output shaft or the gearhead input part may be damaged, resulting in noise or shorter service life.
- Do not allow dust to attach to the pilot sections of the motor and gearhead. Also, assemble the motor and gearhead carefully by not pinching the O-ring at the motor pilot section. Pinching the O-ring may cause to infiltrate foreign objects such as water into the product.
- The hexagonal socket head screws assembling the motor and gearhead are used to attach the motor and gearhead temporarily. When assembling, be sure to use the hexagonal socket head screws which were removed.

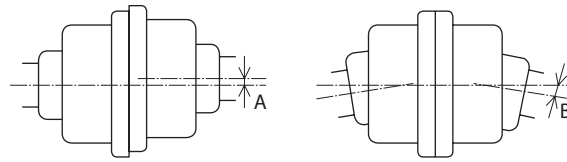
■ **Connecting with other equipment**

When installing a load on the motor, make sure the following points.

● **Direct connection**

Shaft center of other equipment } Align the shaft centers in a straight line.
Shaft center of gearhead }

Example: Coupling



The displacements A and B should be minimized as much as possible. Since the displacements A and B vary according to the type of coupling, keep within the permissible value.

● **Attaching chains, V-belts, gears, etc.**

① Shaft center of other equipment } Arrange the shaft centers in parallel.
Shaft center of gearhead }

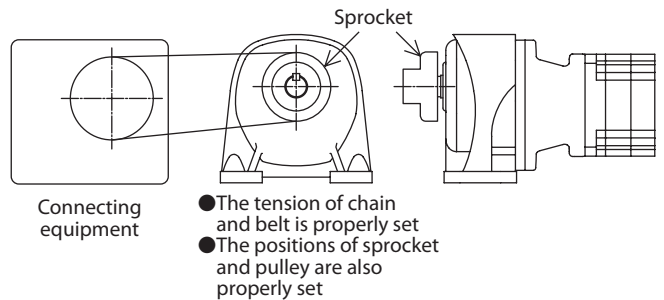
② Tension of chains and V-belts } Arrange at right angle with the shaft center.
Coupling of gears }

③ Tension of V-belt — Excessive tensioning may result in damage to the bearings.

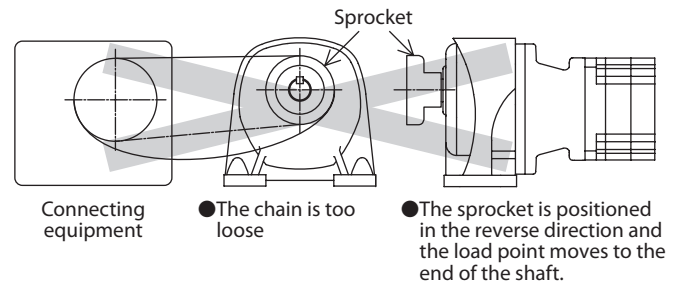
Tension of chain — Excessive tensioning may result in damage to the bearings.

If the chain is installed loosely, since a large impact force may occur at the time of starting the motor and it may cause a negative effect on the gearhead or other equipment, adjust the tension of the chain properly.

Proper use example



Improper use example

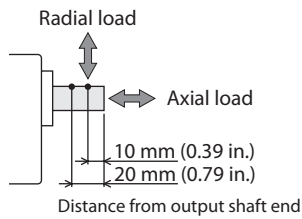


■ Permissible radial load and permissible axial load

The radial load and the axial load on the gearhead output shaft must be kept under the permissible values listed below.

Note

Failure due to fatigue may occur when the gearhead bearings and output shaft are subject to repeated loading by a radial or axial load that is in excess of the permissible limit.



