



## Torque Motor and Power Controller Package TM Series

### OPERATING MANUAL



Thank you for purchasing an Oriental Motor product.

This operating manual describes product handling procedures and safety precautions.

- Please read it thoroughly to ensure safe operation.
- Always keep the manual where it is readily available.

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# 1 Introduction

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## 1.1 Before using the motor

Only qualified personnel of electrical and mechanical engineering should work with the product. Use the product correctly after thoroughly reading the section “2 Safety precautions” on p.3. In addition, be sure to observe the contents described in warning, caution, and note in this manual. The product described in this manual has been designed and manufactured to be incorporated in general industrial equipment. Do not use for any other purpose. Oriental Motor Co., Ltd. is not responsible for any damage caused through failure to observe this warning.

## 1.2 Overview of the product

Power controller torque-controls a torque motor based on open-loop phase control. When an open state of the built-in thermal protector of the motor is detected, the power controller will cause the ALARM LED to blink and turn the alarm output OFF to prevent the motor from restarting upon automatic reset of the thermal protector.

## 1.3 Standard and CE Marking

### ■ UL Standards, CSA Standards

The motors are recognized by UL under the UL and CSA Standards.  
The power controller is recognized by UL under the UL Standards.

### ■ CE Marking

This product is affixed with the marks under the following directives.

- Low Voltage Directive

Installation conditions

| Motor                                                                                                                       | Power controller                                                                                                             |
|-----------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------|
| Overvoltage category: II<br>Pollution degree: 2<br>Degree of protection: IP20<br>Protection against electric shock: Class I | Overvoltage category: II<br>Pollution degree: 2<br>Degree of protection: IP20<br>Protection against electric shock: Class II |

If the overvoltage category III and pollution degree 3 are required for the equipment, install the motor and power controller in an enclosure whose degree of protection is equivalent to IP54 or higher, and supply a rated voltage via the insulation transformer.

- This product cannot be used in IT power distribution systems.
- Isolate the cable for connecting between the motor and the driver, the power supply cable and other drive cables from the signal cables by means of double insulation.
- EMC Directive  
Refer to “5.5 Conformity to the EMC Directive” on p.12 for details about conformity.

### ■ RoHS Directive

This products do not contain the substances exceeding the restriction values.

### ■ CCC System

The motors are affixed with the CCC Marking under the China Compulsory Certification System. It is also certified by CQC.

### ■ Republic of Korea, Radio Waves Act.

KC Mark is affixed to this product under the Radio Waves Act, the republic of Korea.

## 2 Safety precautions

The precautions described below are intended to prevent danger or injury to the user and other personnel through safe, correct use of the product. Use the product only after carefully reading and fully understanding these instructions.

|                                                                                                  |                                                                                                                                      |
|--------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------|
|  <b>Warning</b> | Handling the product without observing the instructions that accompany a "Warning" symbol may result in serious injury or death.     |
|  <b>Caution</b> | Handling the product without observing the instructions that accompany a "Caution" symbol may result in injury or property damage.   |
| <b>Note</b>                                                                                      | The items under this heading contain important handling instructions that the user should observe to ensure safe use of the product. |

### Explanation of graphic symbols

|                                                                                   |                                                            |
|-----------------------------------------------------------------------------------|------------------------------------------------------------|
|  | Indicates "prohibited" actions that must not be performed. |
|  | Indicates "compulsory" actions that must be performed.     |

|  <b>Warning</b> |                                                                                                                                                                                                                                                                                                         |
|--------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|                 | Do not use the product in explosive or corrosive environments, in the presence of flammable gases, in places subjected to splashing water, or near combustibles. Doing so may result in fire, electric shock or injury.                                                                                 |
|                                                                                                  | Do not transport, install the product, perform connections or inspections when the power is on. Always turn the power off before carrying out these operations. Failure to do so may result in electric shock.                                                                                          |
|                                                                                                  | Do not forcibly bend, pull or pinch the lead wire or cable. Doing so may result in fire and electric shock.                                                                                                                                                                                             |
|                                                                                                  | Do not change the power frequency while the power controller is receiving power. Doing so may result in fire or equipment damage.                                                                                                                                                                       |
|                                                                                                  | Do not touch the terminal block of the power controller's motor and power immediately after the power is turned off (for a period of 1 minute). This may cause electric shock.                                                                                                                          |
|               | Do not disassemble or modify the motor and power controller. This may cause electric shock or injury.                                                                                                                                                                                                   |
|                                                                                                  | Only qualified and educated personnel should be allowed to perform installation, connection, operation and inspection/troubleshooting of the product. Handling by unqualified and uneducated personnel may result in fire, electric shock, injury or equipment damage.                                  |
|                                                                                                  | The motor is Class I equipment. Install the motor so as to avoid contact with hands, or ground it to prevent the risk of electric shock.                                                                                                                                                                |
|                                                                                                  | Install the motor and power controller in their enclosures in order to prevent electric shock or injury.                                                                                                                                                                                                |
|                                                                                                  | The supply voltage input to the power controller should correspond to the supply voltage specification of the motor. If the two power supplies do not match, fire or equipment damage may occur.                                                                                                        |
|                                                                                                  | As for the DC power supply (+24 V) for the control circuit of the power controller, use a power supply with overcurrent protection function, or install an overcurrent protection device (such as a fuse) in the output section. Failure to take these measures may result in fire or equipment damage. |
|                                                                                                  | Connect the cables securely according to the wiring diagram in order to prevent fire and electric shock.                                                                                                                                                                                                |
|                                                                                                  | Be sure to observe the specified cable sizes. Use of unspecified cable sizes may result in fire.                                                                                                                                                                                                        |
|               | Be sure to insulate the connection terminal of the capacitor. Failure to do so may result in electric shock.                                                                                                                                                                                            |
|                                                                                                  | To prevent electric shock, be sure to install the power controller's after making connections.                                                                                                                                                                                                          |

|  <b>Warning</b> |                                                                                                                                                                                                                                                                                                     |
|--------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|                 | Turn off the power in the event of a power failure, or the motor may suddenly start when power is restored and may cause injury or damage to equipment.                                                                                                                                             |
|                                                                                                  | Turn off the power in the event the overheat protection device (thermal protector) is triggered. Failure to do so may result in injury or damage to equipment, since the motor will start abruptly when the overheat protection device (thermal protector) is automatically reset.                  |
|  <b>Caution</b> |                                                                                                                                                                                                                                                                                                     |
|                 | Do not use the motor and power controller beyond the specifications, or electric shock, injury or damage to equipment may result.                                                                                                                                                                   |
|                                                                                                  | Do not hold the motor output shaft or motor lead wires. This may cause injury.                                                                                                                                                                                                                      |
|                                                                                                  | Keep the area around the motor and power controller free of combustible materials. Failure to do so may result in fire or a skin burn(s).                                                                                                                                                           |
|                                                                                                  | Do not leave anything around the motor and power controller that would obstruct ventilation. Doing so may result in damage to equipment.                                                                                                                                                            |
|                                                                                                  | Do not install an electromagnetic contactor or power relay between the motor and power controller. If the direction is switched between forward and reverse using an electromagnetic contactor, etc., equipment damage may occur.                                                                   |
|                                                                                                  | To prevent bodily injury, do not touch the rotating parts (output shaft) of the motor during operation.                                                                                                                                                                                             |
|                                                                                                  | Do not touch the terminals during the insulation resistance measurement or dielectric strength test. Failure to do so may result in electric shock.                                                                                                                                                 |
|                | If the alarm output of the power controller has turned OFF, remove the cause of the problem and then reset the alarm. Failure to do so may result in injury or equipment damage.                                                                                                                    |
|                                                                                                  | Use a power controller and motor only in the specified combination. An incorrect combination may cause a fire.                                                                                                                                                                                      |
|                                                                                                  | Provide an emergency stop device or emergency stop circuit external to the equipment so that the entire equipment will operate safely in the event of a system failure or malfunction. Failure to do so may result in injury.                                                                       |
|                                                                                                  | Turn on the power to the power controller after turning OFF the CW input and CCW input (to stop the motor). Failure to do so may cause the motor to start suddenly and result in injury or equipment damage.                                                                                        |
|                                                                                                  | Immediately when trouble has occurred, stop running and turn off the power controller power. Failure to do so may result in fire, electric shock or injury.                                                                                                                                         |
|                                                                                                  | The power controller allows for easy adjustment of motor torque. Before starting the inverter, thoroughly check the allowable speed ranges of the motor and equipment. Failure to do so may result in injury.                                                                                       |
|                                                                                                  | The motor surface temperature may exceed 70 °C (158 °F) even under normal operating conditions. If the operator is allowed to approach a running motor, attach a warning label as shown in the figure in a conspicuous position. Failure to do so may result in skin burn(s).                       |
|                                                                                                  | Conduct the insulation resistance measurement or dielectric strength test separately on the motor and the power controller. Conducting the insulation resistance measurement or dielectric strength test with the motor and power controller connected may result in injury or damage to equipment. |



Warning label

## ■ Warning labels

Warnings are indicated on the cover of the power controller.  
Always observe such information when handling the power controller.

|                                                                                   |                                                                                                                                                                                                         |
|-----------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|  | <b>WARNING</b> —Risk of electric shock.                                                                                                                                                                 |
|  | <ul style="list-style-type: none"> <li>● Read manual before installing.</li> <li>● Wait 1 minute for capacitor discharge after disconnecting power supply.</li> </ul>                                   |
|  | <b>AVERTISSEMENT</b> — Risque de décharge électrique.                                                                                                                                                   |
|  | <ul style="list-style-type: none"> <li>● Lire le manuel avant l'installation.</li> <li>● Attendre 1 minute après la coupure de l'alimentation, pour permettre la décharge des condensateurs.</li> </ul> |
|  | <b>警告</b> — けが・感電のおそれがあります。                                                                                                                                                                             |
|  | <ul style="list-style-type: none"> <li>● 据え付け、運転の前には必ず取扱説明書をお読み下さい。</li> <li>● 通電中及び電源遮断後1分以内はカバーを外さないで下さい。</li> </ul>                                                                                  |

# 3 Precautions for use

This chapter explains the limitations and other items the user must note when using the motor, power controller.

- **Always use the power controller with Oriental Motor’s torque motor.**  
Check the permitted power controller/motor combinations in “4.4 Names and functions of parts” on p.9.
- **If your equipment needs to be able to actuate an emergency stop of the motor, provide a mechanical function to stop the motor and hold its position.**  
Once the thermal protector of the motor is actuated (becomes open), output from the power controller will stop. However, the protective function alone cannot stop the motor immediately. If your equipment needs to be able to actuate an emergency stop of the motor, provide a mechanical function to stop the motor and hold its position.
- **Do not install an electromagnetic contactor or power relay between the motor and power controller.**  
If the direction is switched between forward and reverse using an electromagnetic contactor, etc., the power controller may be damaged.
- **Connect a protective device to the primary power circuit.**  
Install a protective device between the power supply and inverter to protect the inverter’s primary circuit. For details on selecting an appropriate protective device for this purpose, refer to the following to select a protective device.

