



OPERATING MANUAL

2-Phase Stepping Motor

PKP Series Flat Type

Introduction

■ Before use

Only qualified personnel of electrical and mechanical engineering should work with the product.

Use the product correctly after thoroughly reading the "Safety precautions." In addition, be sure to observe the contents described in warning, caution, and note in this manual. The product described in this manual is designed and manufactured to be incorporated in general industrial equipment. Do not use for any other purpose. Oriental Motor Co., Ltd. is not responsible for any compensation for damage caused through failure to observe this warning.

Safety precautions

The precautions described below are intended to ensure the safe and correct use of the product, and to prevent the customer and others from exposure to the risk of injury. Use the product only after carefully reading and fully understanding these instructions.

Description of signs

	WARNING	Handling the product without observing the instructions that accompany a "WARNING" symbol may result in serious injury or death.
	CAUTION	Handling the product without observing the instructions that accompany a "CAUTION" symbol may result in injury or property damage.
	Note	The items under this heading contain important handling instructions that the user should observe to ensure the safe use of the product.

Description of graphic symbols

	Indicates "prohibited" actions that must not be performed.
	Indicates "compulsory" actions that must be performed.

WARNING	
	<ul style="list-style-type: none"> Do not use the product in explosive or corrosive environments, in the presence of flammable gases, in places subjected to splashing water, or near combustibles. Doing so may result in fire or injury. Do not forcibly bend, pull or pinch the lead wires and connector. Doing so may result in fire. Do not disassemble or modify the product. Doing so may result in injury.
	<ul style="list-style-type: none"> Assign qualified personnel to the task of installing, wiring, operating/controlling, inspecting, and troubleshooting the product. Handling by unqualified personnel may result in fire or injury. Take measures to keep the moving part in position if the product is used in vertical operations such as elevating equipment. Failure to do so may result in injury or damage to equipment. Install the product inside an enclosure. Failure to do so may result in injury. Connect the lead wires securely according to the wiring diagram. Failure to do so may result in fire.

Thank you for purchasing an Oriental Motor product.

This Operating Manual describes product handling procedures and safety precautions.

- Please read it thoroughly to ensure safe operation.
- Always keep the manual where it is readily available.

CAUTION

	<ul style="list-style-type: none"> Do not use the product beyond its specifications. Doing so may result in injury or damage to equipment. Keep your fingers and objects out of the openings in the product. Failure to do so may result in fire or injury. Do not touch the product during operation or immediately after stopping. Doing so may result in a skin burn(s). Do not carry the motor by holding the motor output shaft or lead wires. Doing so may result in injury. Keep the area around the product free of combustible materials. Failure to do so may result in fire or a skin burn(s). Do not leave anything around the motor and driver that would obstruct ventilation. Doing so may result in damage to equipment. Do not touch the rotating part (output shaft) during operation. Doing so may result in injury.
	<ul style="list-style-type: none"> Provide a cover over the rotating parts (output shaft) of the motor. Failure to do so may result in injury. Use a motor and driver only in the specified combination. Failure to do so may result in fire. Provide an emergency stop device or emergency stop circuit external to the equipment so that the entire equipment will operate safely in the event of a system failure or malfunction. Failure to do so may result in injury. When an abnormal condition has occurred, immediately stop operation to turn off the driver power. Failure to do so may result in fire or injury. The motor surface temperature may exceed 70 °C (158 °F) even under normal operating conditions. If the operator is allowed to approach the motor in operation, affix a warning label shown in the figure on a conspicuous position. Failure to do so may result in a skin burn(s).



Warning label

Precautions for use

- When conducting the insulation resistance measurement or the dielectric strength test, be sure to separate the connection between the motor and the driver.

Conducting the insulation resistance measurement or dielectric strength test with the motor and driver connected may result in damage to the product.

- Do not apply a radial load and axial load in excess of the specified permissible limit

Operating the motor under an excessive radial load or axial load may damage the bearings (ball bearings). Be sure to operate the motor within the specified permissible limit of radial load and axial load.

- Motor surface temperature

The motor surface temperature may exceed 100 °C (212 °F) under certain conditions (operating ambient temperature, operating speed, duty cycle, etc.). To prevent the bearings (ball bearings) from reaching its usable life quickly, use the motor in conditions where the surface temperature does not exceed 100 °C (212 °F).