Gear ratio	Motor shaft rotation speed * (r/min)	Permissible radial load [N (lb.)]		Permissible axial load [N (lb.)]
		Distance from output shaft end		
		10 mm (0.39 in.)	20 mm (0.79 in.)	
5	1500	521 (117)	663 (149)	39 (8.7)
	3000	365 (82)	464 (104)	27.3 (6.1)
	3600	261 (58)	332 (74)	19.5 (4.3)
10	1500	977 (210)	1244 (270)	88 (19.8)
	3000	684 (153)	871 (195)	61.6 (13.8)
	3600	489 (110)	622 (139)	44.0 (9.9)
20	1500	1243 (270)	1582 (350)	177 (39)
	3000	870 (195)	1107 (240)	124 (27)
	3600	622 (139)	791 (177)	88.5 (19.9)
30	1500	1824 (410)	2280 (510)	255 (57)
	3000	1277 (280)	1596 (350)	179 (40)
	3600	912 (200)	1140 (250)	128 (28)
50	1500	2032 (450)	2540 (570)	275 (61)
	3000	1422 (310)	1778 (400)	193 (43)
	3600	1016 (220)	1270 (280)	138 (31)
100	1500	2888 (640)	3496 (780)	422 (94)
	3000	2022 (450)	2447 (550)	295 (66)
	3600	1444 (320)	1748 (390)	211 (47)
200	1500	3483 (780)	4216 (940)	461 (103)
	3000	2438 (540)	2951 (660)	323 (72)
	3600	1742 (390)	2108 (470)	231 (51)
300 450	1500	4461 (1000)	5174 (1160)	686 (154)
	3000	3123 (700)	3622 (810)	480 (108)
	3600	2231 (500)	2587 (580)	343 (77)
600 1200	1500	5245 (1180)	5921 (1330)	824 (185)
	3000	3672 (820)	4145 (930)	577 (129)
	3600	2623 (590)	2961 (660)	412 (92)

* The speed control range is 80 to 3600 r/min.

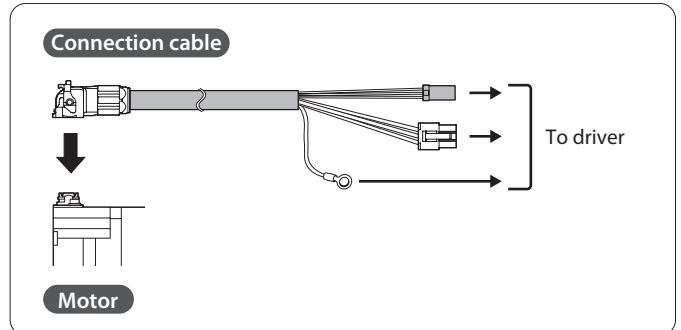
Connection

■ Connecting the motor and driver

Connect the connection cable (sold separately) to the motor and driver.

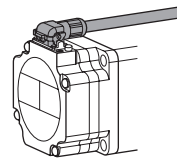
There are two types of connection cables which cable leading directions are different.

The following explains as an example of "leading in direction of output shaft."



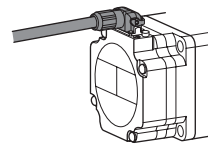
[Cable leading direction]

Leading in direction of output shaft



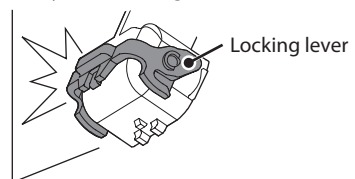
← The connection procedures are explained as an example of this cable leading direction.

Leading in opposite direction of output shaft



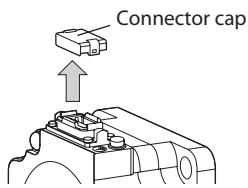
Note

Do not apply a strong force on the locking lever of the connector for motor connection. Applying a strong force on the locking lever may cause damage.