Circuit breaker or earth leakage breaker

| Motor rated voltage          | Single-phase 100-115 V          | Single-phase 200-230 V          |
|------------------------------|---------------------------------|---------------------------------|
| Ratings of protective device | 125 VAC 5 A (quick cutoff type) | 250 VAC 3 A (quick cutoff type) |

If an earth leakage breaker is to be used, use one with a current sensitivity of 10 mA or more.

- **Cable size and wiring distance**  
Use a power cable and motor cable of AWG18 to 14 (0.75 to 2.0 mm<sup>2</sup>) in size.  
The maximum extendable wiring distance between the motor and power controller is 20 m (65.6 ft.). If the wiring distance between the power controller and motor must exceed 20 m (65.6 ft.), please contact your nearest Oriental Motor branch or sales office.  
Minimize the length of the signal cable. Also, wire the control lines away from the main circuits, relay sequence circuits and other high-power circuits of peripherals, in order to prevent induction by peripherals.
- **Noise elimination**  
See “5.5 Conformity to the EMC Directive” on p.12 for measures with regard to external noise.
- **Grease measures**  
On rare occasions, grease may ooze out from the gearhead. If there is a concern over possible environmental damage resulting from the leakage of grease, provide an oil tray or similar oil catching mechanism in order not to cause a secondary damage.  
Grease leakage may lead to problems in the customer’s equipment or products.

# 4 Preparation

This section covers the points to be checked along with the names and functions of the respective parts.

## 4.1 Checking the product

Verify that the items listed below are included. Report any missing or damaged items to the branch or sales office from which you purchased the product.

Confirm the model of the unit against the model name shown on the package label.

Confirm the models of the motor, gearhead and power controller against the model names shown on their respective nameplates.

- Motor..... 1 unit
- Power controller..... 1 unit
- Capacitor..... 1 piece
- Capacitor cap..... 1 piece
- Instructions and Precautions for Safe Use ..... 1 copy

Combination type only

- Mounting screw..... 1 set  
(Mounting screws, hexagonal nuts, washers, spring washers 4 pieces each, parallel key 1 piece.\*)
- \* A parallel key is included with motors having key grooves on the output shaft.

## 4.2 List of combinations

Model names for motor, capacitor, gearhead and power controller are shown below.

- “■” in the unit model represents a number indicating the gear ratio for combination types. This symbol is “GN” for pinion shaft types, and “A” for round shaft types. “□” in the gearhead model represents a number indicating the gear ratio.
- “S” in the unit model is appended only for combination types.
- With round shaft types, “GN” in the motor model is replaced by “A.”
- On combination types, the motor and gearhead come preassembled.
- Gearheads are sold separately for pinion shaft types.

### • 100/110/115 V type

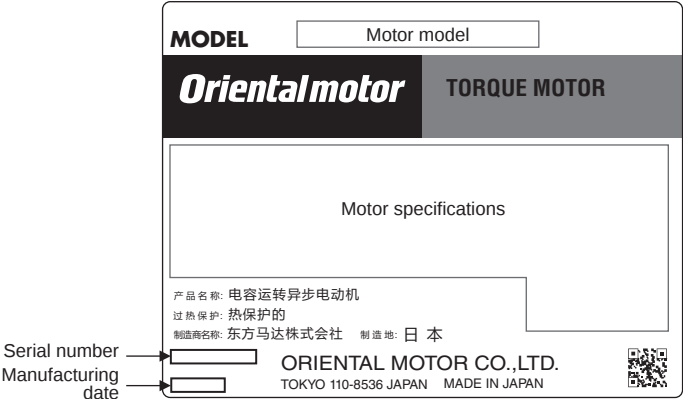
| Model name | Motor model | Capacitor model | Gearhead model | Power controller model |
|------------|-------------|-----------------|----------------|------------------------|
| TM203A-■SJ | 2TK3GN-AW2  | CH70CFAUL2      | 2GN□S          | TMP-1                  |
| TM203A-■SU |             | CH60CFAUL2      |                |                        |
| TM306A-■SJ | 3TK6GN-AW2  | CH110CFAUL2     | 3GN□S          |                        |
| TM306A-■SU |             | CH90CFAUL2      |                |                        |
| TM410A-■SJ | 4TK10GN-AW2 | CH140CFAUL2     | 4GN□S          |                        |
| TM410A-■SU |             | CH110CFAUL2     |                |                        |
| TM520A-■SJ | 5TK20GN-AW2 | CH180CFAUL2     | 5GN□S          |                        |
| TM520A-■SU |             | CH140CFAUL2     |                |                        |

### • 200/220/230 V type

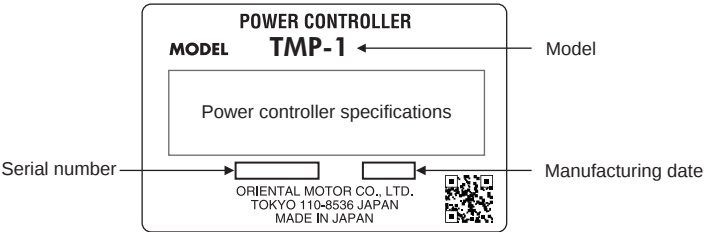
| Model name | Motor model | Capacitor model | Gearhead model | Power controller model |
|------------|-------------|-----------------|----------------|------------------------|
| TM203C-■SJ | 2TK3GN-CW2  | CH18BFAUL       | 2GN□S          | TMP-1                  |
| TM203C-■SE |             | CH15BFAUL       |                |                        |
| TM306C-■SJ | 3TK6GN-CW2  | CH30BFAUL       | 3GN□S          |                        |
| TM306C-■SE |             | CH25BFAUL       |                |                        |
| TM410C-■SJ | 4TK10GN-CW2 | CH35BFAUL       | 4GN□S          |                        |
| TM410C-■SE |             | CH30BFAUL       |                |                        |
| TM520C-■SJ | 5TK20GN-CW2 | CH45BFAUL       | 5GN□S          |                        |
| TM520C-■SE |             | CH40BFAUL       |                |                        |

### 4.3 Information about nameplate

■ Motor



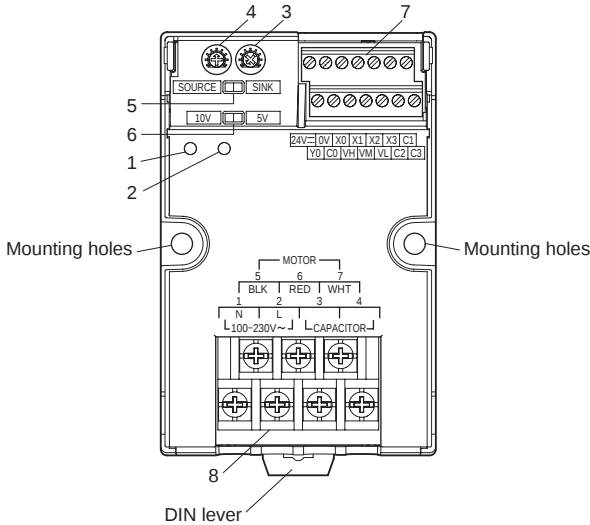
■ Power controller



The position describing the information may vary depending on the product.

## 4.4 Names and functions of parts

The figure shows a view with the cover removed. After connection, be sure to install the cover.



| No. | Name                                      | Description                                                                                                                                                                             |
|-----|-------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 1   | POWERLED (green)                          | This LED will be lit when the AC power supply is input to the power controller.                                                                                                         |
| 2   | ALARM LED (red)                           | This LED will blink when an alarm occurs. The ALARM output will become OFF (H level). (→ p.29)                                                                                          |
| 3   | Internal torque potentiometer (TORQUE)    | This potentiometer is used to set the motor torque. (→ p.23)                                                                                                                            |
| 4   | Torque fine-tuning potentiometer (ADJUST) | This potentiometer is used to fine-tune the variation in motor torque relative to the torque setting. (→ p.28)                                                                          |
| 5   | Sink/source input selector switch         | Used for switching the input circuit between sink and source logic modes. (→ p.31)                                                                                                      |
| 6   | External DC voltage select switch         | When external DC voltage is used to set the torque, change the setting of this switch in accordance with the actual external DC voltage to be used. Select either 5 V or 10 V. (→ p.25) |
| 7   | Control circuit terminal                  | Connect the control DC power supply and I/O signal cable. (→ p.15)                                                                                                                      |
| 8   | Main circuit terminal                     | Connect the AC power supply, motor and capacitor. (→ p.14)                                                                                                                              |

## 4.5 Installing/removing the cover

- How to remove the cover  
Pull the cover strongly toward you, and the cover will come off.
- How to install the cover
  1. Insert the two hooks at the bottom of the cover into the corresponding holes in the controller body.
  2. Push in the cover by using the two tabs at the top of the cover as guides.  
Push in the cover all the way until you hear a “click”

# 5 Installation

This chapter explains the installation location and installation methods of the motor, power controller, as well as how to install a load. The installation and wiring methods in compliance with the EMC Directive are also explained.

## 5.1 Location for installation

This motor, power controller is designed and manufactured for installation in equipment.

Install it in a well-ventilated place satisfying the following conditions, where the inverter can be inspected easily:

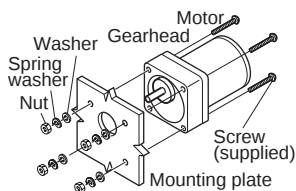
- Inside an enclosure installed indoors
- Operating ambient temperature
  - Motor: 100 V, 200 V -10 to +50 °C (+14 to +122 °F) (non-freezing)
  - 110/115 V, 220/230 V -10 to +40 °C (+14 to +104 °F) (non-freezing)
  - Power controller: 0 to +50 °C (+32 to +122 °F) (non-freezing)
- Operating ambient humidity 85% or less (non-condensing)
- Area that is free of explosive atmosphere or toxic gas (such as sulfuric gas) or liquid
- Area free from combustibles
- Area not exposed to direct sun
- Area free of excessive amount of dust, iron particles or the like
- Area not subject to splashing water (rain, water droplets), oil (oil droplets) or other liquids
- Area free of excessive salt
- Area not subject to continuous vibration or excessive shocks
- Area free of excessive electromagnetic noise (from welders, power machinery, etc.)
- Area free of radioactive materials, magnetic fields or vacuum
- Altitude of 1000 m (3300 ft.) or less

## 5.2 Installing the motor

### ■ Combination type

Drill holes on the mounting plate and fix the motor and gearhead on the plate using four screws (supplied).

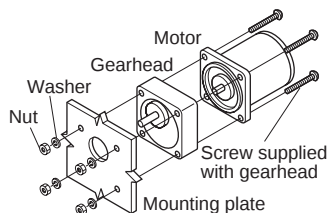
Pay attention not to create a gap between the motor/gearhead assembly and the installation surface.



### ■ Pinion shaft type

Drill holes on the mounting plate and fix the motor and gearhead on the plate using screws supplied with the gearhead. Be careful there is no gap between the motor flange and the gearhead.

For details of installation, see the operating manual supplied with the gearhead, which is sold separately.



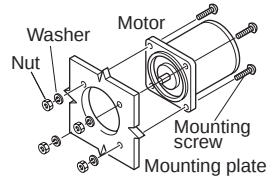
### Note

Use the gearhead with pinion shaft which is identical with one of motor.