Use the geared motor in a condition where the gear case temperature does not exceed 70 °C (158 °F), in order to prevent deterioration of grease and parts in the gear case.

- Rotation direction of output flange of Harmonic geared type

The output flange of the Harmonic geared type rotates in the opposite direction to the rotation direction of the motor output shaft.

Preparation

■ Checking the product

Verify that the items listed below are included. Report any missing or damaged items to the Oriental Motor sales office from which you purchased the product.

- Motor 1 unit
- OPERATING MANUAL 1 copy (this document)

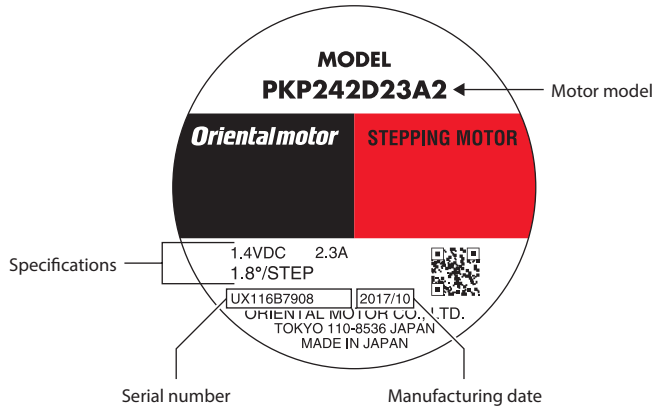
Model list

Verify the model name of the purchased motor against the model name shown on the nameplate.

Type	Motor frame size [mm (in.)]	Gear ratio	Motor model
Standard	42 (1.65)	—	PKP242D23A2
	60 (2.36)	—	PKP262FD15AW
Harmonic geared	51 (2.01)	50	PKP242D23A2-H50
	51 (2.01)	100	PKP242D23A2-H100
	61 (2.40)	50	PKP262FD15AW-H50S
	61 (2.40)	100	PKP262FD15AW-H100S

Information about nameplate

The figure shows an example.



The position describing the information may vary depending on the product.

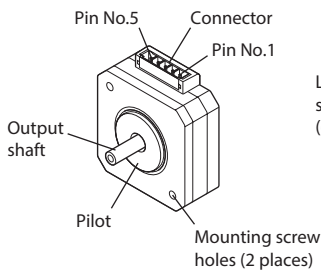
Names of parts

Connector type

The pin numbers as well as the colors of lead wires are shown in the figures.

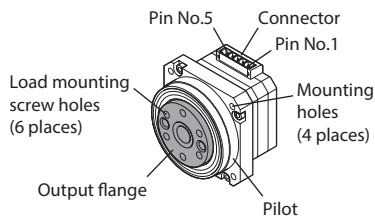
Standard type

Motor frame size: 42 mm (1.65 in.)



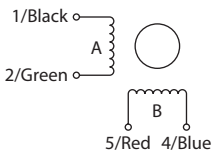
Harmonic geared type

Motor frame size: 51 mm (2.01 in.)
The area indicated in gray color represents a rotating part.

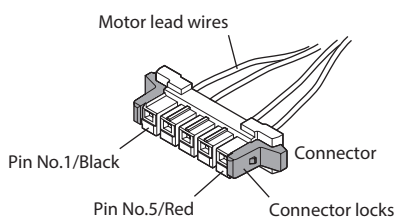


Wiring connection diagram (Bipolar four lead wires)

The connection diagrams show our connection cable. (The pin No.3 is not used.)



Connection cable



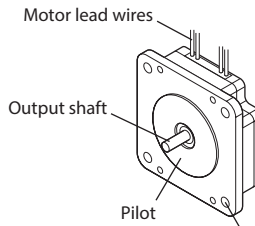
Applicable connector/lead wire

Type	Model
Connector housing	MDF97A-5S-3.5C (HIROSE ELECTRIC CO., LTD.)
Contact	MDF97-22SC (HIROSE ELECTRIC CO., LTD.)
Designated crimping tool	HT801/MDF97-22S (HIROSE ELECTRIC CO., LTD.)
Applicable lead wire	<ul style="list-style-type: none"> • AWG24 to 22 (0.2 to 0.3 mm²) • Outer sheath diameter: ø1.24 to 1.38 mm (ø0.049 to 0.054 in.) • Stripping length of wire insulation: 1.8 to 2.3 mm (0.071 to 0.091 in.)