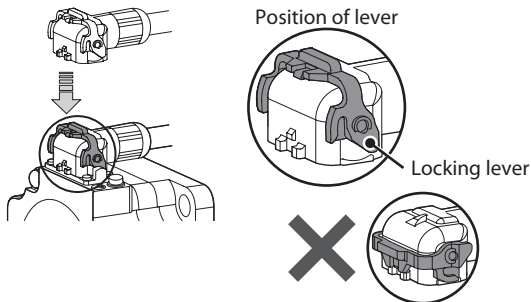


■ Connection procedures of the motor and connection cable

1 Remove

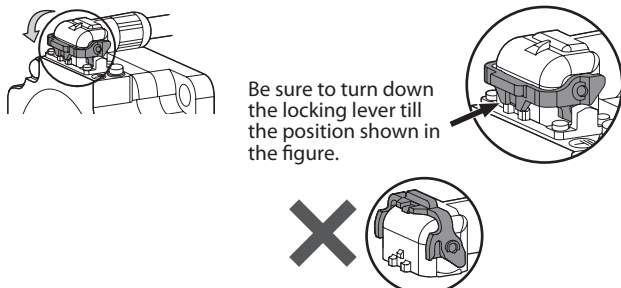


2 Attach



The connector cannot be inserted if the locking lever is turned down.

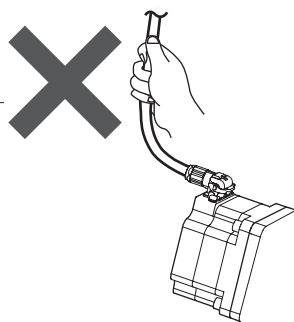
3 Secure



The connector cannot be secured unless the locking lever is turned down.

Note

Do not carry the motor by holding the cable. Doing so may cause damage to the product.



■ Detaching the connection cable

Turn up the locking lever to detach the cable.

The connection cable for relay can be used by connecting up to 2 pieces. Check the operating manual supplied with the driver.

Grounding

Ground using the Protective Earth Terminals (⊕) of the motor and driver, as well as the ground terminal of the connection cable.

Note

Be sure to ground the motor and driver. Failure to do so may result in electric shock or damage to the product. Static electricity may cause damage to the product if the Protective Earth Terminals are not grounded.

Two Protective Earth Terminals (⊕) are provided on the driver. Be sure to ground one of the Protective Earth Terminals. Do not share the Protective Earth Terminal with a welder or any other power equipment. Connect the ground terminal of the connection cable to the other terminal. However, the grounding resistance value provided in the standards that is applied to the equipment may not be satisfied depending on the type or length of the connection cable. In this case, ground near the motor using the Protective Earth Terminal (⊕) on the motor. If the ground terminal of the connection cable is not used, be sure to insulate.