## ■ Round shaft type

Drill holes on the mounting plate and fix the motor on the plate using screws, nuts, and washers (not supplied). Be careful there is no gap between the motor installation surface and the bracket.

| Motor model | Nominal diameter of screw | Tightening torque [N·m (lb-in)] |
|-------------|---------------------------|---------------------------------|
| 2TK3        | M4                        | 2.0 (17.7)                      |
| 3TK6        | M5                        | 2.5 (22)                        |
| 4TK10       |                           |                                 |
| 5TK20       | M6                        | 3.0 (26)                        |



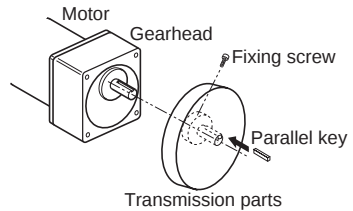
**Note** Do not insert the motor into the mounting hole at an angle or force it in, as this may scratch the flange pilot section and damage the motor.

## ■ Attaching load

To shaft of the gearhead has been machined to an outer diameter tolerance of h7 and is provided with a key slot for connecting the transmission parts.

(The **2GN** type has a surface cut by milling.)

When connecting the transmission parts, ensure that the shaft and parts have a clearance fit, and always fix the parallel key to the output shaft with a screw to prevent the parts from rattling or spinning.



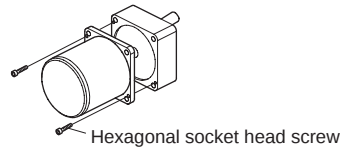
**Note** Do not use excessive force, or hammer the transmission parts onto the gearhead shaft as damage may occur.

## ■ Removing/Installing the gearhead

See the following steps to replace the gearhead or to change the outlet position of the lead wires.

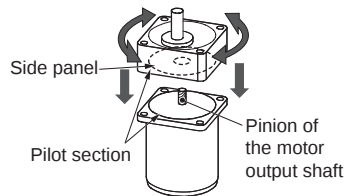
### Removing the gearhead from the motor

Remove the hexagonal socket head screws (2 pieces) assembling the motor and gearhead and detach the motor from the gearhead.



### Installing the gearhead to the motor

1. Keep the pilot sections of the motor and gearhead in parallel, and assemble the gearhead with the motor while slowly rotating it clockwise/counterclockwise. At this time, note so that the pinion of the motor output shaft does not hit the side panel or gears of the gearhead strongly.



Assemble the gearhead to the motor in a condition where the motor output shaft is in an upward direction.

2. Check no gaps remain between the motor and gearhead, and tighten them with hexagonal socket head screws (2 pieces).

After the motor and gearhead have been assembled, install the motor/gearhead assembly using mounting screws by referring to the explanation under "Combination type" on p.10.

**Note**

- Do not forcibly assemble the motor and gearhead. Also, do not let metal objects or other foreign matters enter the gearhead. The pinion or gear of the motor output shaft may be damaged, resulting in noise or shorter service life.
- The hexagonal socket head screws used to assemble the motor and gearhead together only tentatively secure the two components. Always use the four supplied mounting screws when installing the motor/gearhead assembly.

## 5.3 Installing the power controller

Install the power controller on a DIN rail or secure the controller directly onto the target structure using screws installed through the two mounting holes provided in the controller body.

### ■ Installation on DIN rail

Use a DIN rail 35 mm (1.38 in.) wide to mount the power controller. When removing from DIN rail, pull the DIN lever.

### ■ Using screws

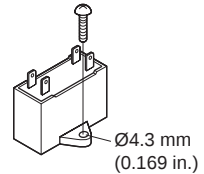
Secure the power controller with two screws (M4: not supplied) through the two mounting holes provided. Tightening torque: 0.7 N·m (6.2 lb-in)

## 5.4 Mounting the capacitor

Mount the capacitor securely by using M4 screws (not provided).

### Note

- Do not let the screw fastening torque exceed 1 N·m (8.8 lb-in) to prevent damage to the mounting foot.
- Mount capacitor at least 10 cm (3.94 in.) away from the motor. If it is located closer, the life of the capacitor will be shortened.



## 5.5 Conformity to the EMC Directive

Effective measures must be taken against the EMI that the motor and power controller may give to adjacent control system equipment, as well as the EMS of the motor and power controller itself, in order to prevent a serious functional impediment in the machinery. The use of the following installation and wiring methods will enable the motor and power controller to be compliant with the EMC directive.

Oriental Motor conducts EMC testing on its motors and power controllers in accordance with “Example of installation and wiring” on p.13. The user is responsible for ensuring the machine’s compliance with the EMC Directive, based on the installation and wiring explained below.



### Caution

This equipment is not intended for use in residential environments nor for use on a low-voltage public network supplied in residential premises, and it may not provide adequate protection to radio reception interference in such environments.

### ■ Connecting a mains filter for power supply line

Connect a mains filter in the AC input line to prevent the noise generating in the power controller from irradiating out via the power supply lines.

Use the following product or an equivalent mains filter.

| Manufacturer             | Model        |
|--------------------------|--------------|
| Schaffner EMC            | FN2070-10-06 |
| SOSHIN ELECTRIC CO., LTD | NF2010A-UP   |

- Install the mains filter at a position as close as possible to the inverter. Also, use cable clamps, etc., to securely affix the input and output cables of the mains filter to the enclosure in order to prevent the cables from separating from the enclosure surface. Use as thick a cable as possible to connect the grounding terminal of the mains filter to a grounding point over the minimum distance.
- Do not wire the AC input cable and the mains filter’s output cable in parallel. Doing so may allow the noise in the enclosure to enter the power supply cable via stray capacitance and compromise the effect of the mains filter.

## ■ Connecting surge arrester

Use a surge arrester or equivalent as below.

| Manufacturer                        | Model            |
|-------------------------------------|------------------|
| SOSHIN ELECTRIC CO., LTD            | LT-C12G801WS     |
| OKAYA ELECTRIC INDUSTRIES CO., LTD. | R-C-M-601BQZ-4   |
| PHOENIX CONTACT GmbH & Co. KG       | VAL-MS 230 VF ST |

### Note

When measuring dielectric strength of the equipment, be sure to remove the surge arrester, or the surge arrester may be damaged.

## ■ Grounding methods

To prevent an electric potential difference from generating at a grounding point, ground each of the motor and mains filter over the minimum distance using as thick a cable as possible. Provide a wide, thick and uniform conductive surface at each grounding point.

## ■ Connecting the motor cable

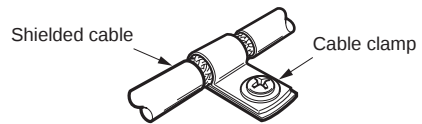
Connect the motor using a cable of 20 m (65.5 ft.) or shorter. For the connection method, refer to “6.3 Connecting the main circuit terminals” on p.18.

## ■ Wiring the control cable

Wire each control cable of the power controller over the minimum distance using a shielded cable. For the applicable cable, refer to “6.4 Connecting the control circuit terminals” on p.19.

## ■ Wiring a shielded cable

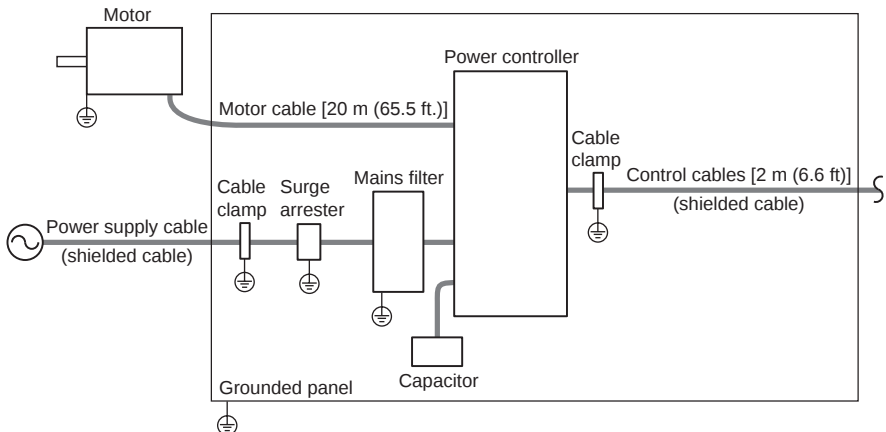
Ground each shielded cable using a metal cable clamp that contacts the entire periphery of the shielded cable. Install the cable clamp at the tip of the shielded cable and connect it to an appropriate grounding point.



## ■ Notes about installation and wiring

- Connect the motor directly to their grounding points so as not to generate difference in grounding electrical potential between the motor/inverter and control system equipment nearby.
- If a relay or electromagnetic switch is used with the inverter, connect a mainsfilter or surge absorber to absorb any surge voltage that may generate from the relay or electromagnetic switch.
- Minimize the wiring length of each cable and do not loop or bundle any extra length.
- Wire the power cables such as the motor cable and power supply cable separately from the control cables, and keep a minimum distance of 100 mm (3.94 in.) between the two sets of cables. Also keep as much distance as possible between the AC input cable and output cable of the mains filter.

## ■ Example of installation and wiring

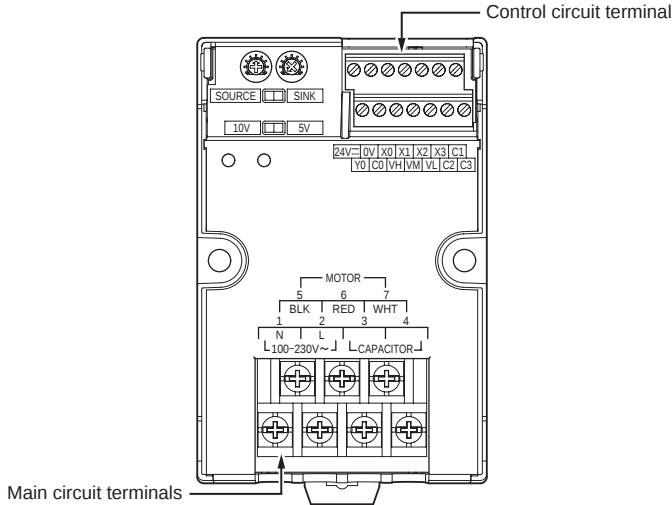


# 6 Connection

This chapter explains the connection method of the power controller, power supply and motor as well as the connection example.

## 6.1 Connection terminals

The figure shows a view with the cover removed. After connection, be sure to install the cover.