Lead wire type

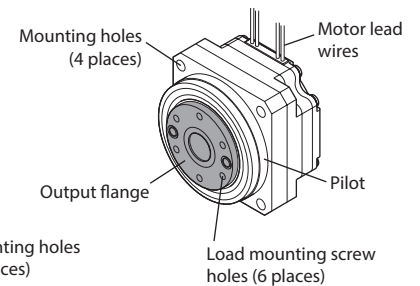
Standard type

Motor frame size: 60 mm (2.36 in.)

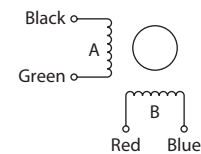


Harmonic geared type

Motor frame size: 61 mm (2.40 in.)
The area indicated in gray color represents a rotating part.



Wiring connection diagram (Bipolar four lead wires)



Specifications of drivers possible to combine

Use the 2-phase stepping motor flat type in combination with drivers which specifications are described in the table.

The box (□) in the model name indicates the gear ratio.

Driver with mounting plate

Motor model	Driver model		Motor rated current
	Right angle		
PKP242D23A2	CVD223FBR-K	CVD223FB-K	2.3 A/phase
PKP242D23A2-H□	CVD223FBR-K	CVD223FB-K	
PKP262FD15AW	CVD215BR-K	CVD215B-K	1.5 A/phase
PKP262FD15AW-H□S	CVD215BR-K	CVD215B-K	

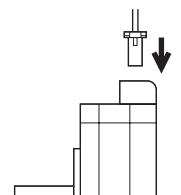
Driver without mounting plate

Motor model	Driver model	Motor rated current
PKP242D23A2	CVD223F-K	2.3 A/phase
PKP242D23A2-H□	CVD223F-K	
PKP262FD15AW	CVD215-K	1.5 A/phase
PKP262FD15AW-H□S	CVD215-K	

Connection

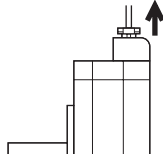
When inserting the connector

Hold the connector main body, and insert it in straight securely. Inserting the connector in an inclined state may result in damage to connector or a connection failure.

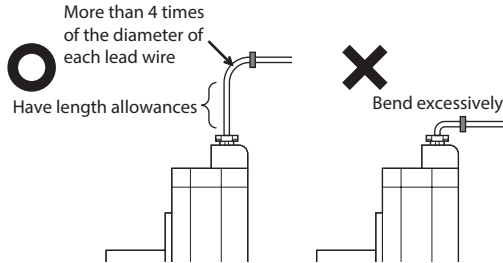


• When pulling out the connector

Pull out the connector in straight while releasing the lock part of the connector. Having the motor lead wires or pulling out the connector in a state of being locked may damage the connector.



Secure the lead wires at the connection part to prevent the connection part from receiving stress due to the flexing of the lead wires or the lead wires' own mass. Also, do not excessively bend the lead wires near the connection part of the connector. Applying stress on the motor lead wires may cause poor contact or disconnection, leading to malfunction or heat generation.



■ Connection with the drivers of Oriental Motor

Refer to the following table when connecting with the drivers of Oriental Motor. "Color" in the table shows the colors of lead wires of our connection cable.

• Connection with the CVD Series

Driver CN2 Pin No.	Connector type		Lead wire type
	Pin No.	Color	Color
1	4	Blue	Blue
2	5	Red	Red
3	—	—	—
4	2	Green	Green
5	1	Black	Black

Installation

■ Location for installation

The motor is designed and manufactured to be incorporated in equipment. Install it in a well-ventilated location that provides easy access for inspection.