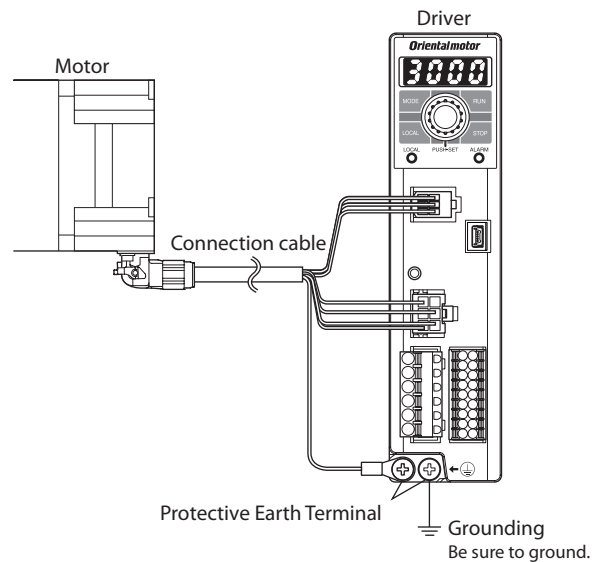
Reference

Protective earth wire of the connection cable

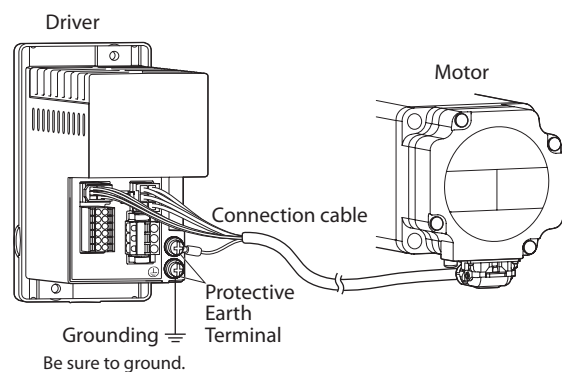
Conductor size: AWG18 (0.75 mm²)

Maximum conductor resistance: 25.0 Ω/km

■ BLE2 Series

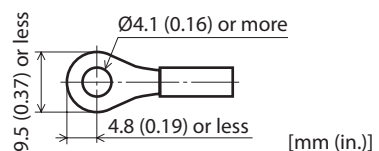


■ BMU Series



■ Ground terminal

- Applicable crimp terminal: Round crimp terminal with insulation cover
- Thread size of terminal: M4
- Tightening torque: 1.2 N·m (10.6 lb-in)
- Applicable lead wire: AWG18 to 14 (0.75 to 2.0 mm²)



■ Precautions about static electricity

Static electricity may cause the driver to malfunction or suffer damaged. Be sure to ground the motor and driver to prevent them from being damaged by static electricity.

Inspection

It is recommended that periodic inspections for the items listed below are conducted after each operation of the motor.
If an abnormal condition is noted, discontinue any use and contact your nearest Oriental Motor sales office.



Do not conduct the insulation resistance measurement or dielectric strength test with the motor and driver connected. Doing so may result in damage to the product.

■ During inspection

- Are any of the mounting screws of the motor and gearhead loose?
- Are there any abnormal noises from inside of the motor or gearhead?
- Are the gearhead output shaft and load shaft out of alignment?
- Are there any scratches, signs of stress or loose driver connections in the cable?

Regulations and standards

■ Standard and CE Marking

This product is recognized by UL under the UL and CSA standards, and it is also affixed the CE Marking under the Low Voltage Directive. The motor model name represents the model that conforms to the standards.

● UL Standards and CSA Standards

Applicable Standards

Applicable Standards	Certification Body	Standards File No.
UL 1004-1 CSA C22.2 No.100	UL	E335369

* Thermal class UL/CSA Standards: 105(A)

● Low Voltage Directive

- This product is designed and manufactured to be incorporated in equipment.
- This product cannot be used in IT power distribution systems.
- Install the product within the enclosure in order to avoid contact with hands.
- Ground the Protective Earth Terminals for the motor (or connection cable) and driver securely.
- Isolate the connection cable, power-supply cable and other drive cables from the signal cables by means of double insulation.

Applicable Standards

EN 60034-1, EN 60034-5, EN 60664-1

Installation conditions (EN Standard)

- For incorporating in equipment
- Overvoltage category: II
- Pollution degree: 3
- Protection against electric shock: Class I

* Thermal class EN Standards: 120(E)

● The motor temperature rise tests

The temperature rise tests stipulated in the above standards are conducted in a state where a motor is mounted on a heat radiation plate instead of attaching a gearhead.

The size, thickness and material of the heatsink plates are as follows.

Motor model	Size [mm (in.)]	Thickness [mm (in.)]	Material
BLM5200	200×200 (7.87×7.87)	5 (0.20)	Aluminum alloy
BLM5400	250×250 (9.84×9.84)	6 (0.24)	