• Main circuit terminals

| Terminal No. | Terminal name | Name                                | Description                                            |
|--------------|---------------|-------------------------------------|--------------------------------------------------------|
| 1            | N             | AC power supply connection terminal | Connect the AC power supply.<br>N: neutral, L: live    |
| 2            | L             |                                     |                                                        |
| 3            | CAPACITOR     | Capacitor connection terminal       | Connect the capacitor.                                 |
| 4            |               |                                     |                                                        |
| 5            | BLK           | Motor connection terminal           | Connect the motor.<br>BLK: black, RED: red, WHT: white |
| 6            | RED           |                                     |                                                        |
| 7            | WHT           |                                     |                                                        |

- Control circuit terminal

| Terminal No.                                                                          | Name                    | Description                                                                                                                         |
|---------------------------------------------------------------------------------------|-------------------------|-------------------------------------------------------------------------------------------------------------------------------------|
| 24V  | +DC24 V                 | Connect the DC power supply (24 V) for control circuit.                                                                             |
| 0V                                                                                    | 0 V                     |                                                                                                                                     |
| X0                                                                                    | CW input                | Control the rotating direction of the motor and run/stop actions. If both inputs are turned ON simultaneously, the motor will stop. |
| X1                                                                                    | CCW input               |                                                                                                                                     |
| X2                                                                                    | INT/EXT switching input | Switch between external and internal torque potentiometer.                                                                          |
| X3                                                                                    | ALARM RESET input       | Clear the alarm condition.                                                                                                          |
| <b>C1</b>                                                                             | IN-COM0                 | Sink: 0 V / Source: 24 V<br>(The polarity changes according to whether the sink logic or source logic is selected.)                 |
| Y0                                                                                    | ALARM output            | Output the alarm signals. Once generated, an alarm will be held until it is reset (26.4 V, 40 mA or less).                          |
| C0                                                                                    | OUT-COM                 | This output remains ON (L level) in a normal condition, and will turn OFF (H level) when an alarm occurs.                           |
| VH                                                                                    | VH input                | Torque can be set using the external torque potentiometer or external DC voltage.                                                   |
| VM                                                                                    | VM input                |                                                                                                                                     |
| VL                                                                                    | VL input                |                                                                                                                                     |
| C2                                                                                    | IN-COM1 (0 V)           | Used in common with 0 V terminal for the power controller control circuit. (Input signal common: 0 V)                               |
| C3                                                                                    |                         | Connect these terminals to the GND line of the external power supply when using the source logic.                                   |

**Note**

- As for the DC power supply (+24 V) for the control circuit of the power controller, use a power supply with overcurrent protection function, or install an overcurrent protection device (such as a fuse) in the output section. Failure to take these measures may result in fire or equipment damage.
- If the internal power supply is used while the source logic is selected, do not connect anything to the C2 and C3 terminals. If these terminals are shorted due to miswiring, the power controller may be damaged.

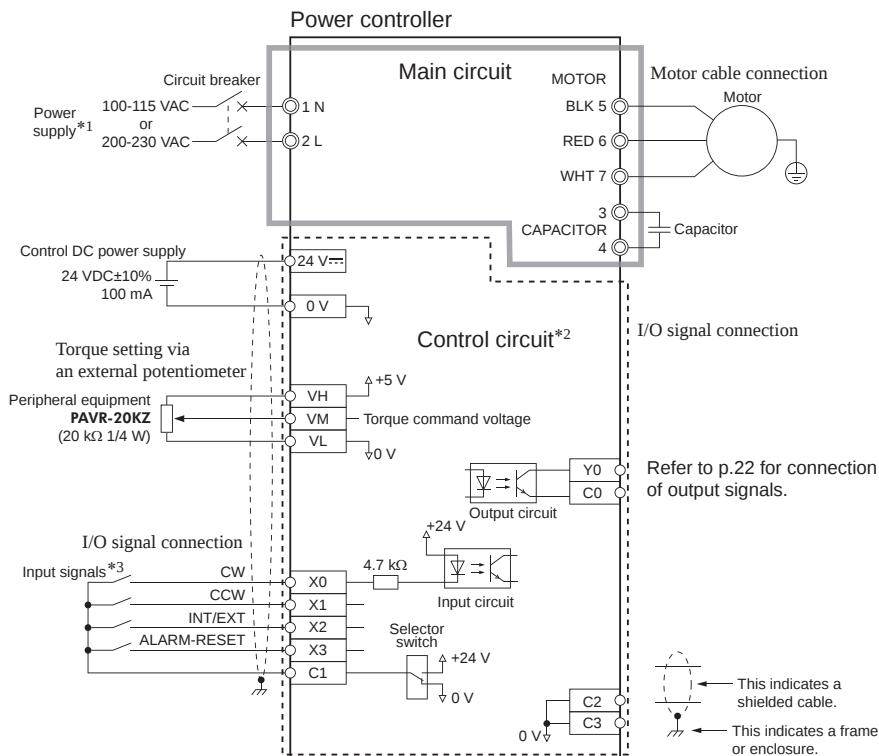
## 6.2 Connection example

### ■ Sink logic:

#### **SINK/SOURCE input selector switch is set to the SINK position.**

The connection example explained in this section assumes that the motor is operated using relays and switches.

An DC power supply (24 VDC) is needed to control the power controller.



\*1 Power-supply input for the power controller should be the same as the power supply voltage of the motor.

\*2 The control circuit is a SELV circuit. It is isolated from dangerous voltages by means of protective isolation based on reinforced insulation. The power supply and other devices connected to the control circuit terminals should be isolated from dangerous voltages by reinforced insulation.

\*3 The input signals X0 to X3 and C1 are based on sequence connection of mechanical contact or sink transistor type.

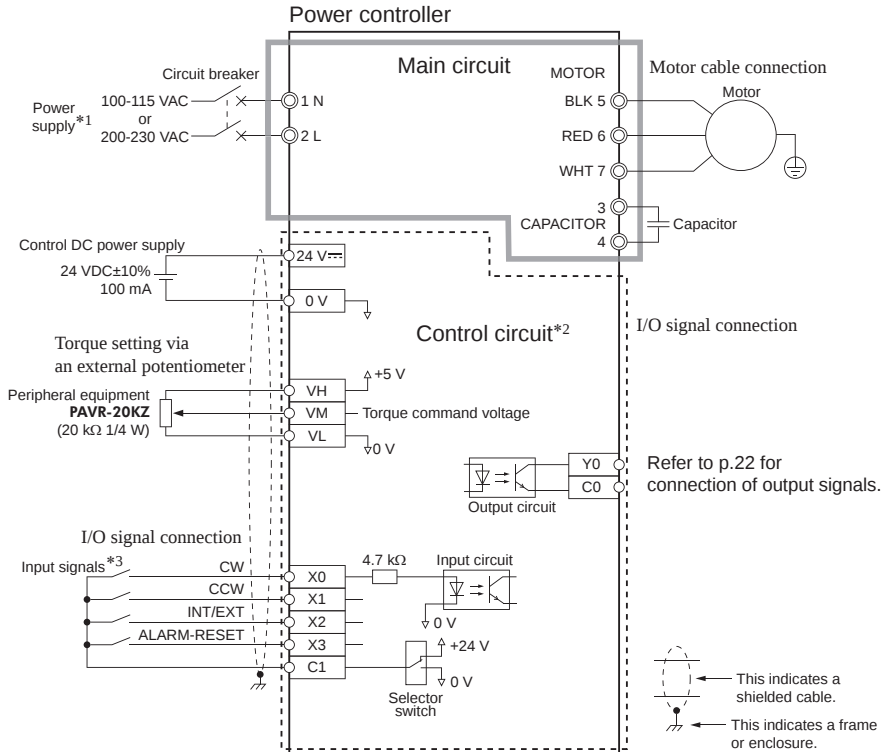
Note that the mechanical contacts and transistors connected to the input signals X0 to X3 should have a leak current of not more than 1 mA.

■ **Source logic:**

**SINK/SOURCE input selector switch is set to the SOURCE position.**

The connection example explained in this section assumes that the motor is operated using relays and switches.

An DC power supply (24 VDC) is needed to control the power controller.



\*1 Power-supply input for the power controller should be the same as the power supply voltage of the motor.

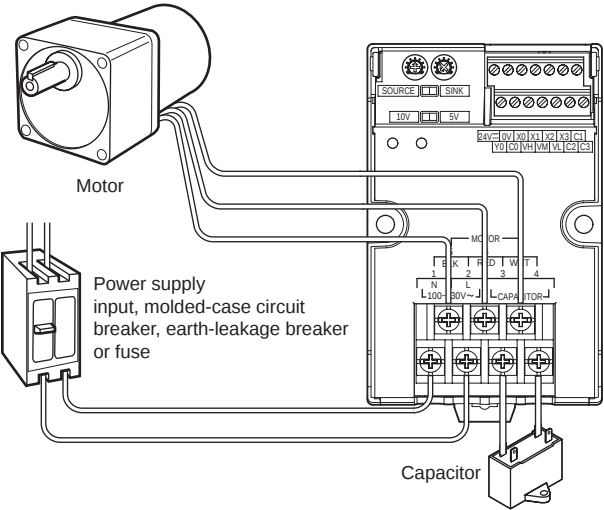
\*2 The control circuit is a SELV circuit. It is isolated from dangerous voltages by means of protective isolation based on reinforced insulation. The power supply and other devices connected to the control circuit terminals should be isolated from dangerous voltages by reinforced insulation.

\*3 The input signals X0 to X3 and C1 are based on sequence connection of mechanical contact or source transistor type.

Note that the mechanical contacts and transistors connected to the input signals X0 to X3 should have a leak current of not more than 1 mA.

### 6.3 Connecting the main circuit terminals

Connect the AC power supply, motor and capacitor to the corresponding main circuit terminals using round crimp terminals with insulating cover.

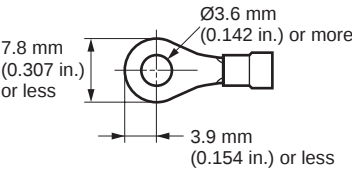


#### ■ Terminal thread size and applicable cable size

| Position                            | Terminal thread size | Tightening torque                    | Applicable cable size *                    |
|-------------------------------------|----------------------|--------------------------------------|--------------------------------------------|
| Power connection terminal and cable | M3.5                 | 0.9 to 1.0 N·m<br>(8.0 to 9.0 lb-in) | AWG18 to 14 (0.75 to 2.0 mm <sup>2</sup> ) |
| Motor connection terminal and cable |                      |                                      | AWG20 to 14 (0.5 to 2.0 mm <sup>2</sup> )  |

\* The cable size specified above is based on an assumed maximum ambient temperature of 60/75 °C (140/167 °F) and use of copper wire.

Applicable crimp terminal: Round terminal with insulating cover



If your equipment is to be sold as a UL certified product, also use certified crimp terminals and cables.

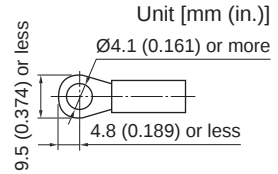
#### ■ Connecting the AC power supply

Connect the neutral side of the power cable to the N terminal, and connect the live side to the L terminal.

**Note** To prevent damage to the product or AC power supply due to miswiring, connect the protective device shown on p.6 to the power line.

## ■ Grounding the motor

Ground the motor using the motor's Protective Earth Terminal   
 Applicable crimp terminal: Round crimp terminal with insulation cover  
 Thread size of terminal: M4  
 Tightening torque: 1.0 to 1.3 N·m (8.8 to 11.5 lb-in)  
 Applicable lead wire: AWG18 (0.75 mm<sup>2</sup>) or thicker



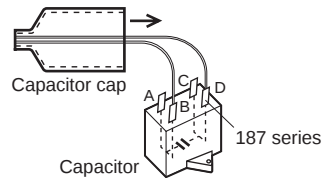
**Note** | Do not use screws other than the protective earth terminal screws attached on the product.

## ■ Connecting the motor

Connect the black, red and white leads on the motor to the BLK, RED and WHT motor terminals on the power controller, respectively. Ground the motor using the motor's protective earth terminal.