The location must also satisfy the following conditions:

- Inside an enclosure that is installed indoors (provide vent holes)
- Operating ambient temperature
–10 to +50 °C (+14 to +122 °F) (non-freezing)
Harmonic geared type: 0 to +40 °C (+32 to +104 °F) (non-freezing)
- Operating ambient humidity 85 % or less (non-condensing)
- Area free of explosive atmosphere, toxic gas (such as sulfuric gas), or liquid
- Area not exposed to direct sun
- Area free of excessive amount of dust, iron particles or the like
- Area not subject to splashing water (rain, water droplets), oil (oil droplets), or other liquids
- Area free of excessive salt
- Area not subject to continuous vibrations or excessive shocks
- Area free of excessive electromagnetic noise (from welders, power machinery, etc.)
- Area free of radioactive materials, magnetic fields or vacuum
- 1,000 m (3,300 ft.) or lower above sea level

■ Installation method

The motor can be installed in any direction.

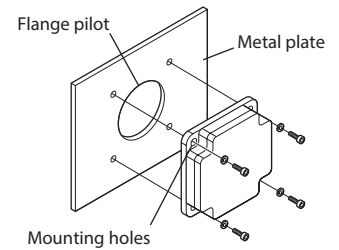
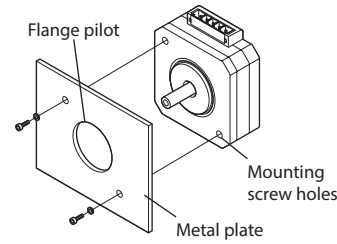
Install the motor onto an appropriate flat metal plate having excellent vibration resistance and heat conductivity.

When installing the motor, secure it with screws (not included) so that there is no gap between the motor and metal plate.

• Standard type

Motor frame size: 42 mm (1.65 in.)

Motor frame size: 60 mm (2.36 in.)



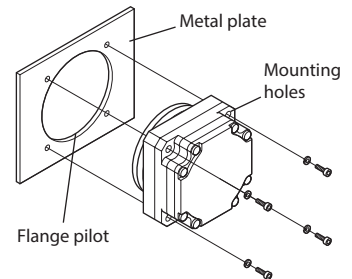
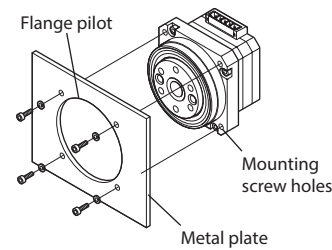
Motor frame size [mm (in.)]	Nominal size	Tightening torque [N·m (oz-in)]	Effective depth of screw thread [mm (in.)]
42 (1.65)	M3	1 (142)	4.5 (0.18)
60 (2.36)	M4	2 (280)	—

Values of the tightening torque are recommended. Tighten the screws with a suitable torque according to the design conditions of the metal plate to be installed.

• Harmonic geared type

Motor frame size: 51 mm (2.01 in.)

Motor frame size: 61 mm (2.40 in.)



Motor frame size [mm (in.)]	Nominal size	Tightening torque [N·m (oz-in)]	Effective depth of screw thread [mm (in.)]
51 (2.01)	M3	1 (142)	7 (0.28)
61 (2.40)	M4	2 (280)	—

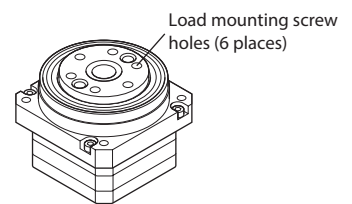
Values of the tightening torque are recommended. Tighten the screws with a suitable torque according to the design conditions of the metal plate to be installed.

■ Installing a load

When installing a load to the motor, align the centers of the motor output shaft and load shaft. Be careful not to damage the output shaft or bearings (ball bearings) when installing a coupling or pulley to the motor output shaft.

• Harmonic geared type

Install a load using the load mounting screw holes.



Load mounting screw hole

Motor frame size [mm (in.)]	Nominal size	Tightening torque [N·m (oz-in)]	Effective depth of screw thread [mm (in.)]
51 (2.01)	M3	2.0 (280)	6 (0.24)
61 (2.40)	M4	4.5 (630)	5 (0.20)



Since the tightening torque for the load mounting screw is large, using a mechanically weak load or screws may cause damage. Satisfy the following conditions for the load and mounting screws. Also, be sure to tighten with the specified torque.

Material of load: Steel

Mounting screw: Use a bolt which tensile strength ranking is 12.9 or higher

■ Permissible radial load, permissible axial load, and permissible moment load

The radial load, axial load, and moment load on the motor output shaft must be kept under the permissible values in the table.