General specifications

Operation environment	Ambient temperature	0 to +40 °C [+32 to +104 °F] (non-freezing)
	Ambient Humidity	85% or less (non-condensing)
	Altitude	Up to 1000 m (3300 ft.) above sea level
	Surrounding atmosphere	No corrosive gas or dust. Cannot be used in radioactive materials, magnetic field, vacuum or other special environment. Details about the installation location are described on p.3.
Vibration	Not subject to continuous vibrations or excessive impact. In conformance with JIS C 60068-2-6 "Sinewave vibration test method" Frequency range: 10 to 55 Hz Pulsating amplitude: 0.15 mm (0.006 in.) Sweep direction: 3 directions (X, Y, Z) Number of sweeps: 20 times	
Storage environment	Ambient temperature	-10 to +60 °C [+14 to +140 °F] (non-freezing)
	Ambient Humidity	85% or less (non-condensing)
	Altitude	Up to 1000 m (3300 ft.) above sea level
Shipping environment	No corrosive gas, dust, water or oil. Cannot be used in radioactive materials, magnetic field, vacuum or other special environment.	
Degree of protection		Foot mount: IP44 Parallel shaft: IP66 (IP66 for when the connection cable is attached to the motor. Excluding the connectors for driver connection of the connection cable.)

- Unauthorized reproduction or copying of all or part of this manual is prohibited.
- Oriental Motor shall not be liable whatsoever for any problems relating to industrial property rights arising from use of any information, circuit, equipment or device provided or referenced in this manual.
- Characteristics, specifications and dimensions are subject to change without notice.
- While we make every effort to offer accurate information in the manual, we welcome your input. Should you find unclear descriptions, errors or omissions, please contact the nearest office.
- **Oriental motor** is a registered trademark or trademark of Oriental Motor Co., Ltd., in Japan and other countries.

© Copyright ORIENTAL MOTOR CO., LTD. 2016

Published in May 2017

• Please contact your nearest Oriental Motor office for further information.

ORIENTAL MOTOR U.S.A. CORP.
 Technical Support Tel:(800)468-3982
 8:30 A.M. to 5:00 P.M., P.S.T. (M-F)
 7:30 A.M. to 5:00 P.M., C.S.T. (M-F)
www.orientalmotor.com

ORIENTAL MOTOR DO BRASIL LTDA.
 Tel:+55-11-3266-6018
www.orientalmotor.com.br

ORIENTAL MOTOR (EUROPA) GmbH
 Schiessstraße 74, 40549 Düsseldorf, Germany
 Technical Support Tel:00 800/22 55 66 22
www.orientalmotor.de

ORIENTAL MOTOR (UK) LTD.
 Tel:01256-347090
www.oriental-motor.co.uk

ORIENTAL MOTOR (FRANCE) SARL
 Tel:01 47 86 97 50
www.orientalmotor.fr

ORIENTAL MOTOR ITALIA s.r.l.
 Tel:02-93906346
www.orientalmotor.it

ORIENTAL MOTOR CO., LTD.
 4-8-1 Higashiueno, Taito-ku, Tokyo 110-8536
 Japan
 Tel:03-6744-0361
www.orientalmotor.co.jp

ORIENTAL MOTOR ASIA PACIFIC PTE. LTD.
 Singapore
 Tel:1800-8420280
www.orientalmotor.com.sg

ORIENTAL MOTOR (MALAYSIA) SDN. BHD.
 Tel:1800-806161
www.orientalmotor.com.my

ORIENTAL MOTOR (THAILAND) CO., LTD.
 Tel:1800-888-881
www.orientalmotor.co.th

ORIENTAL MOTOR (INDIA) PVT. LTD.
 Tel:+91-80-41125586
www.orientalmotor.co.in

TAIWAN ORIENTAL MOTOR CO., LTD.
 Tel:0800-060708
www.orientalmotor.com.tw

SHANGHAI ORIENTAL MOTOR CO., LTD.
 Tel:400-820-6516
www.orientalmotor.com.cn

INA ORIENTAL MOTOR CO., LTD.
 Korea
 Tel:080-777-2042
www.inaom.co.kr

ORIENTAL MOTOR CO., LTD.
 Hong Kong Branch
 Tel:+852-2427-9800