## ■ Capacitor connection

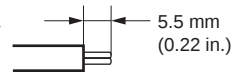
The capacitor internal wiring as follows:  
 Capacitor terminals are internally electrically connection in twos; A-B and C-D for easy connection. For easy to install terminals use 187 series FASTON terminals (TE Connectivity). Use the supplied capacitor cap to insulate the capacitor terminal connection.



**Note** | For lead wire connection, use one lead wire for each individual terminal.

# 6.4 Connecting the control circuit terminals

Keep the lengths of cables to 2 m (6.6 ft.) or less and wire them away from the power lines. To allow torque setting via external signals, use a twisted-pair shielded cable, shielded cable, etc.  
 Strip the signal cable by 5.5 mm (0.22 in.) from the end.

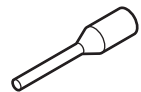


## ■ Terminal thread size and applicable cable size

| Terminal thread size | Tightening torque                   | Applicable cable size                       |
|----------------------|-------------------------------------|---------------------------------------------|
| M2                   | 0.17 to 0.28 N·m (1.5 to 2.5 lb-in) | AWG26 to 16 (0.14 to 1.25 mm <sup>2</sup> ) |

When using crimp terminals, use the following products.

| Manufacturer                  | Part number | Applicable wire size          |
|-------------------------------|-------------|-------------------------------|
| PHOENIX CONTACT GmbH & Co. KG | AI0.5-6     | AWG20 (0.5 mm <sup>2</sup> )  |
|                               | AI0.75-6    | AWG18 (0.75 mm <sup>2</sup> ) |

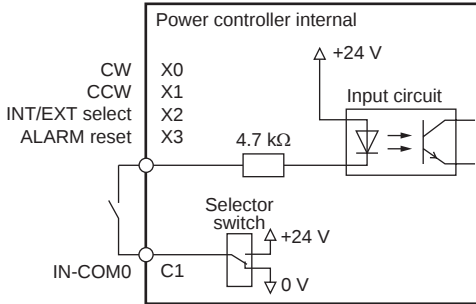


## ■ Input signal circuit

The input signals of this inverter are photo-coupler inputs. All control circuit terminals are isolated from dangerous voltages based on reinforced insulation. When using an external control device, make sure its leak current is 1 mA or less and ON voltage is 1.6 V or less.

The default setting is sink logic. Use the SINK/SOURCE input selector switch to switch between the sink logic and source logic in accordance with the external control device to be used. Refer to p.31 for logic switching, and p.32 for connection example of input circuit.

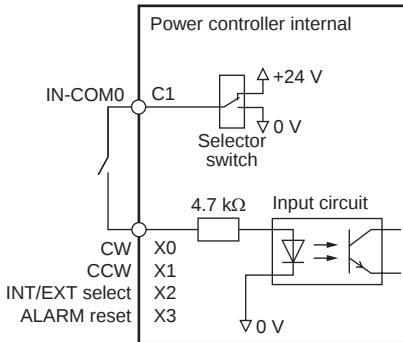
- Sink logic      SOURCE  SINK



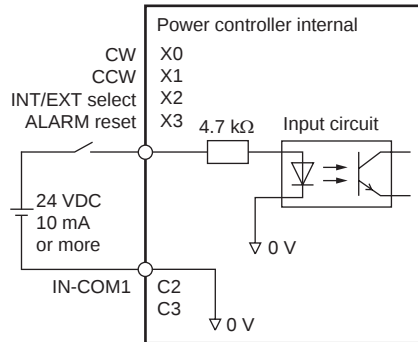
- Source logic      SOURCE  SINK

**Note** | Do not short C1 terminal and C2 and C3 terminals. The power controller may be damaged.

Connection example 1:  
Using an internal power supply



Connection example 2:  
Using an external power supply

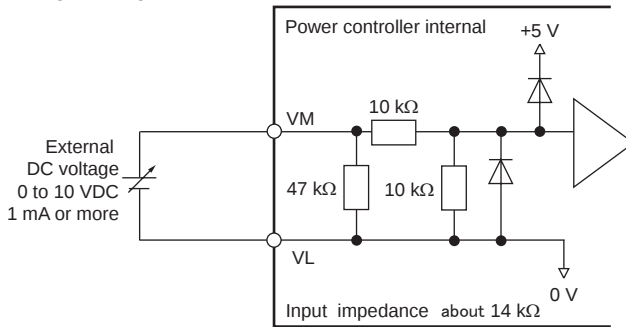


- Connecting external DC voltage

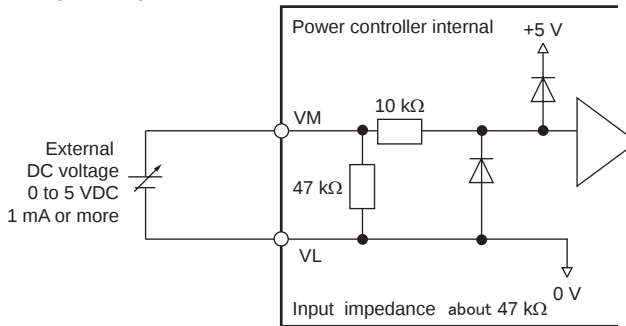
The default setting is 0 to 5 VDC. If the external DC voltage used is in a range of 0 to 10 VDC, set the external voltage selection switch to 10 V (Refer to p.25).

The input impedance (circuit) varies depending on each setting.

#### Voltage setting of 0 to 10 VDC



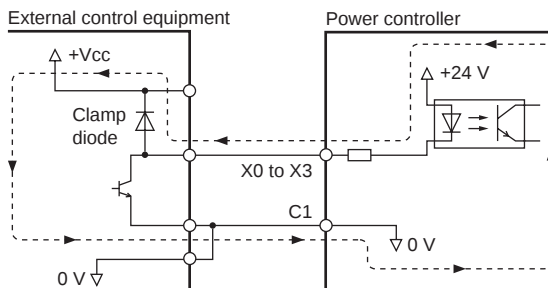
#### Voltage setting of 0 to 5 VDC



### ■ Using an external control equipment with a built-in clamp diode

If input signals are generated according to the sink logic and an external control device with built-in clamp diode is used, a sneak current path may be formed and the motor may operate even when the power to the external control device is cut off, as long as the power controller receives power. The motor may also run when the controller power and inverter power are turned on/off simultaneously, because the power capacity of the controller is different from that of the inverter.

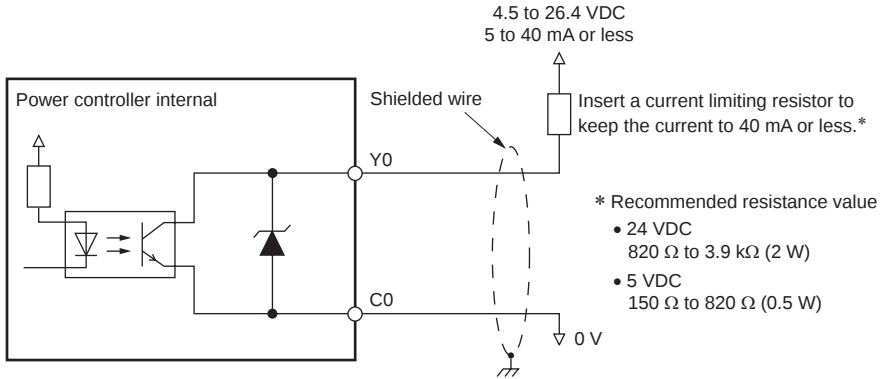
When turning on the power, turn on the external control equipment power first, and then turn on the power controller power. When turning off the power, turn off the power controller power first, and then turn off the external control equipment power.



## ■ Output signal circuit

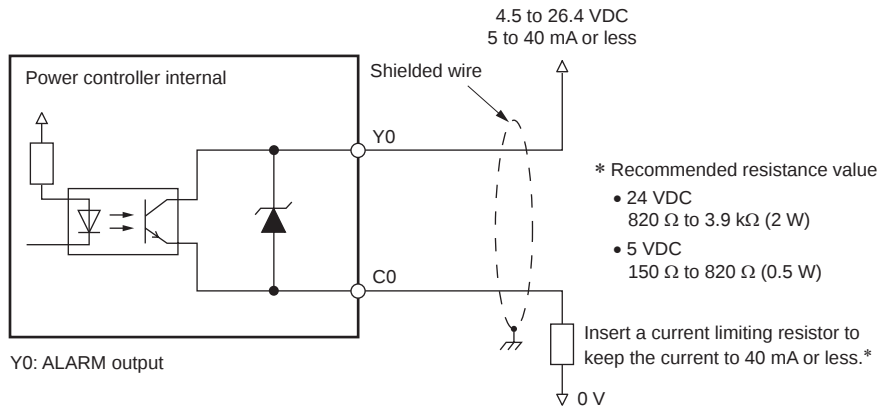
The power controller's alarm output signals are transistor open-collector outputs. The ON voltage of the output circuit is max. 1.6 V. When driving each element using the output signal circuit, give consideration to this ON voltage.

- Sink logic



Y0: ALARM output

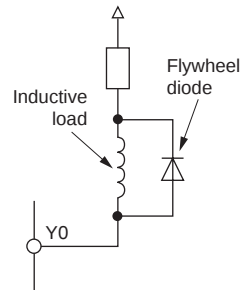
- Source logic



Y0: ALARM output

### Note

- When connecting a relay (inductive load), etc., to detect alarm outputs, use a relay with built-in flywheel diode, or provide a fly-back voltage control measure based on diode, etc., for the inductive load.
- Be sure to connect a current limiting resistor. If the supply voltage is applied directly to the alarm output signal circuit without going through a power limiting resistor, the power controller will be damaged.



# 7 Operation

This chapter explains the basic operations of the power controller.

## 7.1 Basic operations

The method to set torque using the internal torque potentiometer is explained.

For the method to set torque using the external torque potentiometer or external DC voltage, refer to p.24.

Turn on the AC power and DC power, input CW or CCW, and then adjust the torque using the internal torque potentiometer. The ALARM LED will illuminate briefly when the DC power is turned on. This is not a malfunction.

- Running/stopping the motor and changing the motor direction

Check "7.3 Timing chart" for the action of the motor in response to the input signals or ON-OFF of the power supply.

Turn the CW input or CCW input ON to run the motor. Turn the input OFF, and the motor will stop. When the CW input is turned ON, the motor will rotate in the clockwise direction as viewed from the output shaft side of the motor. When the CCW input is turned ON, the motor will rotate in the counterclockwise direction as viewed from the output shaft side of the motor. If the CW input and CCW input are turned ON simultaneously, the motor will stop.

| CW input | CCW input | Motor operation     |
|----------|-----------|---------------------|
| ON       | OFF       | Operation (forward) |
| OFF      | ON        | Operation (reverse) |
| ON       | ON        | Stop                |

The signal state does not represent the voltage level of the signal. Rather, it represents the "ON (energized)" or "OFF (not energized)" state of the internal photocoupler.

### Note

Insulation class of this motor is B. Make sure that the motor case temperature does not exceed 90 °C (194 °F) during operation of the motor. Operation exceeding case temperature 90 °C (194 °F) may significantly deteriorate the coils and ball bearings of the motor and shorten the motor's life span. Motor case temperature can be measured by fixing a thermometer on the motor surface. It can also be measured using thermo tape or a thermocouple.