● Standard type

Motor frame size [mm (in.)]	Permissible radial load [N (lb.)]			Permissible axial load [N (lb.)]
	Distance from the tip of motor output shaft [mm (in.)]			
	0 (0)	5 (0.2)	10 (0.39)	
42 (1.65), 60 (2.36)	20 (4.5)	25 (5.6)	34 (7.6)	5 (1.12)

● Harmonic geared type

Calculate the axial load and load moment for the Harmonic geared type using the International System of Units (N, N-m).

Motor frame size [mm (in.)]	Permissible axial load [N]	Permissible moment load [N-m]
51 (2.01)	200	8.5
61 (2.40)	450	10.1

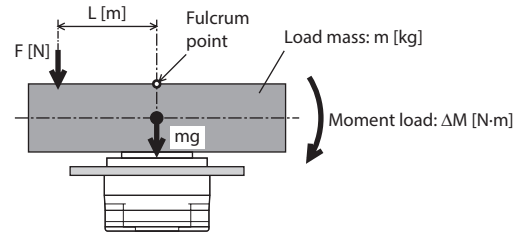
● How to calculate loads of Harmonic geared type

Use the calculating formula below for the axial load and moment load of Harmonic geared type.

Example 1; When an external force F is applied on the position of distance L from the center of the output flange

Axial load: $F_s [N] = F + mg$ (Load mass)

Moment load: $\Delta M [N-m] = F \times L$



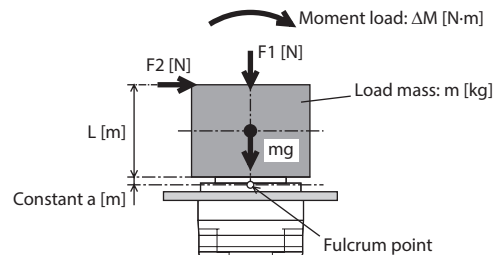
Example 2; When external forces F1 and F2 are applied on the position of distance L from the mounting face of the output flange

Axial load: $F_s [N] = F_1 + mg$ (Load mass)

Moment load: $\Delta M [N-m] = F_2 \times (L + \text{constant } a)^*$

* Motor frame size 51 mm (2.01 in.): constant a = 0.0129 [m]

Motor frame size 61 mm (2.40 in.): constant a = 0.0140 [m]



Inspection and maintenance

■ Inspection

It is recommended that periodic inspections would be conducted for the items listed below after each operation of the motor. If an abnormal condition is noted, discontinue any use and contact your nearest Oriental Motor sales office.

Inspection item

- Check if any of the screws having installed the motor is loose.
- Check if an unusual noise is generated from a bearing part (ball bearings).
- Check if a damage or stress is applied on the motor lead wires.
- Check if the connection part with the connector or the driver is loose.
- Check if the motor output shaft and the load shaft are out of alignment.

■ Warranty

Check on the Oriental Motor Website for the product warranty.

■ Disposal

Dispose the product correctly in accordance with laws and regulations, or instructions of local governments.

Specifications

Check on the Oriental Motor Website for the product specifications.

General specifications

Degree of protection		IP20
Operation environment	Ambient temperature	-10 to +50 °C (+14 to +122 °F) (non-freezing) Harmonic geared type: 0 to +40 °C (+32 to +104 °F) (non-freezing)
	Humidity	85 % or less (non-condensing)
	Altitude	Up to 1,000 m (3,300 ft.) above sea level
	Surrounding atmosphere	No corrosive gas, dust, water or oil
Storage environment Shipping environment	Ambient temperature	-20 to +60 °C (-4 to +140 °F) (non-freezing)
	Humidity	85 % or less (non-condensing)
	Altitude	Up to 3,000 m (10,000 ft.) above sea level
Insulation resistance Dielectric strength	Surrounding atmosphere	No corrosive gas, dust, water or oil
	Insulation resistance	100 MΩ or more when 500 VDC megger is applied between the windings and the case.
	Dielectric strength	Sufficient to withstand the following conditions applied between the windings and the case for 1 minute. • 0.5 kVAC 50/60 Hz

Regulations and standards

■ RoHS Directive

This product does not contain the substances exceeding the restriction values.

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- Please contact your nearest Oriental Motor office for further information.

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