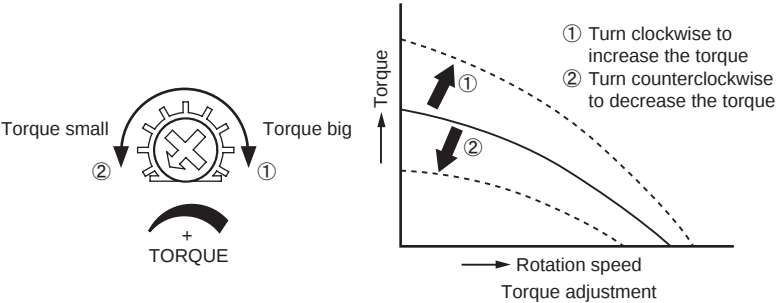
- Rotating direction of the gearhead output shaft

The rotating direction of the gearhead output shaft may be opposite that of the motor shaft, depending on the gear ratio. Before performing wiring, be sure to check the rotating direction of the gearhead output shaft to be used and determine the desired direction of motor rotation.

| Gearhead model                | Gear ratio                                    |                                                |
|-------------------------------|-----------------------------------------------|------------------------------------------------|
|                               | Same as the rotating direction of motor shaft | Opposite the rotating direction of motor shaft |
| 2GN□S, 3GN□S,<br>4GN□S, 5GN□S | 3 to 18                                       | 25 to 36                                       |
|                               | 50 to 180                                     |                                                |

● Torque adjustment

Turning the internal torque potentiometer in the clockwise direction will increase the torque. Turning it in the counterclockwise direction will decrease the torque. The factory setting is the minimum level (0).



7.2 Torque setting using an external potentiometer or external DC voltage

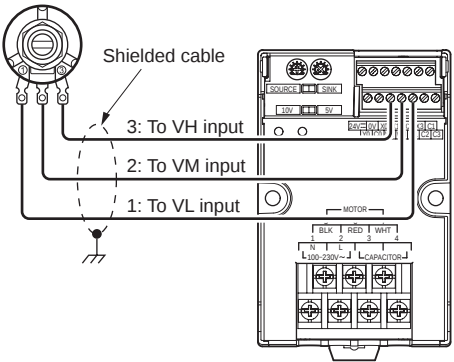
■ External torque potentiometer

The method to operate the motor using the external torque potentiometer (**PAVR-20KZ**) (sold separately) is explained. Refer to p.38 for the method to install **PAVR-20KZ**.

Set the external voltage selection switch to 5 V. The factory setting is 5 V.

External potentiometer

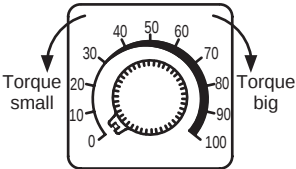
**PAVR-20KZ**



| External torque potentiometer terminal | Power controller terminal |
|----------------------------------------|---------------------------|
| 3                                      | VH                        |
| 2                                      | VM                        |
| 1                                      | VL                        |

1. Turn on the power.
2. Turn the input signal INT/EXT ON.
3. Turn the CW input or CCW input ON.
4. Adjust the torque using the external torque potentiometer.

Turning the external torque potentiometer dial in the clockwise direction will increase the torque. Turning it in the counterclockwise direction will decrease the torque.



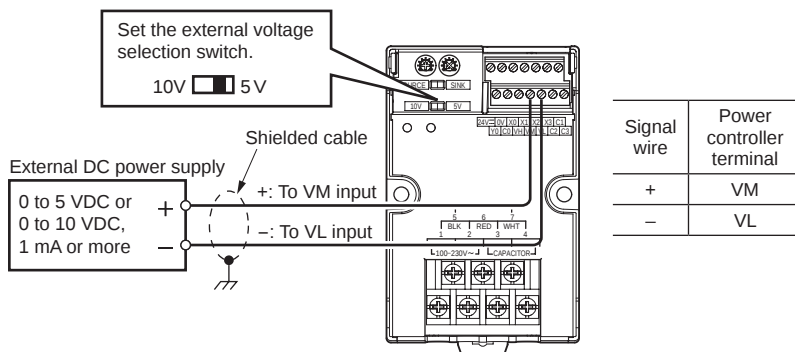
External potentiometer

**Note** | Set the external voltage switch to 5 V.

## ■ External DC voltage

Set the external voltage selection switch on the power controller in accordance with the voltage level (5 or 10 VDC) of the external DC power supply to be used. The factory setting is 5 V.

Use a DC power supply (5 or 10 VDC) with its primary and secondary circuits isolated by reinforced insulation.

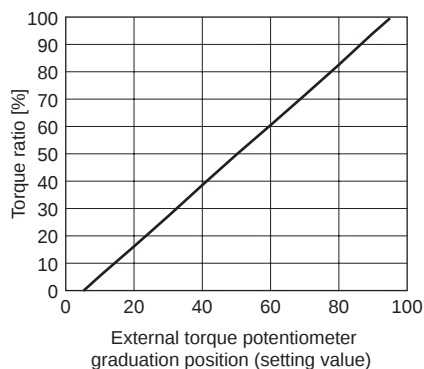


1. Set the 5/10 V selection switch to the 5 V or 10 V position. (Factory setting: 5 V)
2. Turn on the power.
3. Turn the input signal INT/EXT ON.
4. Turn the CW input or CCW input ON.
5. Adjust the torque using the external DC voltage.

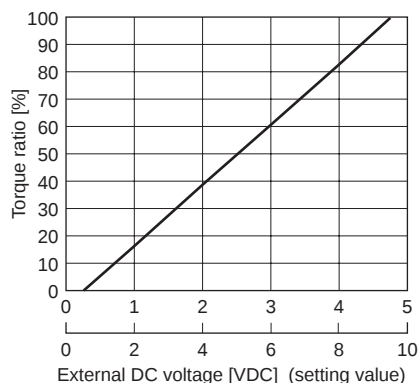
Raising the external DC voltage will increase the torque, while lowering it will decrease the torque.

**Note** Do not switch the external voltage select (5 V, 10 V) switch while the controller power is supplied. Be sure to turn off the controller power before setting these switches.

External torque potentiometer graduation vs. torque ratio characteristics (representative values)



External DC voltage vs. torque ratio characteristics (representative values)

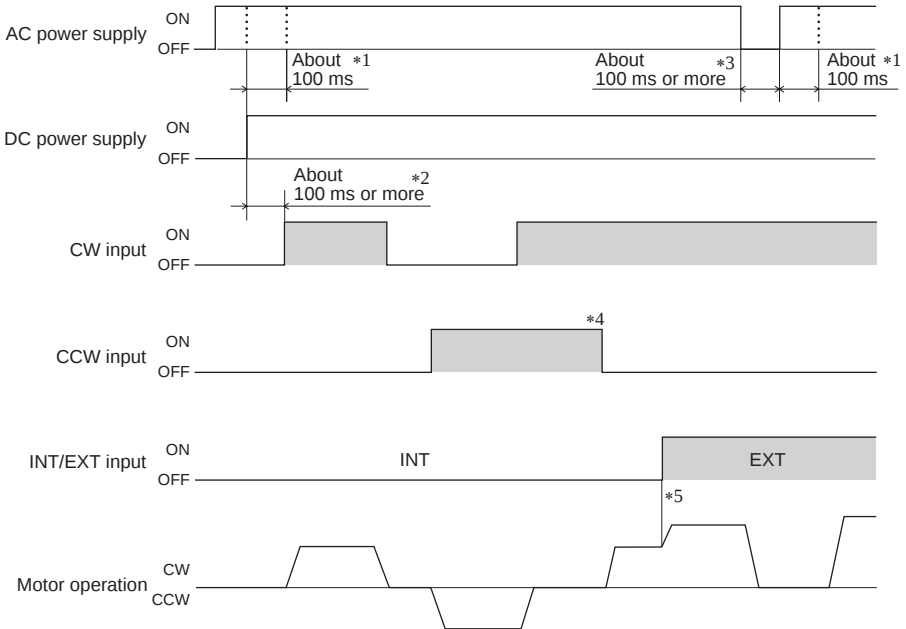


The above characteristics are representative values. Use them only as a reference when setting the torque.

- The torque ratio is set by the external torque potentiometer or external DC voltage, and indicates the percentage of the maximum torque (starting torque) applicable to each setting value. This ratio changes with the motor output and voltage. Refer to the catalog for details.

## 7.3 Timing chart

The rotating direction indicates the direction in which the motor shaft rotates as viewed from the output shaft side of the motor. (CW: Clockwise direction, CCW: Counterclockwise direction) Depending on the gear ratio of the gearhead, the rotating direction of the gear output shaft may become opposite to the direction of the motor. The signal state does not represent the voltage level of the signal. Rather, it represents the “ON (energized)” or “OFF (not energized)” state of the internal photocoupler.



\*1 When both the AC power and DC power are turned on, the power controller will check the AC power frequency (50 Hz or 60 Hz). If the AC power is turned off while the AC power frequency is being checked, motor operation will become unstable at the next driving. When motor operation is unstable, once turn off the AC power and DC power and turn on again.

\*2 After the AC power and DC power are supplied, wait at least approximately 100 ms before operating the motor. The AC power or DC power can be turned on in any order.

\*3 Do not change the AC power frequency once the AC power and DC power have turned on. If the power frequency is changed from the frequency confirmed when both powers were turned on, the power controller may malfunction. When changing the AC power frequency, do so after turning off the AC power (for at least 100 ms).

\*4 If the CW input and CCW input are turned ON simultaneously, the motor will stop.

\*5 Immediate two-step torque switching becomes possible by means of using the INT/EXT input signal to switch between the value set with the internal torque potentiometer and one set with the external torque potentiometer.

### Note

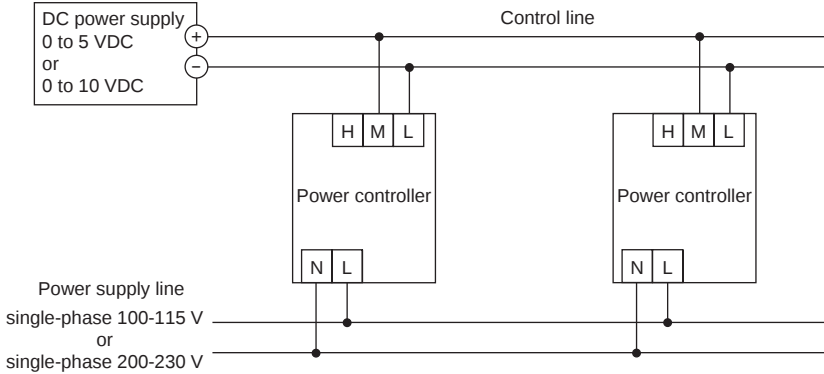
Do not turn off the AC power for at least approximately 100 ms after both the AC power and DC power are turned on.

## 7.4 Parallel operation

When two or more motors are to be operated at the same torque, you can do so by using either external DC voltage or the external torque potentiometer.

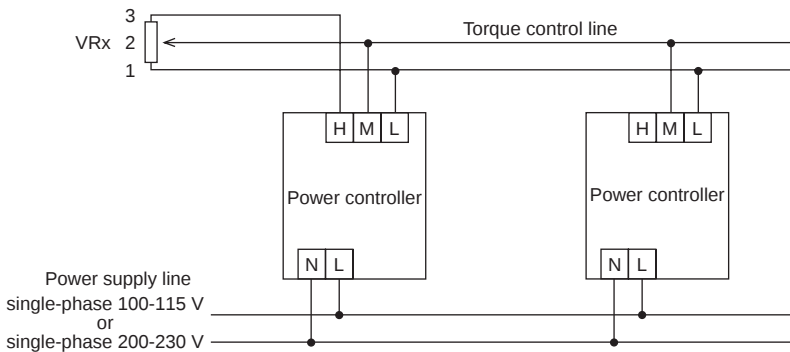
### ■ Using external DC voltage

- Use a DC power supply whose current capacity is equal to or greater than the value calculated by the formula below: Current capacity I when N number of power controllers are used =  $1 \times N$  (mA)  
[Example] If there are two power controllers, the power capacity should be equal to or greater than 2 mA.
- Connect other I/O signals to each power controller.
- Any difference in torque among the motors can be fine-tuned using the torque fine-tuning potentiometer.



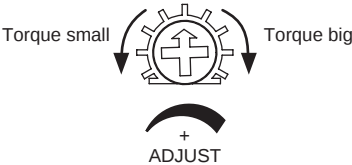
### ■ Using the external torque potentiometer

- As shown below, use the power line and torque control line in common and set torque using VRx.  
Calculate the resistance of the external torque potentiometer as follows:  
Resistance VRx when N number of power controllers are used =  $20/N$  (k $\Omega$ ),  $N/4$  (W)  
[Example] If there are two power controllers, the resistance should be 10 k $\Omega$ , 1/2 W.
- Connect other I/O signals to each power controller.
- Any difference in torque among the motors can be fine-tuned using the torque fine-tuning potentiometer.
- Keep the number of five or less in parallel operation using an external torque potentiometer.

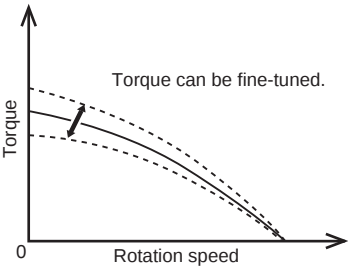


# 7.5 Adjustment using the torque fine-tuning potentiometer

The actual torque generated in response to the torque command varies slightly depending on the individual differences of the power controller, torque motor and capacitor used. If you want to eliminate this variation, you can do so by fine-tuning the torque using the torque fine-tuning potentiometer (ADJUST). The factory setting is the middle level.



Turn the torque fine-tuning potentiometer to the right to increase the torque, and turn it to the left to decrease the torque.



## 8 Alarm output

### 8.1 Alarm output signal circuit

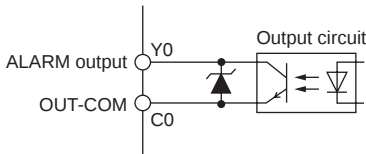
The alarm function monitors the electrical current flowing through the motor in order to detect an actuation of the built-in thermal protector of the motor. This alarm function will actuate in the following conditions:

- The built-in thermal protector of the motor has actuated (become open).
- Improper motor cable connection or wire breakage.

Upon occurrence of either of the above conditions, the alarm output will turn OFF and the ALARM LED will blink (output to the motor will stop).

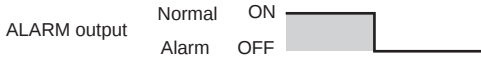
The ALARM LED will illuminate briefly when the DC power is turned on. This is not a malfunction.

The alarm output signals of this inverter are open-collector outputs. Therefore, an external power supply is needed to operate the output signals. Use an external power supply with a voltage range not exceeding 26.4 V, and connect a limiting resistor appropriate for the power supply voltage so as not to cause the current to exceed 40 mA. No external power supply is required if the output signals are not used. The output circuit terminals are insulated to the reinforced insulation standard for protection against dangerous voltages.



The ALARM output remains ON when the inverter is normal, and turns OFF when an alarm generates (normally closed).

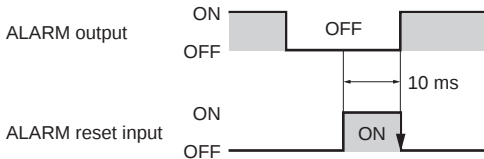
The signal state does not represent the voltage level of the signal. Rather, it represents the “ON (energized)” or “OFF (not energized)” state of the internal photocoupler.



#### • ALARM RESET input

When an alarm is generated, in most cases it will be automatically reset by an appropriate protective function of the power controller.

Turn the CW input and CCW input OFF. After confirming that the motor has stopped completely, remove the cause of the alarm and then turn the alarm reset input ON for at least 10 ms.

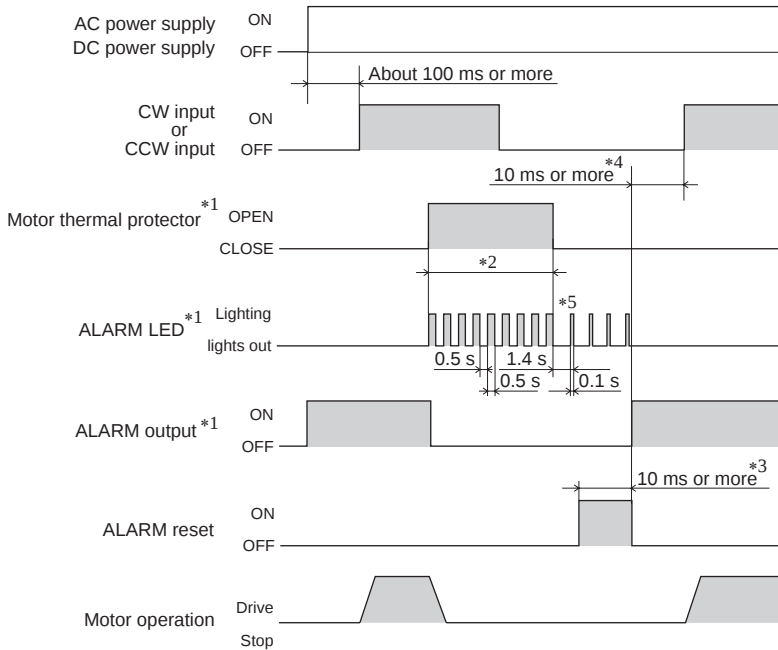


An alarm can also be reset by turning the DC power off and then turning it back on. If this method is used, however, turn OFF the CW input and CCW input first, as you would before inputting the alarm reset signal, before cycling the DC power.

#### Note

- Always input an alarm reset signal after removing the cause of the alarm.
- Inputting an alarm reset signal while a run signal is input will not reset the alarm. The ALARM RESET input is enabled only while the motor is stopped.

## 8.2 Timing chart



\*1 When the built-in thermal protector of the motor actuates (becomes open), the alarm output will turn OFF and the ALARM LED will also blink.

Thermal protector activation range

Power is turned off..... 130±5 °C (266±9 °F)

Power is turned back..... 3 W 90±15 °C (194±27 °F), 6 to 20 W 82±15 °C (180±27 °F)

\*2 While the built-in thermal protector of the motor remains actuated (open), the ALARM LED blinks at a short frequency. Once the thermal protector is reset (becomes closed), the blinking frequency will become long.

\*3 To reset an alarm, do so after turning the CW input or CCW input OFF. The alarm reset input will become effective when the input is reset (OFF), provided that the input has remained ON for at least 10 ms.

Alarms cannot be reset while the CW input or CCW input is ON.

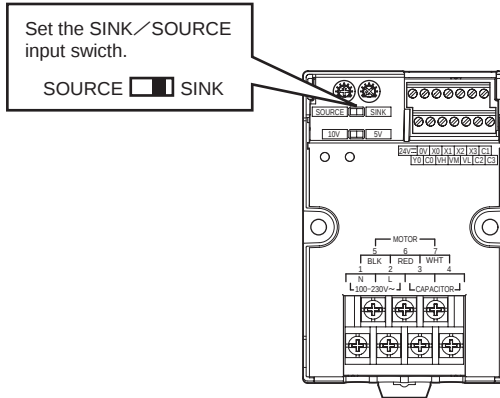
\*4 To restart the motor after resetting an alarm, wait for at least 10 ms and then turn the run command input ON.

\*5 If an alarm output generates due to actuation (opening) of the built-in thermal protector of the motor, keep the AC power on. This way, the blinking speed of the ALARM LED will slow once the thermal protector has been reset (closed), which shows that thermal protector has been reset.

If the alarm is not reset, the CPU may be experiencing an error. In this case, turn the run command input OFF and then cycle the DC power.

## 9 Switching between sink logic and source logic

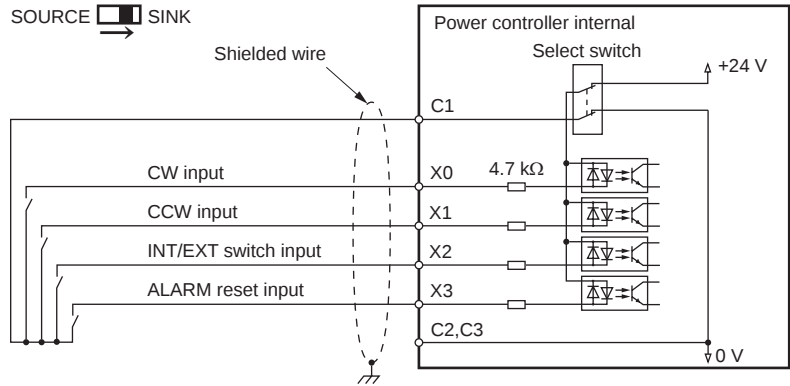
Remove the case cover to access the SINK/SOURCE input selector switch used for changing the input signal circuit. The factory setting is sink logic (SINK).



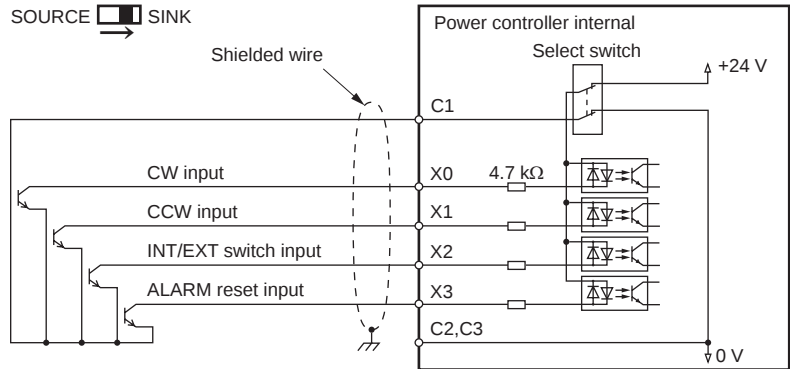
**Note** Do not change the SINK/SOURCE input selector switch while the controller is receiving power. Always change this switch after turning off the controller power.

■ Connection example of input circuit (sink logic)

- When relays and other contact switches are used



- When transistors and other non-contact switches are used



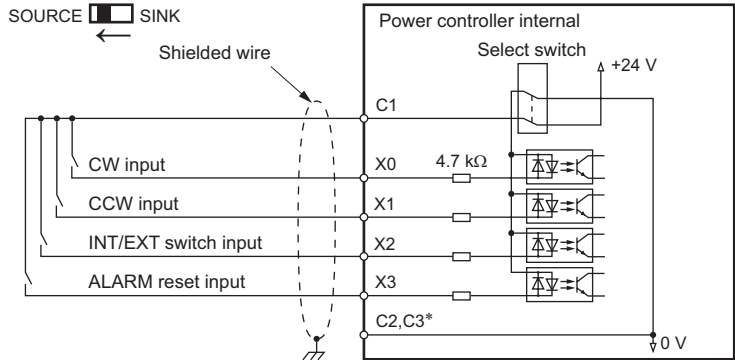
## ■ Connection example of input circuit (source logic)

### Note

The C1 terminal is for 24 V, and the C2 and C3 terminals are for 0 V.

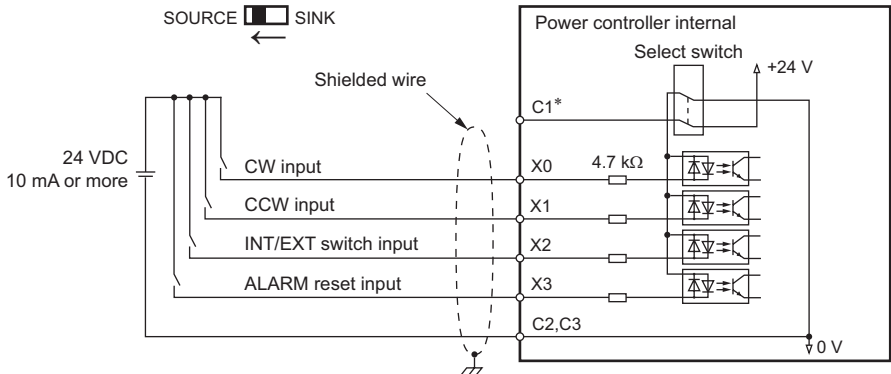
Do not connect the C1 terminal and the C2 terminal, or the C1 terminal and the C3 terminal.

- When relays and other contact switches are used (Using an internal power supply)



\* Do not connect anything to C2 and C3 terminal.

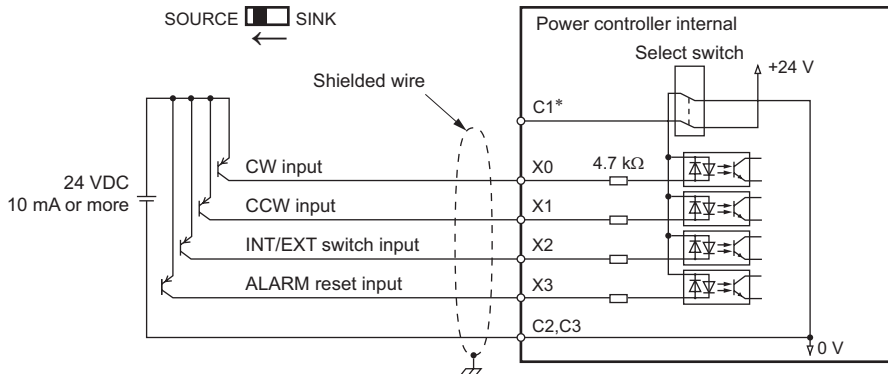
- When relays and other contact switches are used (Using an external power supply)



\* C1 outputs an internal supply voltage of +24 V. Do not connect anything to this terminal. Connect the ground of external power supply to C2 and C3.

## Switching between sink logic and source logic

- When transistors and other non-contact switches are used



\* C1 outputs an internal supply voltage of +24 V. Do not connect anything to this terminal.  
Connect the ground of external power supply to C2 and C3.

# 10 Maintenance and inspection

---

## 10.1 Inspection

It is recommended that the items listed below be inspected regularly after motor operation. If any abnormality is found, stop using the motor and call our Technical Support Line.

**Note**

- Do not conduct the insulation resistance measurement or dielectric strength test with the motor and power controller connected. Doing so may cause damage to the product.
- The power controller uses semiconductor elements, so handle it with due care. Electrostatic can damage the power controller.

### ■ Inspection items

- Check if any of the mounting screws of the motor and gearhead are loose.
- Check if the bearing part (ball bearings) of the motor generates unusual noises.
- Check if the bearing part (ball bearings) or gear meshing part of the gearhead generates unusual noises.
- Check if the output shaft of the motor and gearhead and a load shaft are out of alignment.
- Check if a damage or stress is applied on the cable or the connection part between the cable and power controller is loose.
- Check if the openings in the power controller causes clogging.
- Check if the mounting screws of the power controller as well as screws of the main-circuit connection terminals and control circuit terminals are not loose.
- Check if the power controller generates unusual smells or has foreign objects inside.

## 10.2 Product warranty

Check on the Oriental Motor Website for the product warranty.

## 10.3 Disposal

Dispose the product correctly in accordance with laws and regulations, or instructions of local governments.

# 11 Troubleshooting and remedial actions

An erroneous torque setting or connection may prevent the motor/power controller from operating properly. If proper motor operation cannot be achieved, take an appropriate action by referring to this chapter. If the information provided here does not help, please call our Tech Support Line.

## ■ Troubleshooting

| Phenomenon                                                           |                                                                                                                                   | Likely cause                                                                                                                                          | Remedial action                                                                                                                                                                                                                                                      |
|----------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| The motor does not run.                                              | The ALARM LED is not blinking.                                                                                                    | Both the CW and CCW inputs are ON.                                                                                                                    | Turn either the CW input or CCW input ON.                                                                                                                                                                                                                            |
|                                                                      |                                                                                                                                   | Both the CW and CCW inputs are OFF.                                                                                                                   |                                                                                                                                                                                                                                                                      |
|                                                                      |                                                                                                                                   | Error in the motor's lead connection.                                                                                                                 | Check the connection.                                                                                                                                                                                                                                                |
|                                                                      |                                                                                                                                   | The capacitor is not connected.                                                                                                                       |                                                                                                                                                                                                                                                                      |
|                                                                      |                                                                                                                                   | Wrong input signal line connection.                                                                                                                   |                                                                                                                                                                                                                                                                      |
|                                                                      | When the product is used in source logic, the C1 and C2 terminals or the C1 and C3 terminals are being short-circuited.           | Check the connection.(Refer to p.33.)                                                                                                                 |                                                                                                                                                                                                                                                                      |
|                                                                      | Distortions are being occurred in voltage waveforms of the AC power supply. Or the product is being affected by electrical noise. | Reconsider the power lines or take measures such as using the AC line filter (p.12), and apply a stable power supply voltage.                         |                                                                                                                                                                                                                                                                      |
| The ALARM LED is blinking.                                           | The built-in thermal protector of the motor has actuated.                                                                         | Check the operating conditions to see if the motor is used in conditions beyond its specifications.                                                   |                                                                                                                                                                                                                                                                      |
| Motor run is unstable.                                               | The centers of the motor' output shaft and load shaft are not aligned.                                                            |                                                                                                                                                       | Check the connection condition of the motor (gearhead) output shaft and load shaft.                                                                                                                                                                                  |
|                                                                      | Electrical noise.                                                                                                                 |                                                                                                                                                       | Check the operation by connecting the motor and power controller only. If effect of noise is detected, take appropriate measures such as isolating the motor/ controller from noise sources, reviewing the wiring, using a mains filter, and so on. (Refer to p.12.) |
|                                                                      |                                                                                                                                   |                                                                                                                                                       |                                                                                                                                                                                                                                                                      |
| The motor rotates in the direction opposite that which is specified. | Wrong motor cable connection.                                                                                                     |                                                                                                                                                       | Check the connection.                                                                                                                                                                                                                                                |
|                                                                      | Wrong direction input.                                                                                                            | Input the correct direction signal. The motor rotates in the CW direction when the CW input is ON, and in the CCW direction when the CCW input is ON. |                                                                                                                                                                                                                                                                      |
|                                                                      | A gearhead whose rotating direction is opposite the direction of the motor is used.                                               | Reverse the direction inputs.                                                                                                                         |                                                                                                                                                                                                                                                                      |

| Phenomenon                           |                                         | Likely cause                                                                                        | Remedial action                                                                                                                                                                                                                                                                                                                |
|--------------------------------------|-----------------------------------------|-----------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| The alarm reset input does not work. | The ALARM LED continues to blink.       | The alarm reset input was turned ON while a run signal was being input.                             | Turn the alarm reset input ON after turning the CW input or CCW input OFF.                                                                                                                                                                                                                                                     |
|                                      |                                         | The alarm reset input has not remained ON for a sufficient period of time, or the input remains ON. | Turn the alarm reset input ON for at least 10 ms, and then turn it OFF.                                                                                                                                                                                                                                                        |
|                                      |                                         | The built-in thermal protector of the motor remains actuated (open).                                | <ul style="list-style-type: none"> <li>• Cool the motor temperature until the thermal protector is reset (becomes closed), or wait for the motor temperature to drop to this level. (Refer to p.30.)</li> <li>• Check the operating conditions to see if the motor is used in conditions beyond its specifications.</li> </ul> |
|                                      | The ALARM LED is illuminating steadily. | CPU abnormal.                                                                                       | Turn the CW input or CCW input OFF, and then cycle the DC power.<br>If the product does not operate properly after the control DC power supply is cycled, internal circuit damage is suspected. Contact your nearest Oriental Motor sales office.                                                                              |

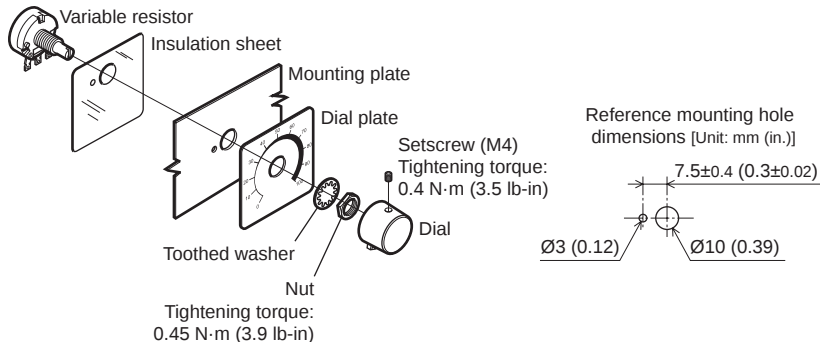
## 12 Peripheral equipment (sold separately)

### ■ External torque potentiometer

This external potentiometer consists of a variable resistor, insulation sheet, dial plate and dial.  
Model: **PAVR-20KZ**

- How to Install the external torque potentiometer **PAVR-20KZ**

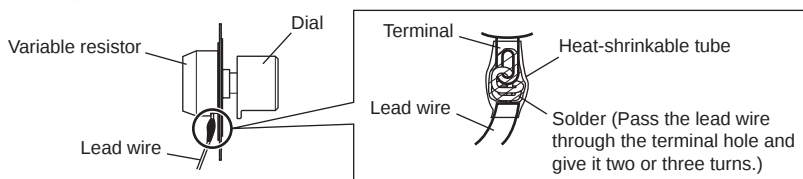
Insert the external potentiometer as shown below.



- Soldering the variable resistor terminal

Cover a heat-shrinkable tube over the soldered part to insulate.

Soldering condition: 235 °C (455 °F), less than 5 sec.





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Published in February 2022

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